

harman/kardon

Model FL8300

5 Disc Compact Disc Changer

SERVICE MANUAL



CONTENTS

LASER BEAM SAFETY PRECAUTIONS	2	TECH TIP TIP# HKTT2003-02.....	26
OTHER PRECAUTIONS	3	TROUBLESHOOTING	27
LEAKAGE TEST	4	PRINTED CIRCUIT BOARDS	34
SPECIFICATIONS	5	GENERAL UNIT EXPLODED VIEW I, II	37
CONTROL AND FUNCTIONS	7	GENERAL UNIT PARTS LIST.....	40
BLOCK DIAGRAM	9	ELECTRICAL PARTS LIST	41
PICKUP REPLACEMENT.....	11	SEMICONDUCTOR IDENTIFICATION.....	44
CIRCUIT DESCRIPTION	13	PACKAGE	52
BULLETIN #9604.....	22	SCHEMATIC DIAGRAM	53
BULLETIN #9607.....	23	WIRING DIAGRAM	61
BULLETIN #9703.....	24		

harman/kardon, Inc.
250 Crossways Park Dr.
Woodbury, New York 11797

Rev1 3/2003

LASER BEAM SAFETY PRECAUTIONS

CLASS 1 LASER PRODUCT

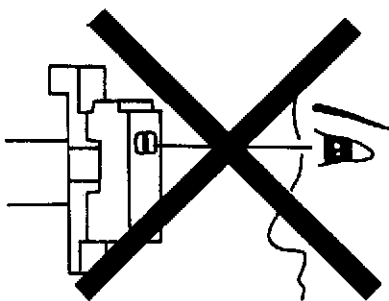
**CLASS 1
LASER PRODUCT**

CAUTION

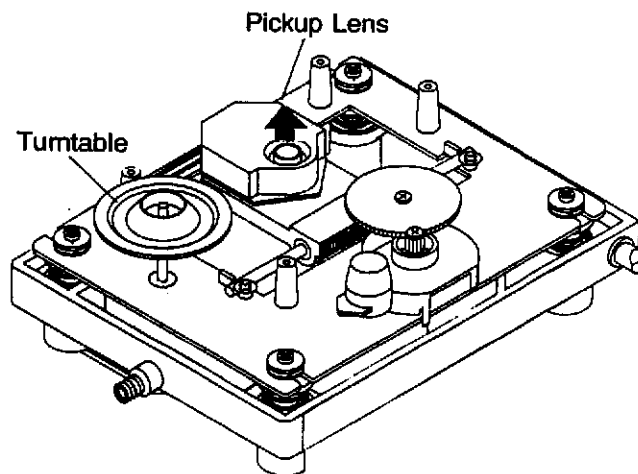
Invisible laser radiation when the unit is open. **DO not stare into beam.**

CAUTION: USE OF ANY CONTROLS, ADJUSTMENT, OR PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

Do not look directly at the laser beam coming from the pickup or allow it to strike against your skin.



This compact disc player uses a pickup that emits a laser beam. The laser beam is emitted from the location shown in the figure. When checking the laser diode, be sure to keep your eyes at least 1 foot away from the pickup lens when the diode is turned on. Do not look directly at the laser beam.



CAUTION:

Using controls and adjustment, or doing procedures other than those specified herein, may result in hazardous radiation exposure.

SAFETY PRECAUTIONS



WARNING

To prevent fire or shock hazard, do not expose the unit to rain or moisture.

HANDLING LASER PICKUP

The laser diode in the optical system of this player can be damaged by electrostatic discharge from your clothes or your body. Proper electrostatic grounding for service personal is required during servicing.

BEFORE REPAIRING THE COMPACT DISC PLAYER

Preparation

- **Human Body Grounding:**
Many of the components used in this compact disc player, including the laser pickup, are sensitive to electrostatic discharge. Service personal should be grounded with an electrostatic armband (1 Mohm).
- **Caution:**
Static charge on clothing does not escape through a body grounding wrist band. Be careful not to contact the pickup or electrical components with your clothing.
- **Workbench and Tool Grounding:**
A properly-grounded electroconductive plate (1 Mohm) or metal sheet should be fitted to the workbench surface. Tools and instruments (such as soldering irons and scopes) should be grounded to prevent AC leakage.



Fig. 1

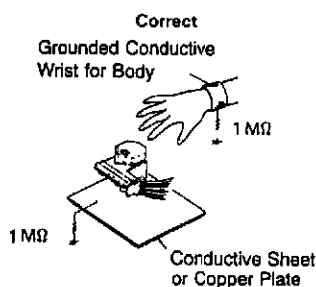


Fig. 2



This symbol is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



This symbol is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

Caution: To prevent electric shock do not use this (polarized) plug with an extension cord, receptacle or other outlet unless the blades can be fully inserted to prevent blade exposure.

Attention: Pour prévenir les chocs électriques ne pas utiliser cette fiche polarisée avec un prolongateur, une prise de courant ou une autre sortie de courant, sauf si les lames peuvent être insérées à fond sans en laisser aucune partie à découvert.

Note: Laser diodes are so susceptible to damage from static electricity that, even if a static discharge does not ruin a diode, it can shorten its life or cause it to work improperly.

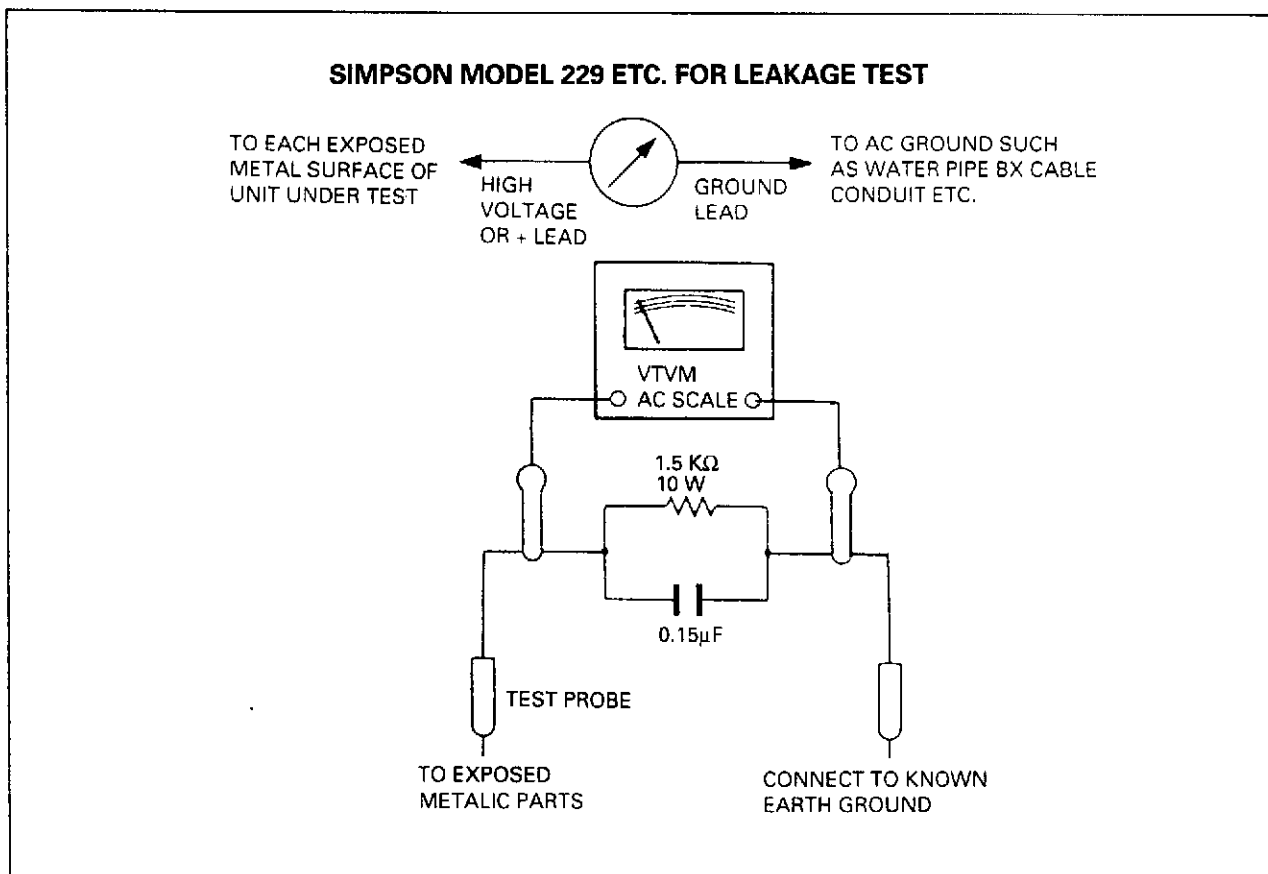
LEAKAGE TEST

Before returning the unit to the user, perform the following safety checks:

1. Inspect all lead dress to make certain that leads are not pinched or that hardware is not lodged between the chassis and other metallic parts in the unit.
2. Be sure that any protective devices such as nonmetallic control knobs, insulating fishpapers, cabinet backs, adjustment and compartment covers or shields, isolation resistor-capacity networks, mechanical insulators, etc. Which were removed for servicing are properly reinstalled.
3. Be sure that no shock hazard exists; check for leakage current using Simpson Model 229 Leakage Tester, standard equipment item no. 21641, RCA model WT540A or use alternate method as follows: plug the power cord directly into a 120-volt AC receptacle (do not use an Isolation transformer for this test).

Using two clip leads, connects a 1500 ohm, 10-watt resistor paralleled by a $0.15\mu\text{F}$ capacitor, in series with all exposed metal cabinet parts and a known earth ground, such as a water pipe or conduit. Use a VTVM or VOM with 1000 ohms per volt, or higher sensitivity to measure the AC voltage drop across the resistor. (see diagram) Move the resistor connection to each exposed metal part having a return path to the chassis (antenna, metal cabinet, screw heads, knobs and control shafts, escutcheon, etc.) and measure the AC voltage drop across the resistor. (This test should be performed with the power switch in both the on and off positions.)

A reading of 0.35 volt RMS or more is excessive and indicates a potential shock hazard which must be corrected before returning the unit to the owner.



SPECIFICATIONS

General

Transmission bit rate	4.3218 Mbit/sec
Transmission on clock	16:9344 MHz
Error correction	CIRC C1, C2 Double correction

Pickup

System	Object lens drive type optical pickup
Object lens drive system	2 Dimensional parallel drive type
Optical source	Semiconductor laser
Wave length	760-800 nm
Tracking system	3 Beam tracking servo type

Others

D/A converter	1 bit (Bitstream Conversion)
Power requirements	USA and Canada Version: 120 V AC, 60 Hz Europe Version: 230 V AC, 50 Hz
Power consumption	12 W
Dimensions (HxWxD)	95 × 440 × 300 mm
Weight	6.08 kg

Electrical

* Preparations

- measuring methods in conformity with EIAJ CP-307, CCIR 468-3.
- Reference level: 0 dB(LINE OUT 2 V).
- Test disc: SONY CD3 YEDS 7, A.BEX TCD 725.

Description		Signal	Track	Unit	Normal	Limit	Test Disc
Frequency Response		20 ~ 20000 Hz	2 ~ 13	dB	± 0.5	± 1	SONY CD3 YEDS 7
Signal to Noise Ratio (Weighted JIS A)		1 kHz	23	dB	> 95	> 90	
Dynamic Range (Weighted JIS A)		1 kHz, 60 dB	20	dB	> 90	> 85	
Total Harmonic Distortion at 0 dB (Filter 30 kHz)		100 Hz	4	%	≤ 0.08	≤ 0.1	
		1 kHz	7	%	≤ 0.04	≤ 0.05	
		20 kHz	13	%	≤ 0.1	≤ 0.15	
Channel Separation (Filter 30 kHz)		100 Hz	29, 33	dB	≥ 82	≥ 80	
		1 kHz	30, 34	dB	≥ 82	≥ 80	
		10 kHz	31, 35	dB	≥ 80	≥ 78	
		20 kHz	32, 36	dB	≥ 76	≥ 73	
Channel Unbalance		1 kHz	7	dB	+ 0.2	+ 0.5	
Output Voltage		1 kHz	7	V	2 ± 0.3	2 ± 0.5	
De-emphasis		1 kHz	39	dB	-0.37 ± 0.2	-0.37 ± 0.3	
		5 kHz	40	dB	-4.53 ± 0.3	-4.53 ± 0.5	
		16 kHz	41	dB	-9.04 ± 0.5	-9.04 ± 1.0	
Disc Defecte	Back Dot		10 ~ 15	μm	≥ 700	≥ 600	A.BEX TCD 725
	Inetrrupt		3 ~ 9	μm	≥ 800	≥ 700	
	Fingerprint		17 ~ 19	μm	ALL	ALL	

Environmental

Test to specification

Temperature between 59°F (15°C) and 95°F (35°C) and relative humidity between 45% and 75%, with power supply voltage of 10% the normal supply voltage.

Operation

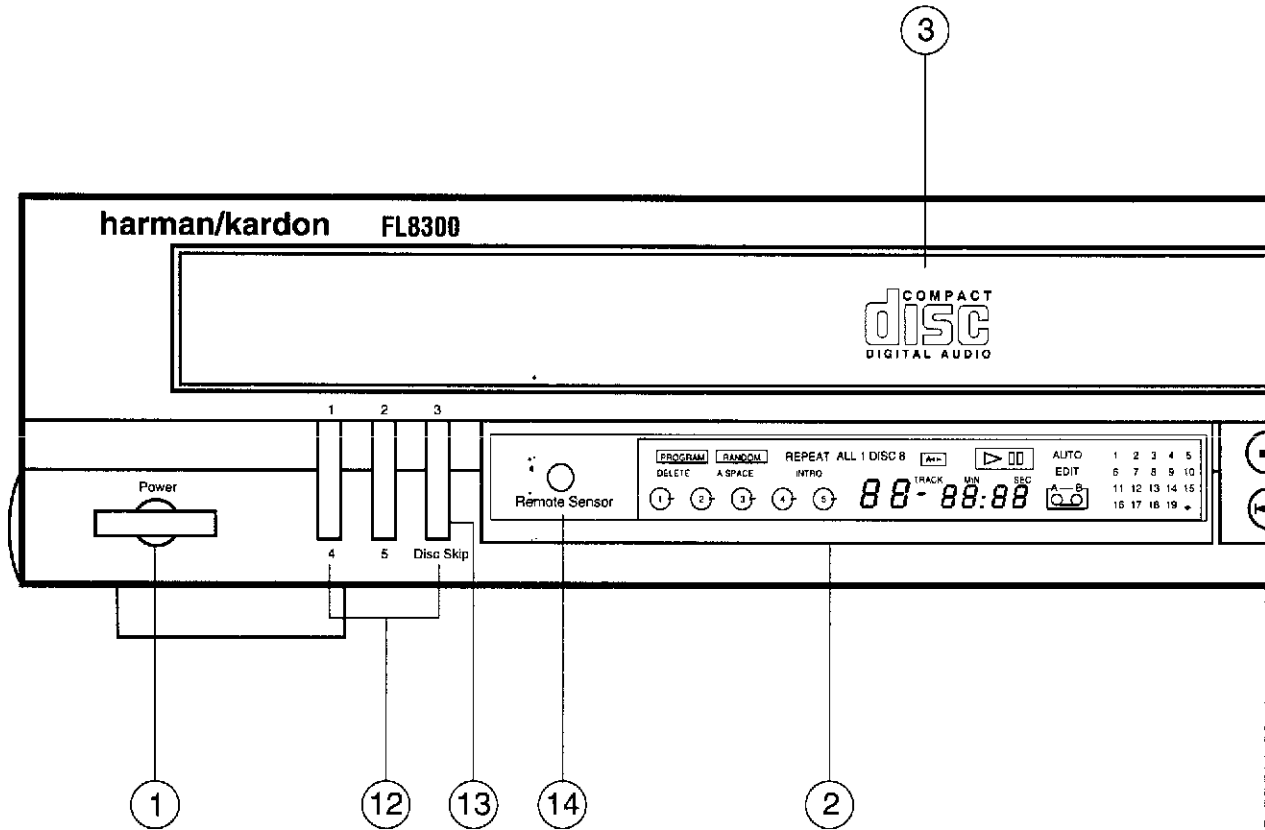
Unit must work properly and correctly at the temperature range from 32°F (0°C) to 113°F (45°C) and the relative humidity from 40% to 80%, and with the supply voltage.

Storage

Temperature test : 48 hours each at -40° F (-40° C) and 149° F (65° C).

Humidity test : 40° C, 95% relative humidity.

CONTROL AND FUNCTIONS



1. POWER SWITCH

Press the POWER switch to turn this unit on and press it again to turn it off. For system operation, plug the AC input cord into the switched AC outlet, keep the power switch ON and control power ON/OFF with the main POWER switch on the amplifier or receiver.

2. MULTI-FUNCTION DISPLAY

This display shows the corresponding information according to each mode.

3. DISC TRAYS (1 - 5)

One disc per tray can be loaded with the labelled side up.

4. PLAY/PAUSE BUTTON (▶||)

This button is used for starting play, pausing play at the beginning of a track or interrupting play.

5. STOP/CLEAR BUTTON (■)

This button is used for stopping play, clearing programmed selections or recovering the deleted selections.

6. BACKWARD SKIP/SEARCH BUTTON (◀◀)

This button is used for replaying from the beginning of the current track, returning to a previous track or searching for a particular passage in fast reverse.

7. FORWARD SKIP/SEARCH BUTTON (▶▶)

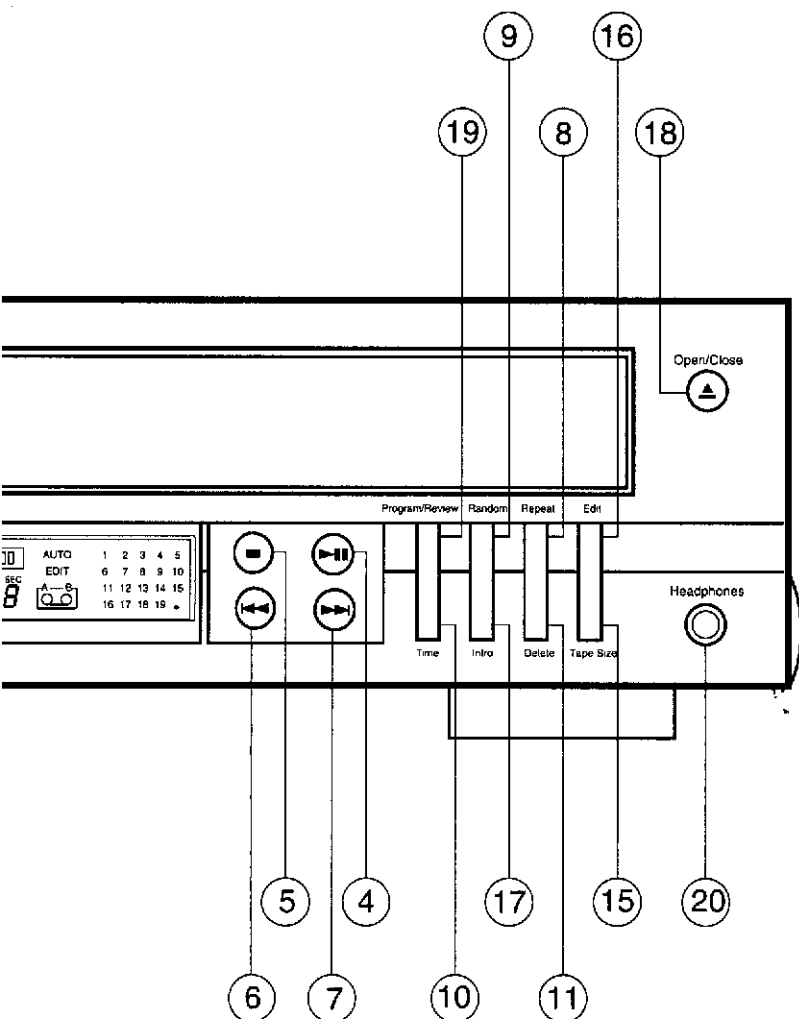
This button is used for moving to the next track or searching for a particular passage in fast forward.

8. REPEAT BUTTON

This button is used for repeating track, one disc or all discs.

9. RANDOM PLAY BUTTON

This button is used to let the unit automatically select and play randomly on each CD or track between discs and tracks.



FORWARD SKIP/ SEARCH BUTTON (▶▶)

This button is used for moving on to the next track or searching for a particular passage in fast forward.

REPEAT BUTTON

This button is used for repeating one track, one disc or all discs.

RANDOM PLAY BUTTON

This button is used to let the unit automatically select and play tracks randomly on each CD or randomly between discs and tracks.

10. TIME BUTTON

This button is used for checking the elapsed playing time from the beginning of the current track, remaining playing time of the current track or remaining playing time of the disc.

11. DELETE BUTTON

This button is used for deleting the undesired tracks or discs.

12. DISC SELECTOR BUTTONS

These buttons are used for selecting the disc to be played.

13. DISC SKIP BUTTON

Each time this button is pressed to load or unload the disc, the carousel will rotate to the next tray position clockwise.

14. INFRARED RECEIVER WINDOW

This receives the infrared signals transmitted by the remote control and converts it into the electrical signal to control this unit.

15. TAPE SIZE BUTTON

This button is used for selecting the tape length.

16. EDIT BUTTON

This button is used for editing the tracks to be recorded onto the cassette tape.

17. DISC INTRO BUTTON

This button is used for playing the first 10 seconds of each track or the first track on CDs.

18. OPEN/CLOSE BUTTON

This button is used for opening and closing the tray.

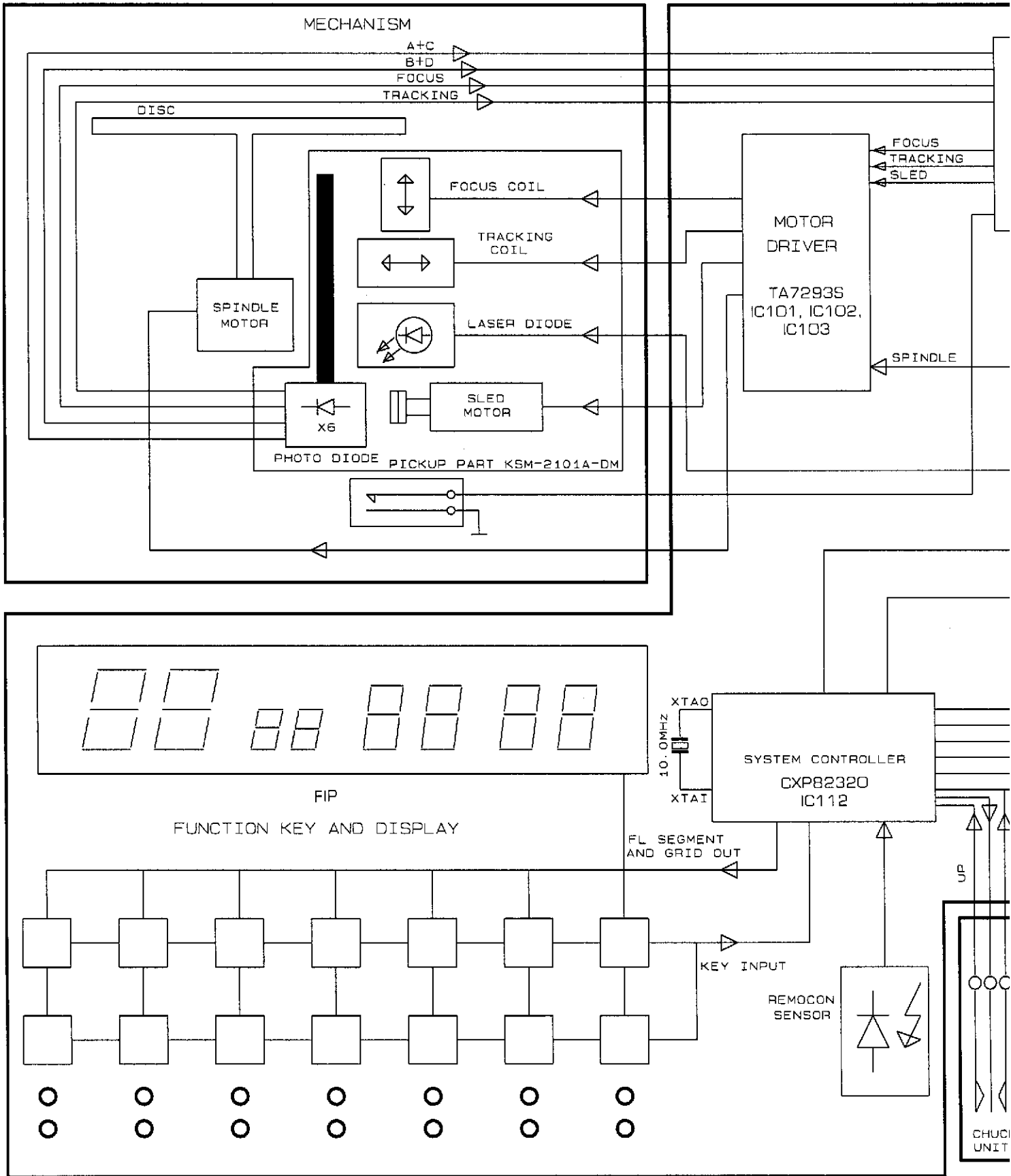
19. PROGRAM/REVIEW BUTTON

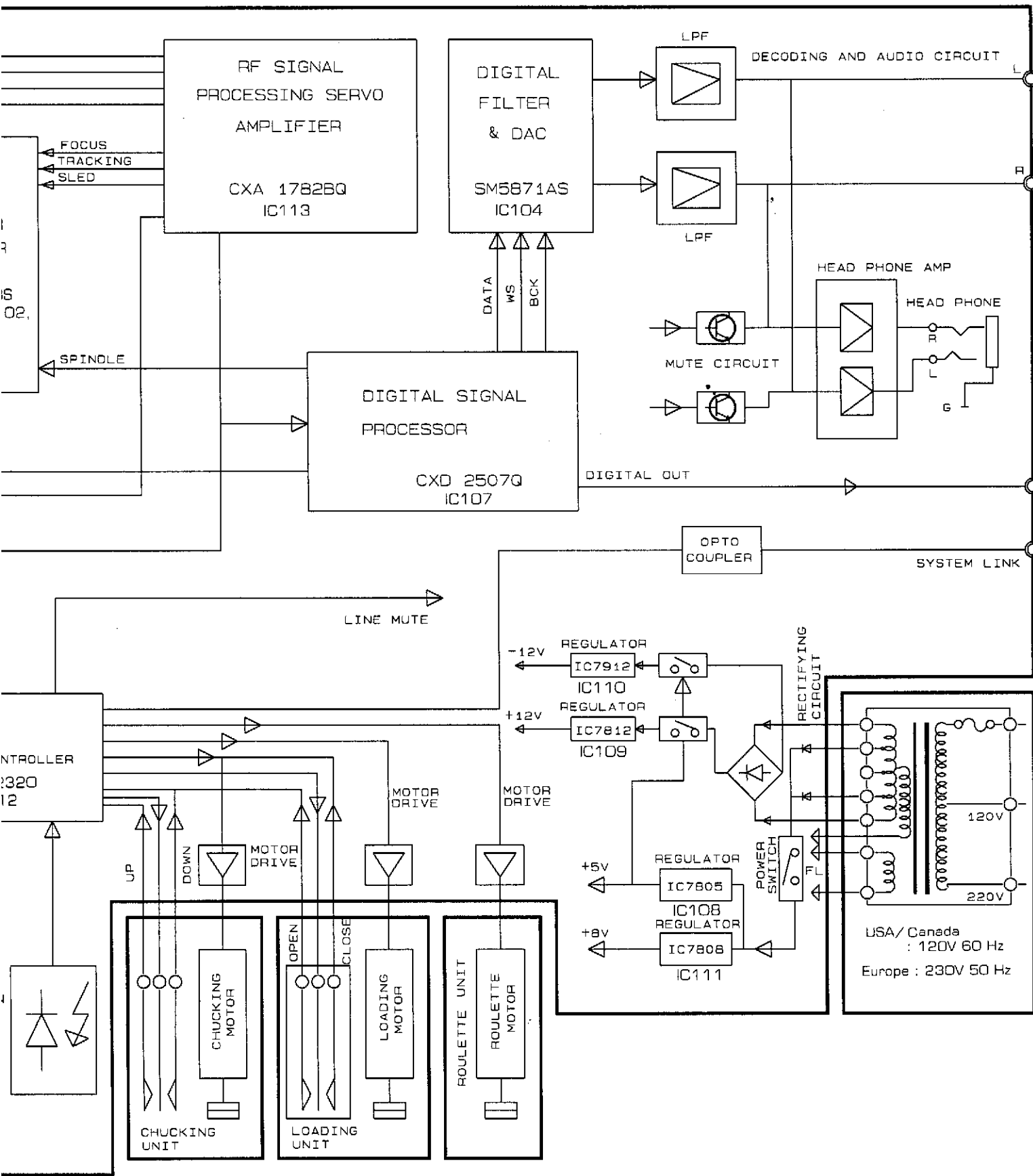
This button is used for programming your favorite tracks or discs or reviewing the programmed selections.

20. HEADPHONE JACK

This is used for listening with headphones.

BLOCK DIAGRAM





PICKUP REPLACEMENT

Caution:

Laser diodes are extremely susceptible to damage from static electricity. Even if a static discharge does not ruin the diode, it can shorten its life or cause it to work improperly. When replacing the pickup, take appropriate measures, such as using a conductive mat and a grounded soldering iron, to protect the laser diode from static damage.

1. Remove the CD mechanism assembly by referring to the "EXPLODED VIEW II" on page 31 (See Fig. 3).

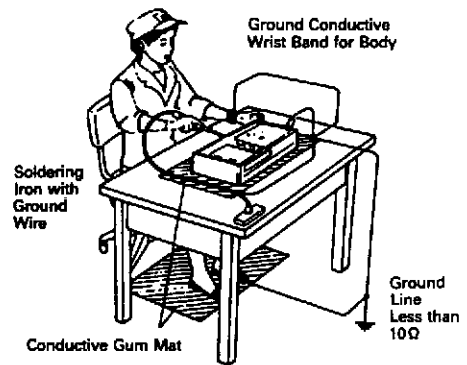


Fig. 3

2. Remove four screws S12 (See Fig. 4).

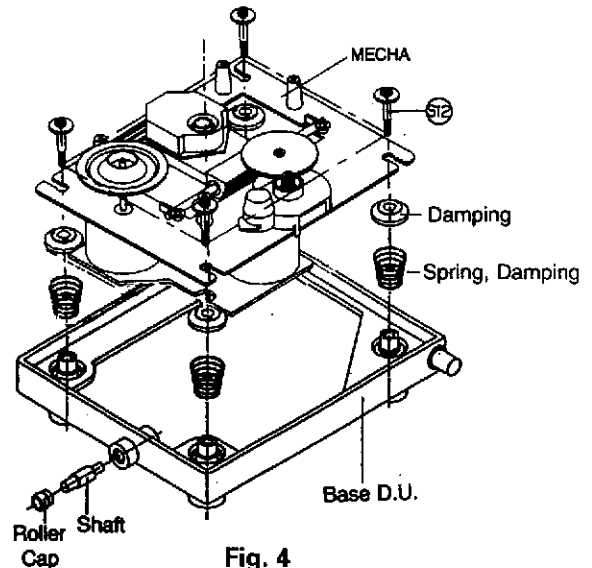


Fig. 4

3. Remove the gear A (See Fig. 5).
4. Pull out the slide shaft.

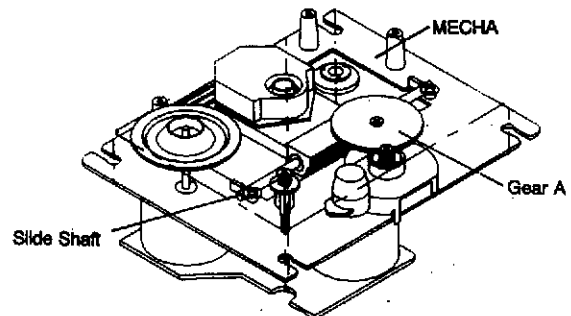


Fig. 5

5. Remove the pickup (See Fig. 6).

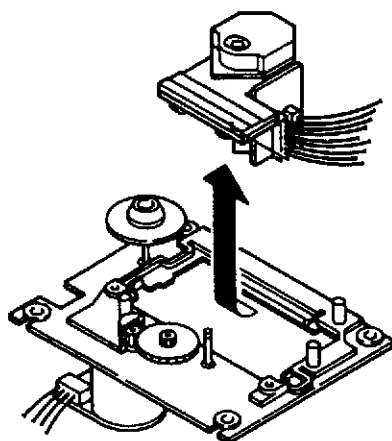


Fig. 6

6. After you connect the wire connector, desolder and remove the shorting tab (See Fig.7).

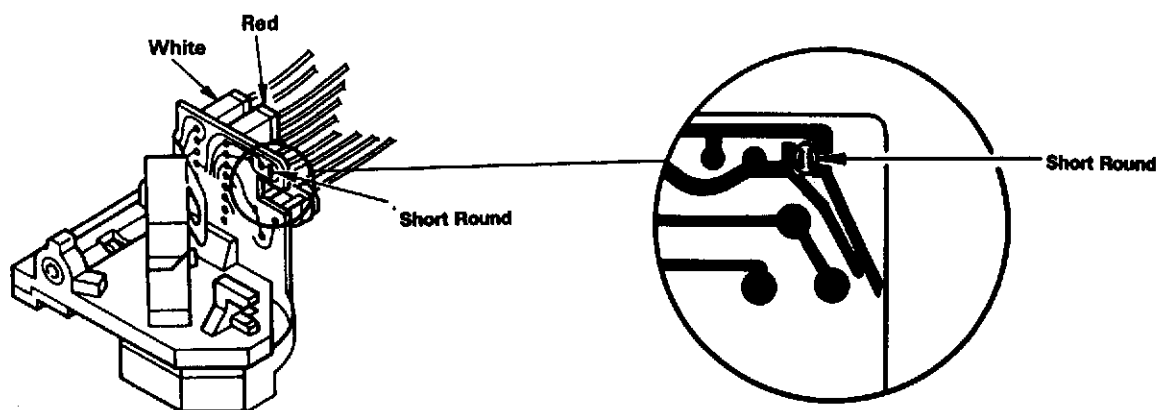


Fig. 7

7. Refer to the "EXPLODED VIEW II" of the compact disc mechanism on page 31 for detailed illustrations.

OPERATION CHECK

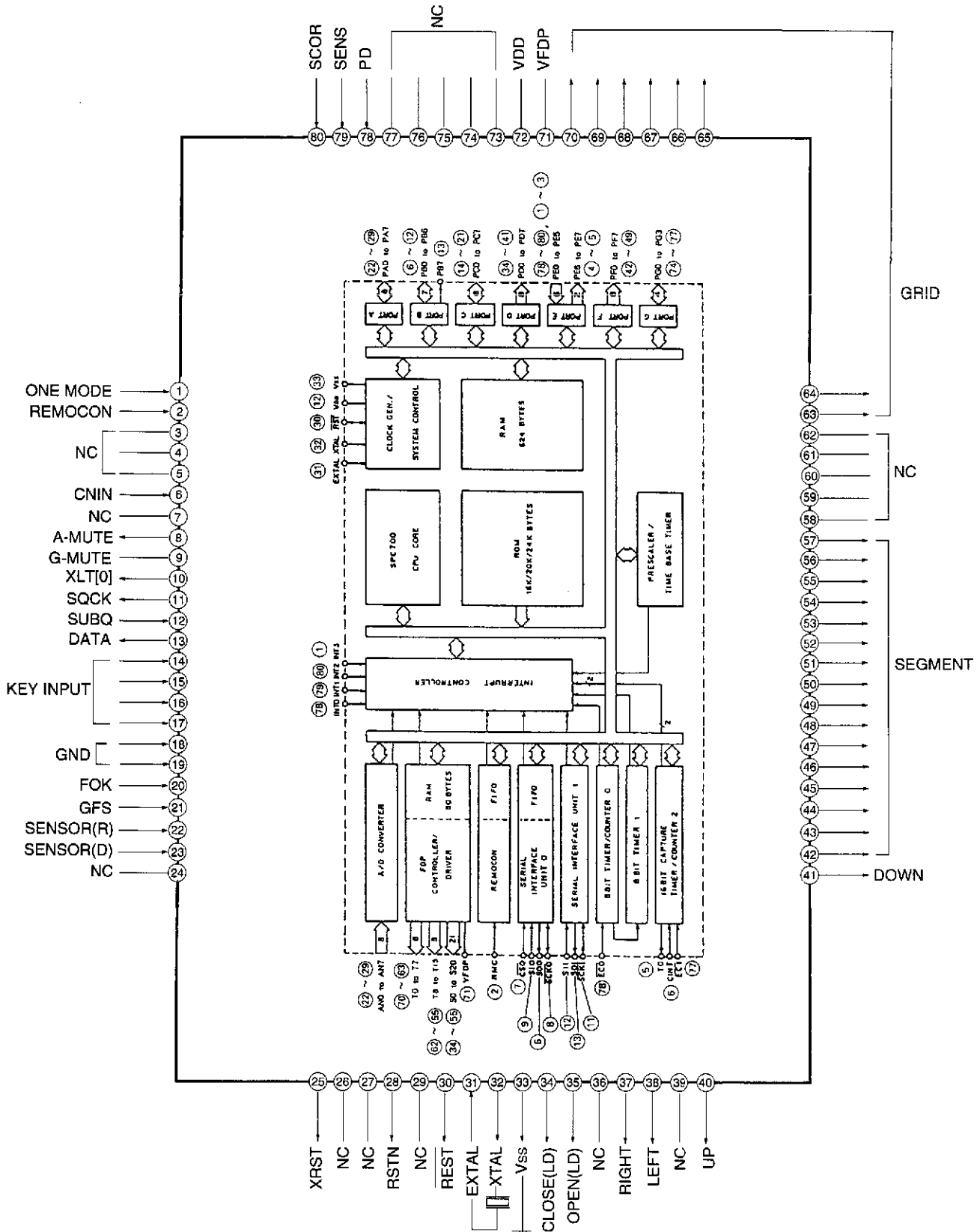
When the power switch is turned on after the chucking arm is removed, observe the objective lens and check the following. (The optical system block should be at the lead-in position when it is checked.)

1. The disc table should be at the innermost position after the chucking arm is removed.
2. The diffused light of the laser beam can be seen when the power switch is turned on.
3. Vertical (up and down) movement of the objective lens take place (2 or 3 times).

CIRCUIT DESCRIPTION

1. CPU(IC112 : CXP82320-322) EXPLANATION

1-1. Pin Description & Block Diagram



1-2. Pin Functions

Pin No.	Symbol	Description
1	ONE MODE	Test mode for production.
2	REMOCON	Input for remocon data.
3 - 5	NC	Not used ! (It should be left to open.)
6	CNIN	Signal input for automatic tracking adjustment from CXD2507.
7	NC	Not used ! (It should be left to open.)
8	A-MUTE	Output for audio mute.
9	G-MUTE	Not used ! (It should be left to open.)
10	XLT-0	Serial latch data output to CXD2507.
11	SQCK	Clock data output for subcode-Q readout to CXD2507.
12	SUBQ	Subcode-Q data input from CXD2507.
13	DATA	Serial data output to CXD2507.
14 - 17	KEY INPUT	Data input for key scan.
18 - 19	GND	Ground.
20	FOK	FOK data from CXA1782BQ.
21	GFS	GFS data from CXA1782BQ.
22	SENSOR-R	Roulette sensor data input from mecha.
23	SENSOR-D	Disc sensor data input from mecha.
24	NC	Not used ! (It should be left open.)
25	XRST	Output for resetting CXD2507.
26 - 27	NC	Not used ! (It should be left open.)
28	RSTN	Output for resetting SM5871AS.
29	NC	Not used ! (It should be left open.)
30	RST	Input for resetting CPU.
31	EXTAL	Input of 10 MHz oscillator crystal.
32	XTAL	output of 10 MHz oscillator crystal.
33	VSS	Ground
34	CLOSE-LD	Output for driving motor to close the tray.
35	OPEN-LD	Output for driving motor to open the tray.
36	NC	Not used ! (It should be left open.)
37	RIGHT	Output for roulette motor to rotate the disc platter right.
38	LEFT	Output for roulette motor to rotate the disc platter left.
39	NC	Not used ! (It should be left open.)
40	UP	Output for chucking motor.
41	DOWN	Output for chucking motor.
42 - 57	SEGMENT	Segment signal output.
58 - 62	NC	Not used ! (It should be left open.)
63 - 70	GRID	Grid signal output.
71	VFDP	-35 V power supply for F1 controller.
72	VDD	+5 V power supply for CPU.
73-77	NC	Not used ! (It should be left open.)
78	PD	Input signal for power down.
79	SENS	Sens signal input from CXD2507.
80	SCOR	Subcode-Q readout timing input from CXD2507.

2. APC CIRCUIT

A semiconductor laser is used as the light source for the optical pickup. As the laser diode has large negative temperature characteristics in its optical output when driven with a constant current, a circuit must be provided to stabilize this output. For this purpose, a monitor diode which detects the optical output of the laser diode is used in the semiconductor laser.

As the laser diode emits light from its bonded surface, light is emitted both in front and behind. The light emitted behind is monitored with the monitor diode installed on its rear surface, and the optical output is thus controlled. The light emitted in front becomes the light source for the pickup.

Fig. 8 shows the APC circuit.

When the temperature rises and the optical output decreases, the monitor diode current (I_s) decreases, the electric potential of IC113 pin 33 rises, the base current of the driving transistor increases, and the laser diode current increases. This causes the reduced optical output to return to its former level.

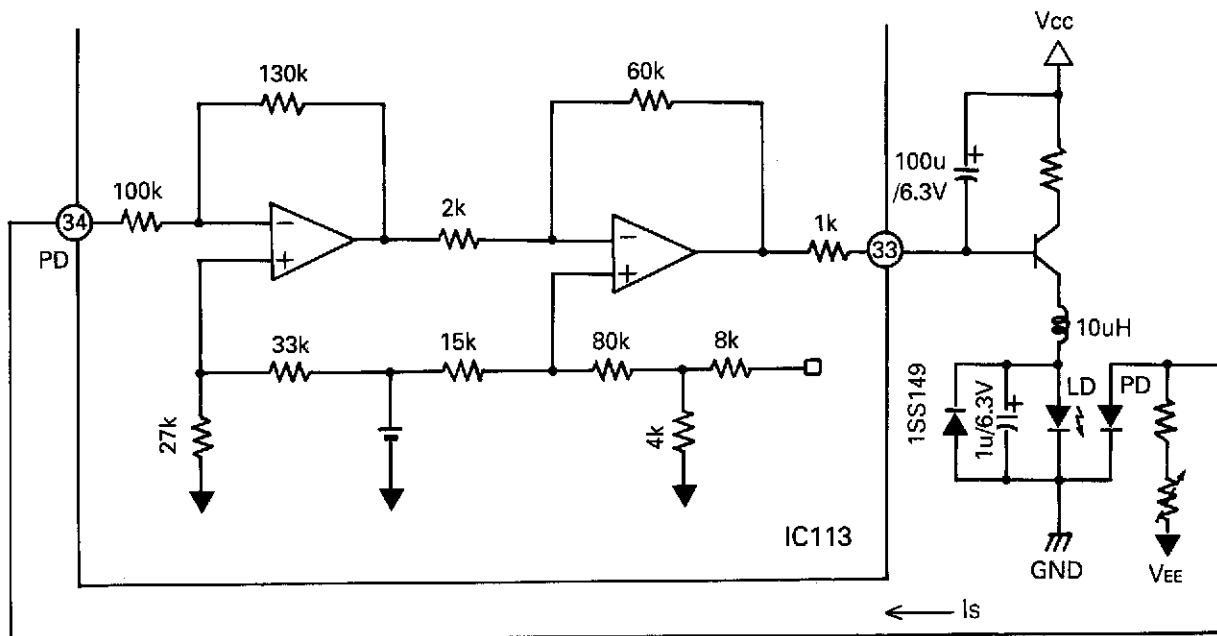


Fig. 8

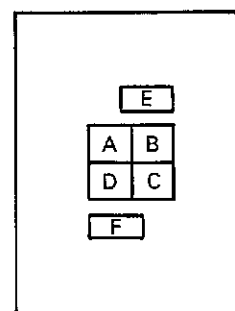
3. FOCUS SERVO

3-1. Optical pickup (Fig. 9)

This set employs a three-beam optical pickup comprised of six division photodiodes, A through F as shown in Fig. 9. The four photodiodes (A through D) at the center provide focus error detection by using their property to allow the beam to focus into a round image only at a certain point.

The sums of outputs from diagonal two elements of four division photodiodes (A+C and B+D) are compared by the differential amplifier in IC113 to detect the shape of the beam image.

The remaining two diodes (E and F) provide tracking error detection by means of sub-beam spots.



Three spotted (six-division) photo diodes

Fig. 9

3-2. Focus error detecting operation (Fig. 10)

The reflected laser beam from a disc is polarized 90° with the beam-splitter and sent to the cylindrical lens. The beam passed through this cylindrical lens is then sent to the four division photodiodes and focuses into an image whose shape varies with the distance between the disc and the objective lens. Such change in the beam shape causes the current flowing from the photodiodes to vary.

Shown in Fig. 10 is the principle of the focus error detection.

The currents from the photodiodes (A+C and B+D) are applied to pins 35 and 36 of IC113 and converted to voltage by RF I-V amplifiers (1) and (2) included in IC113.

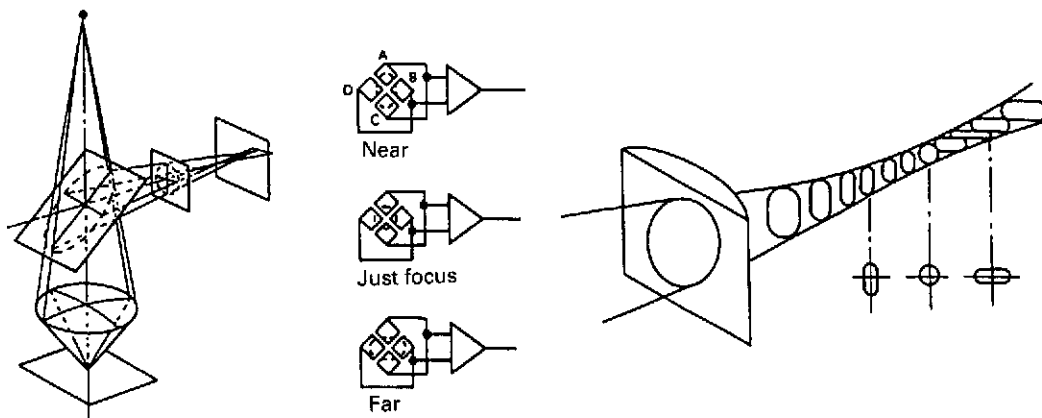


Fig. 10

3-3. Focus servo control operation (Fig. 11)

The focus error signal, after being converted to voltage by the RF I-V amplifier, is transmitted to the operation amplifier in the IC113 and output from pin 1.

When the disc to objective lens distance is in focus, the beam forms a true round. In this state, the beams applied to four elements of four division photodiodes become equal and thus the output provided then is 0(zero). When the disc to objective lens distance is too close (near focus), the beam is reflected divergently to form an oval in crosswise direction. In this state, the outputs provided from photodiodes A and C are higher than those from B and D, resulting in negative (-) output voltage. On the other hand, when the distance is too far (far focus), the beam is reflected convergently to form an oval in longitudinal direction. Then the outputs from photodiodes B and D are higher, resulting in positive (+) output.

The focus error amplifier calculates the difference between output VA and VB of the RF I-V amplifier, and output current-voltage converted voltage of the photo diode (A+C-B-D). Fig. 11

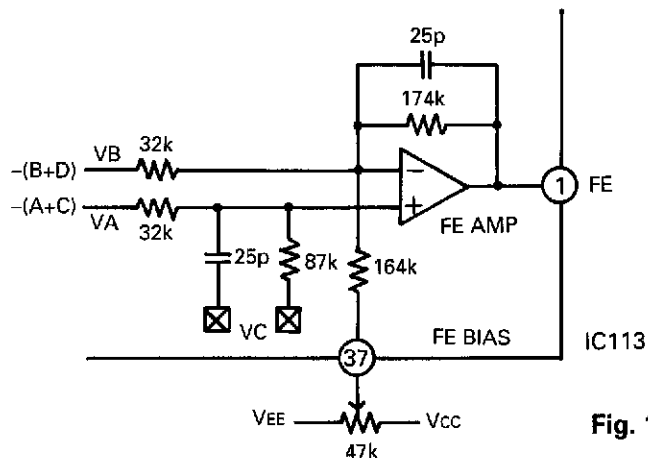


Fig. 11

The FE output voltage (low frequency) is $V_{FE} = 5.4 \times (V_A - V_B) = (i_{PD2} - i_{PD1}) \times 315 \text{ k}\Omega$.

Be aware that the rotation of the focus bias volume has reversed for the usual CD RF IC.

3-4. Tracking error detection system (Fig. 12)

Fig. 12 shows the principle of the tracking error detection system which employs the three beam system.

The laser beam is divided into the main beam and two sub-beams by diffraction grating and they are arranged on one line. The center line connecting these three beams has a slight offset angle against the main beam. The main beam is received by photodiodes A, B, C and D and two sub-beams by E and F respectively.

Fig. 12-A shows the on-track state. As both auxiliary beams 1 and 2 are slightly on the track in this state, the outputs of photodiodes E and F are equal and the tracking signal is 0(zero). When the track is shifted to the left (Fig. 12-B), the auxiliary beam 1 is off the pit. This allows more light to be received by the photodiode E, resulting in positive (+) tracking signal output. On the other hand, when the track is shifted to the right (Fig. 12-C), the amount of light received by the photodiode F increases, resulting in negative (-) tracking signal output. And these extreme signals are detected as tracking error signals.

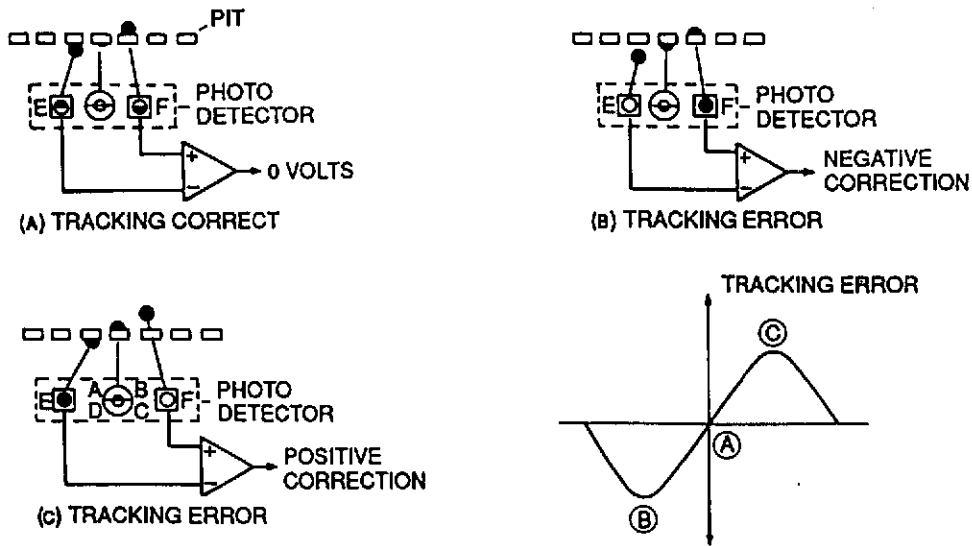


Fig. 12

3-5. Tracking servo control operation (Fig. 13)

The photo diode currents input at E and F pins are each current-voltage converted by the E I-V and FI-V amplifiers.

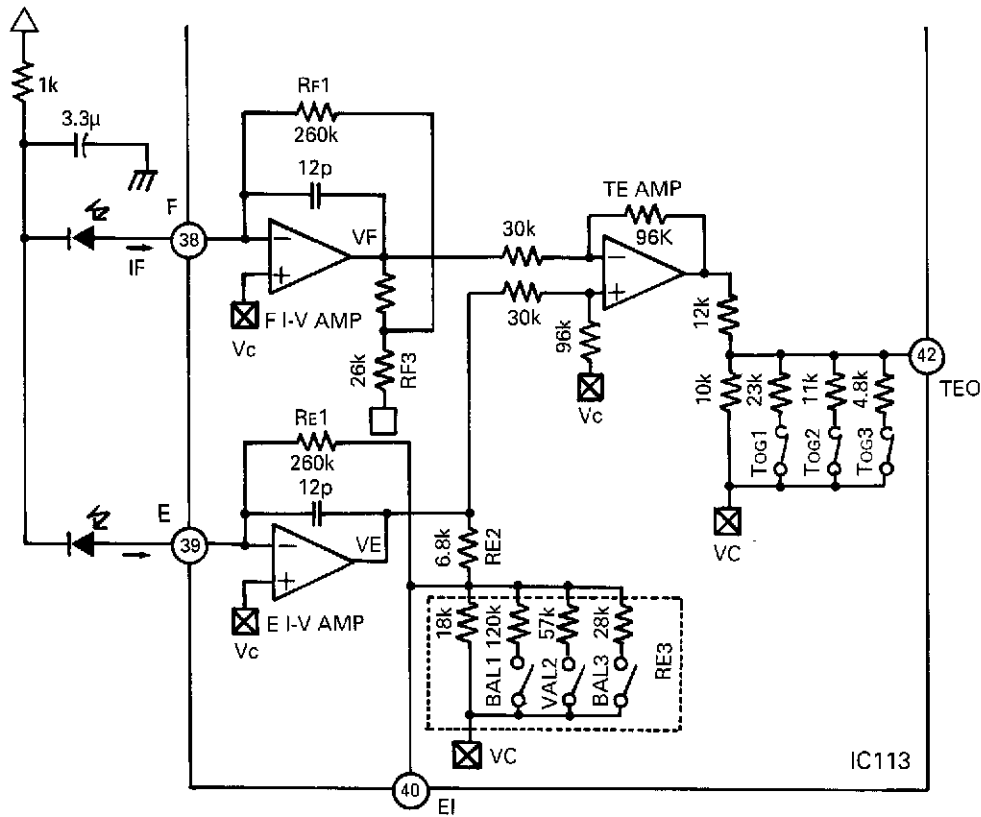


Fig. 13

IC113 tracking block has built-in circuits for balance and gain adjustments to enable software based automatic adjustment.

The balance adjustment is performed by varying the combined resistance value of the T-configured feedback resistance at E I-V AMP.

$$\text{F I-V AMP feedback resistance} = R_{F1} + R_{F2} + (R_{F1} \times R_{F2}) / R_{F3} = 403 \text{ k}\Omega$$

$$\text{E I-V AMP feedback resistance} = R_{E1} + R_{E2} + (R_{E1} \times R_{E2}) / R_{E3}$$

Vary the value of RE3 in the formula above by using the balance adjustment switches (BAL 1 to BAL 3). For the gain adjustment, resistance divide the TE AMP output with the gain adjustment switches (GOG 1 to TOG 3), and output at Pin 42.

These balance and gain adjustment switches are controlled through software commands.

3-6. Tracking automatic adjustment for gain/balance (Fig. 14)

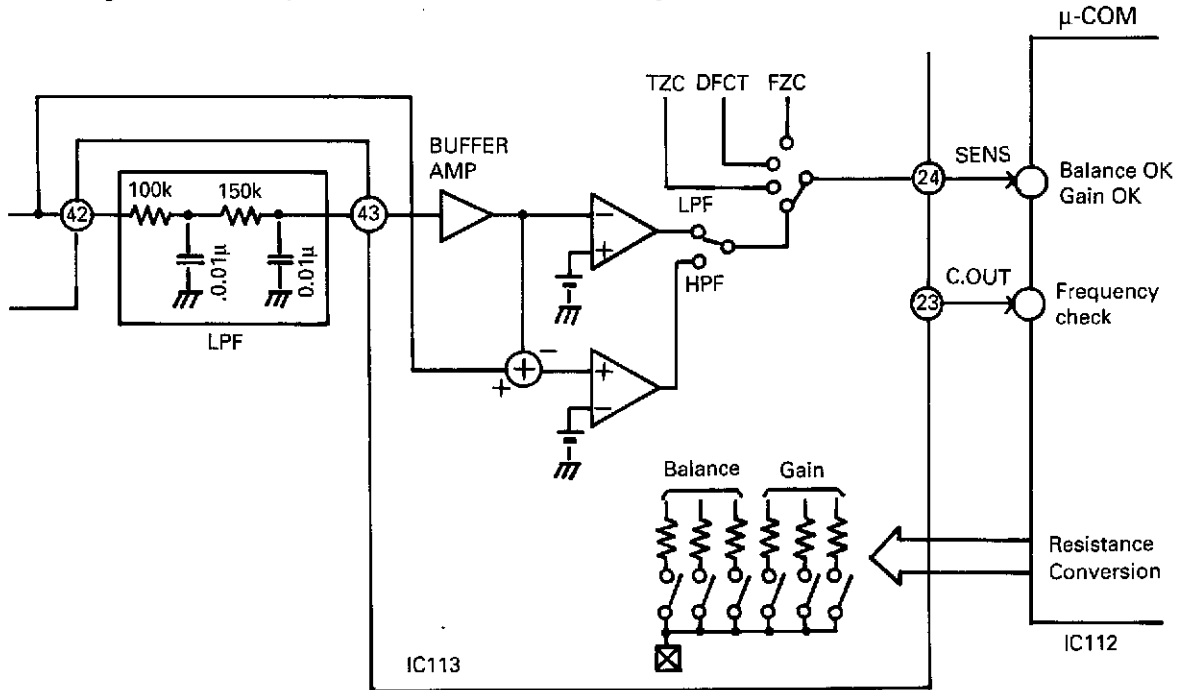


Fig. 14

IC113 has Balance control, Gain control, and comparator circuit required to perform tracking automatic adjustment. LPF is set externally at approximately 100 Hz.

4. Regenerative Circuit

4-1. RF circuit (Fig. 15)

The currents from photodiodes (A, B, C and D) are fed to IC113 through pins 35 and 36 and converted to voltage by RF I-V amplifiers (1) and (2) respectively there, added by the RF summing amplifier and output from pin 31 as a signal. It can be checked at the test point (RF T.P.) provided on its way by means of the eye pattern check.

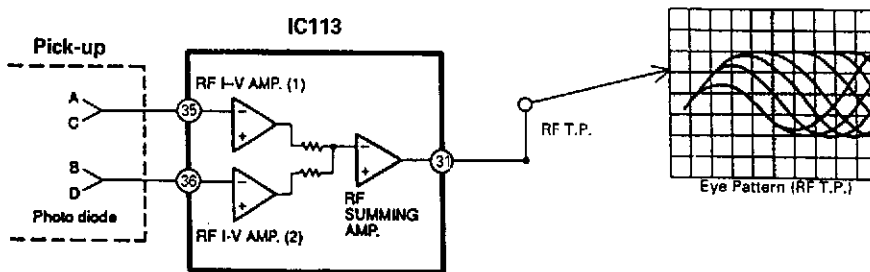


Fig. 15

4-2. Digital Signal Processor (Fig. 16)

The EFM signals from pin 31 of IC113 are sent to pin 14 of IC107, then demodulated from 14 bits to 8 bits by EFM readjustment. At the same time any error, if found, is corrected (CIRC) and the signals are sent to the D/A converter interface. After that they are output as 16-bit digital signals from pins 20, 21 and 22 of IC104. In this case, EFM demodulation, error correction and serial/parallel conversion are performed by the internal circuitry of IC107.

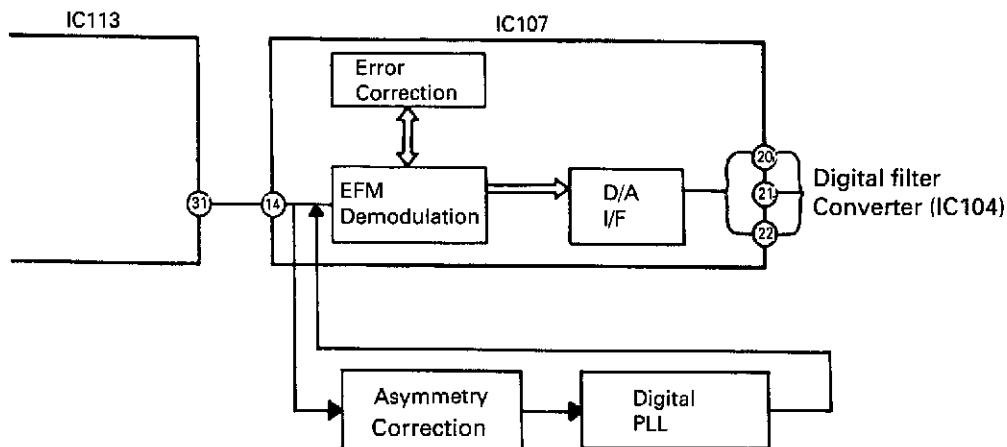


Fig. 16

5. Audio Circuit

5-1. Configuration of SM5871AS

Fig. 17 shows the configuration of the SM5871AS.

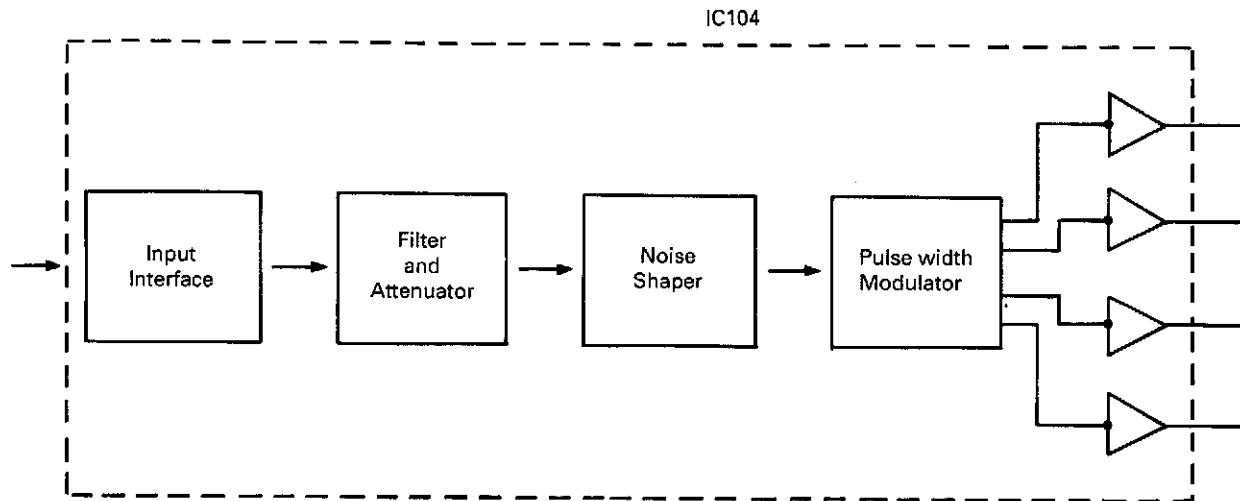


Fig. 17

IC104 is a highspeed converter for digital audio systems fabricated using NPC's molybdenum-gate CMOS process. It incorporates a two-channel, 16-bit D/A converter and a four-times digital oversampling filter.

IC104 can operate at three different sampling frequencies and incorporates deemphasis, attenuation and soft mute functions.

Double-speed dubbing is supported without any change in clock frequency.

IC104 linearly interpolates the input signal at a high multiple of the original sampling frequency, and then requantizes the resulting signal. A third-order noise shaper is used to remove most of the quantizing noise before the signal is output as a pulsewidth-modulated (PWM) waveform.

Service bulletin # 9604 rev1 - October 1998

This is considered a Minor Repair

To: All harman/kardon Service Centers

Models: FL8300

Subject: Digital Output Level

The Digital Interface Standard recommends D/A converters have a minimum Input sensitivity of 200 mV. In early FL8300 production units, the Digital Output level was 240 mV $\pm 10\%$ peak to peak. Based on our research, we found that some D/A converters require more than 240 mV for intermittent free operation.

In the event you receive a FL8300 from a consumer with the a complaint “Intermittent Sound from External D/A converter”, check the serial number in the table below.

If the FL8300 has a serial number *higher* than indicated in the table below, connect a properly working D/A converter to the Digital Output and verify interruption free operation. Also confirm the Digital Output level of the FL8300 is 500 mV $\pm 10\%$ Peak to Peak. If the FL8300 passes these two tests, advise the customer to have their external D/A converter and connecting cables checked.

If the FL8300 has a serial number *lower* than indicated in the table below, perform the following modification:

- 1) With the unit plugged in and turned on, push the “open/close” button to extend the drawer fully; then turn the unit off and unplug it.
- 2) Open the top cover (6 screws).
- 3) Remove output board PCB3 from the rear panel (4 screws). This board can be pulled back and modified without completely removing it from the chassis.
- 4) Locate resistor R901, it may be a 680 ohm resistor or a jumper wire; replace in either case with a 0.47 uf capacitor h/k part# 5354-474593.
- 5) Locate R903 and change from 680 Ω to a 4.7k Ω resistor – h/k part # 3029472970. Re-attach output PCB3 to the unit.
- 6) Connect a 75 Ohms cable to the digital output jack. Terminate this cable with a 75 Ohm load; connect an oscilloscope to the 75 Ohm termination resistor. While playing a CD, confirm the output of the signal is now 500 mV $\pm 10\%$ peak to peak.
- 7) Reassemble the FL8300 and test all functions.

Model	Serial number 120V	Serial number 230V	Status	Action
FL8300	IN0019-01001 to IN0019-19393	IN0020-01001 to IN0020-04500	May have low digital output for some applications	Replace R901 with 0.47 uf mylar capacitor h/k part# 5354-474593 Replace R903 with 4.7k ohm resistor h/k part# 3029472970
FL8300	IN0019-19394	IN0020-04501	Factory Installed *	NONE REQUIRED

* Factory modification of the FL8300 starting with the serial numbers indicated in the above table consisted of:

R236: 1k Ohm

R901: Jumper or 680 Ohm

R903: Changed from 680 Ohm to 4.7k Ohm.

Digital output level into 75 Ohms: 500 mV $\pm 10\%$ peak to peak.

Service bulletin # 9607-January 97

This is considered a Major Repair

To: All harman/kardon Service Centers

Models: FL8300 Compact disc changer

Subject: Failure to play Multi-media CDs or skip data tracks

Early FL8300 CD Players used a micro-computer which could not read the table of contents (TOC) of certain multimedia CD's or skip data tracks on multimedia CD's. During two running production changes, new Microprocessor were installed which performs as shown in the table below:

Description IC112	Part Number	Serial number Range120V	Serial number Range230V	Processor action	Year/Month first used
CXP21320-322 DWP325	2138322197	IN0019-01001 to IN0019-29000	IN0020-01001 to IN0020-05500	Does not play Multimedia CD	95 October
CXP82320-352Q DWP325A	2139322710	IN0019-29001 to IN0019-53790	IN0020-05501 to IN0020-08510	Plays Multimedia CD, Mutes at data track	96 July
CXP82320-367Q DWP325B	2139322722	IN0019-53791 to present production	IN0020-08511 to present production	Plays Multimedia CD, Skips data tracks	96 November

In the event you receive a FL8300 from a consumer with a complaint "Player will not read or, loudspeakers make strange noise while playing multimedia CDs", replace IC112 with H/K Part number 2139322722.

The IC can be identified by CXP82320-367Q DPW 325B printed on its case.

Service bulletin # 9703 June 1997

This is considered a Major Repair

To: All harman/kardon Service Centers

Models: FL8300

Subject: Dead unit, no display; Service upgrade

In the event you receive an FL8300 that is dead, and upon inspection R701 is damaged or an otherwise open circuit, perform the necessary steps listed below:

Due to current surges, early models of the FL8300 could repeatedly damage R701 (either a 1 ohm resistor or 1.5A micro fuse depending on version). Along with the replacement of R701, the positive lead should be relocated on C125 to suppress any future current surges.

Additionally, two capacitors, now designated as C907 & C908, (1uf/50v) should be added to the power supply output pins on regulator IC108 & IC111 on a unit serviced for any reason; these will add stability to help prevent oscillation.

PROCEDURE:

- 1) Replace R701 with micro-fuse H/K # 5508722221, this component is on PCB7.
- 2) A PCB trace should be cut on the C125 (2200 uf/25v) positive lead on the main circuit board and an insulated jumper wire attached from that lead to the junction of D109/110. Additionally another insulated jumper will need to replace the trace that was cut. (see drawing)
- 3) Add C907 & 908, 1uf/50v , H/K/ # 3479310971, one on each output pin to ground on regulators IC108 and IC111. This is most easily accomplished by:
Soldering one 1uf cap to the jumpers 153 & 197. Observe polarity; J153 is ground.
Soldering one 1uf cap to the jumpers 185 & 186. Observe polarity; J186 is ground.

Model	Serial number 120V	Serial number 230V	Action	Correction
FL8300	IN0019-72213 and below	NOT REQUIRED	R701 is damaged or an open circuit	Replace R701, re-route positive connection on C125, Add C907/908
FL8300	IN0019-72214 and above	NOT REQUIRED	Modified by factory	NONE REQUIRED

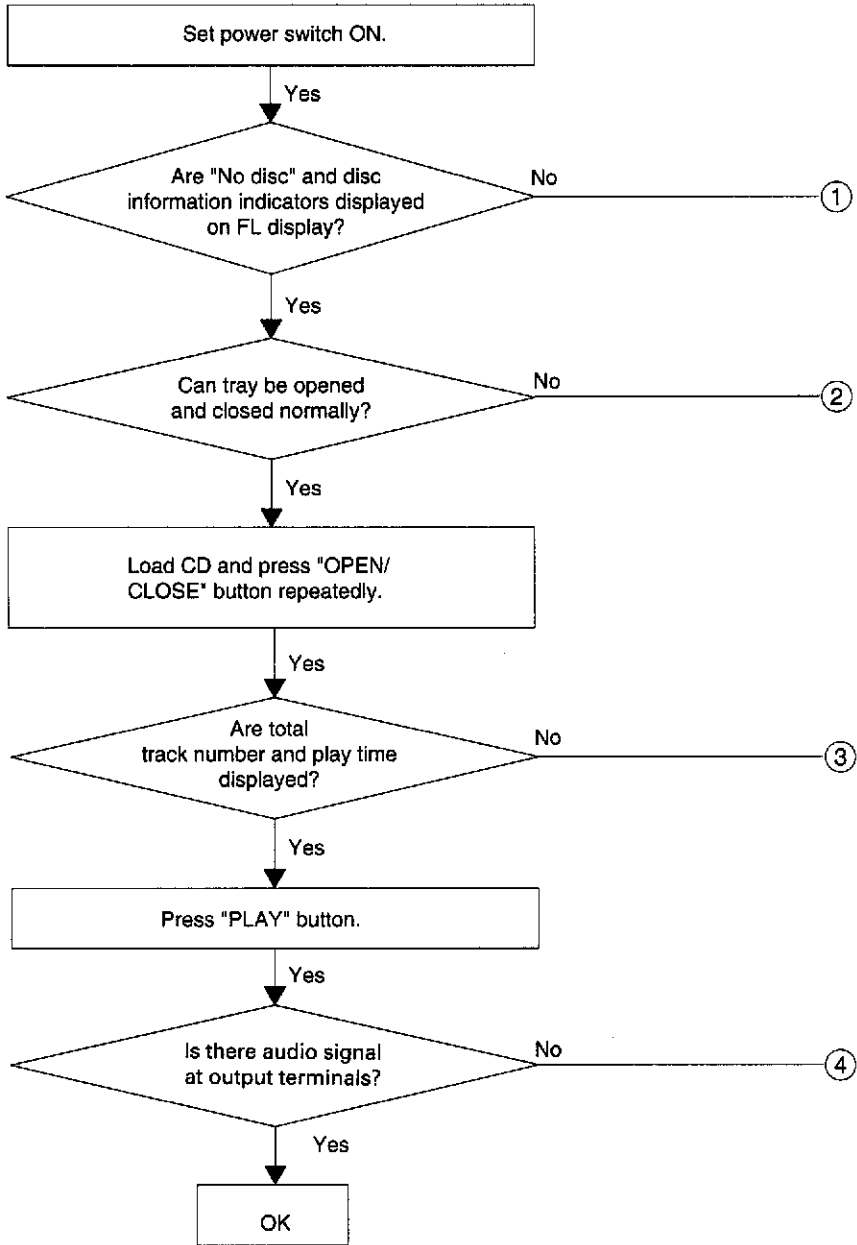
Troubleshooting tips and solutions to common service problems**For models: FL8300****TIP# HKTT2003-02**

Problem: "Carousel not stopping in the correct position, so disc can be clamped correctly".

Check:

- 1) 6-conductor Ribbon cable connection to sensor board - check cable; clean, re-seat at both ends.
- 2) There is a post/standoff underneath the single center screw in the center of the carousel (under the plastic 1,2,3,4,5 cap). If that post/standoff is too long, it can cause the symptom. If the part is higher than the surface of the carousel in that area, the part needs to be shaved down so it's shorter.
- 3) Defective Roulette sensor (part# 2408001111) or Disc sensor (part# 2408210001).

TROUBLESHOOTING



[Repair item 1] At power on, "No disc" and some parts are not displayed.

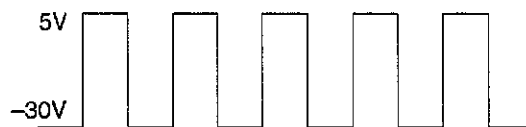
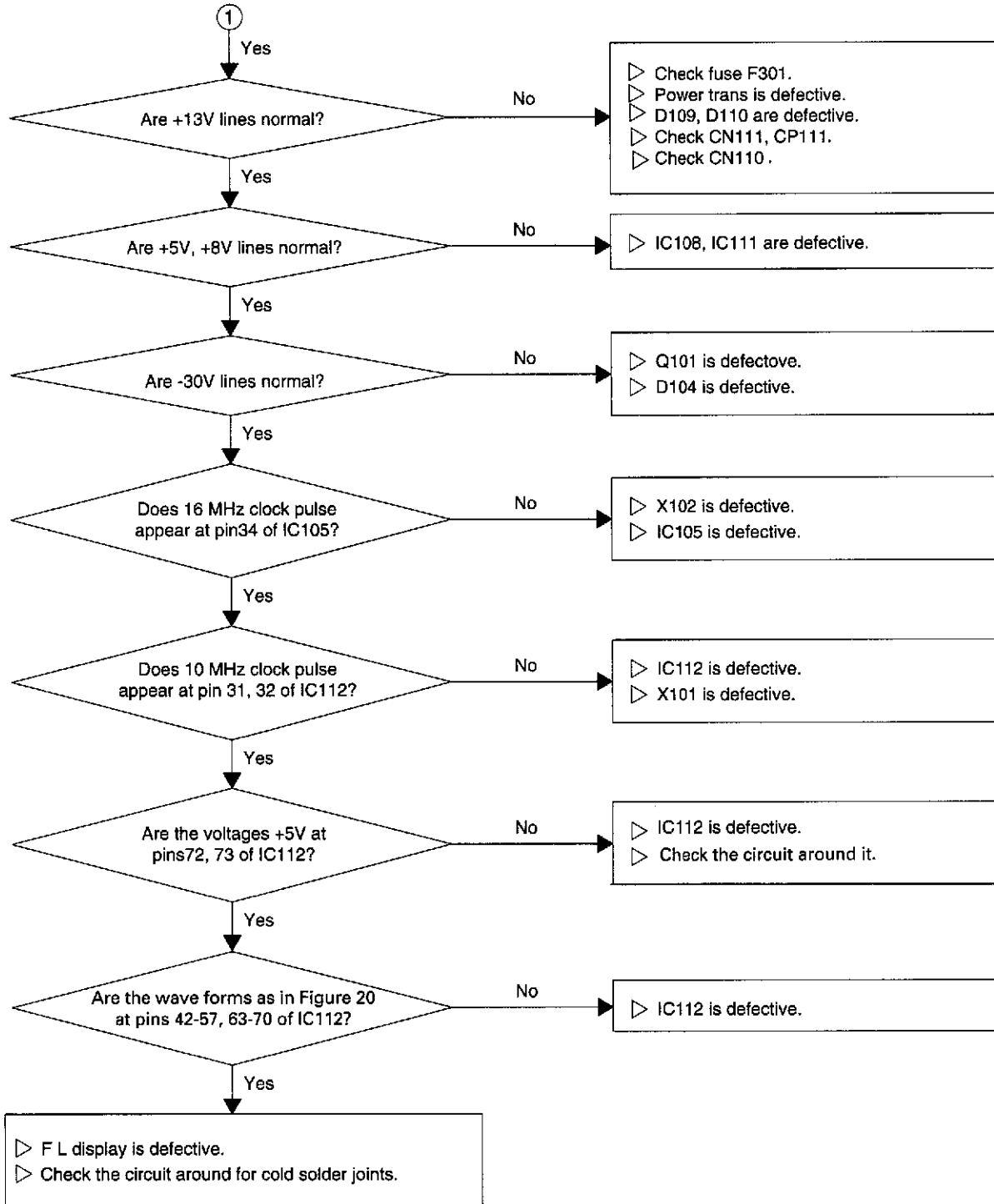
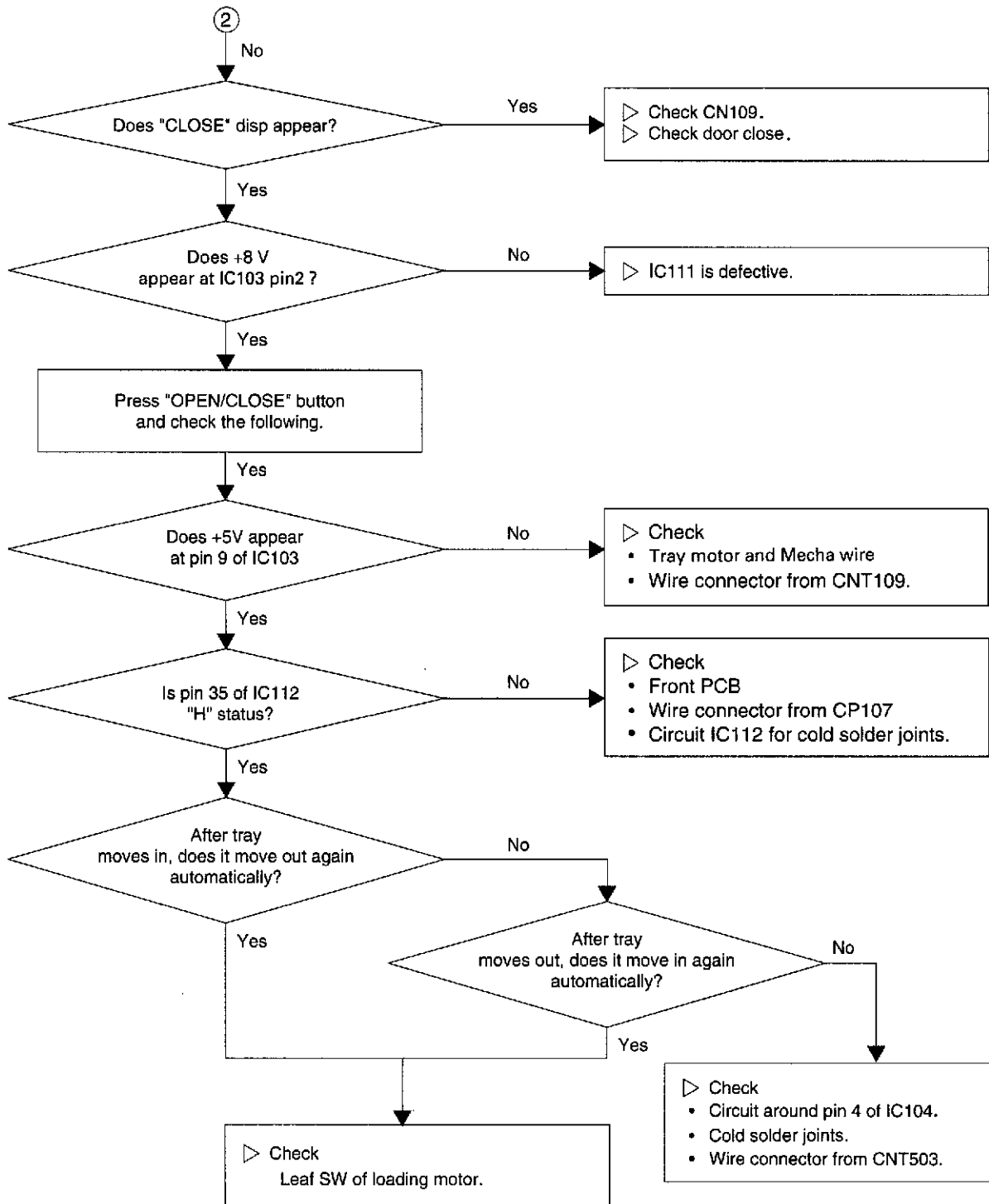
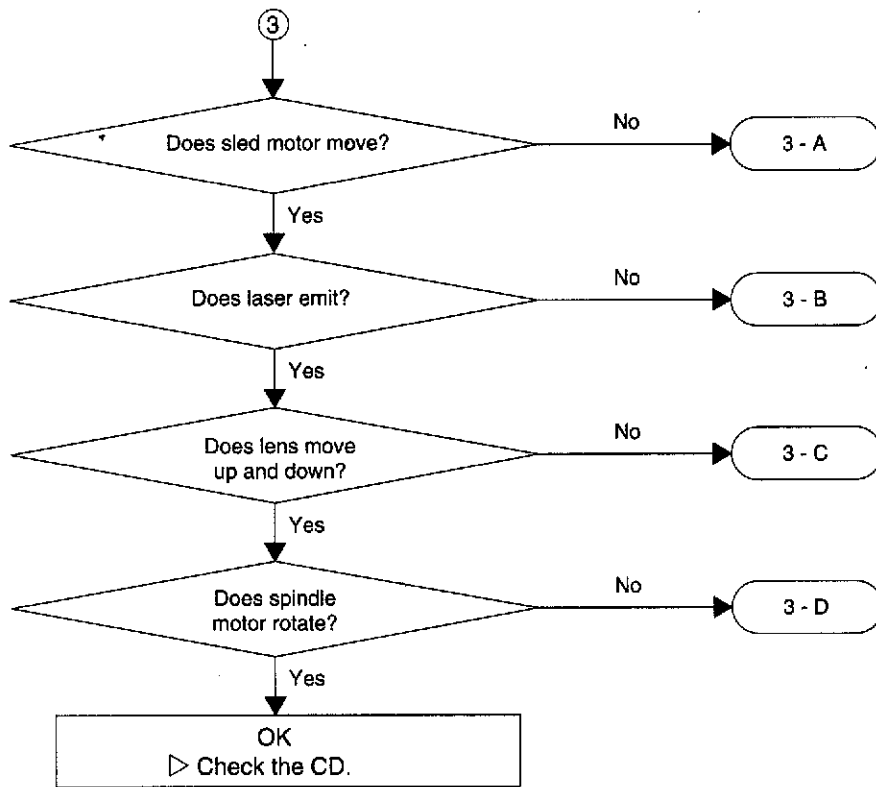


Fig. 20

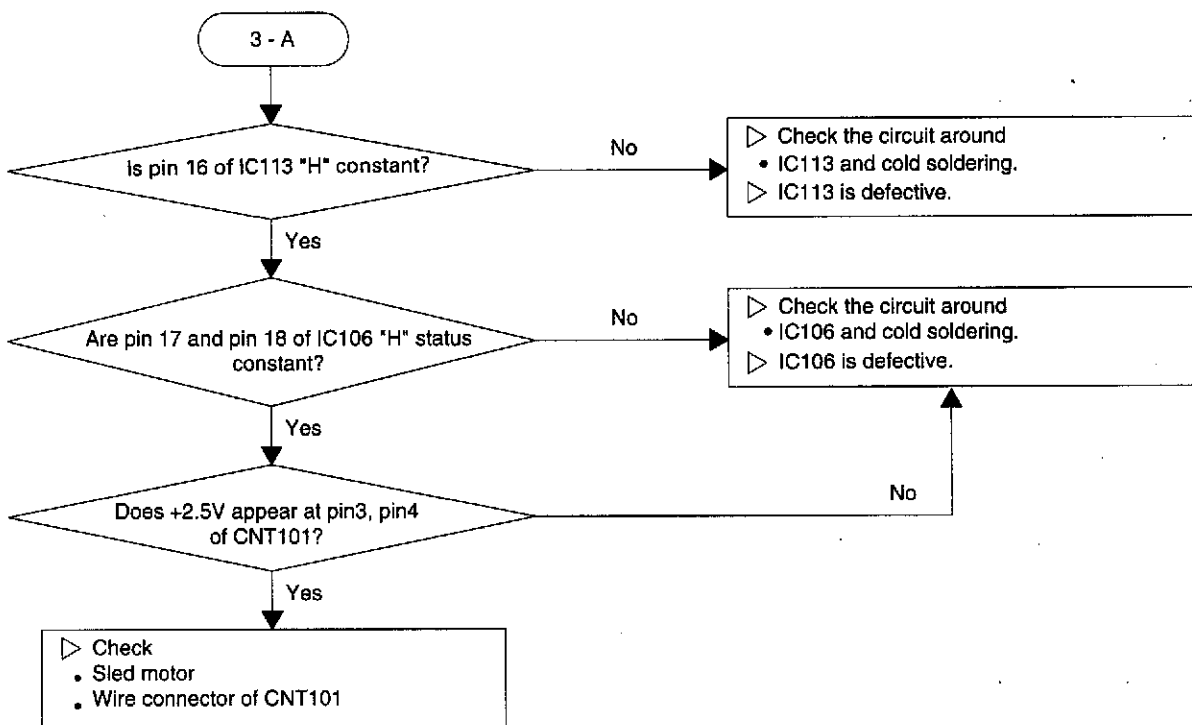
[Repair item 2] Tray cannot opened and closed by pressing "OPEN/CLOSE" button.



[Repair item 3] " 8 " is displayed instead of total playing time and track number.



[Repair item 3-A] Sled motor does not move.



[Repair item 3-B] Laser does not emit.

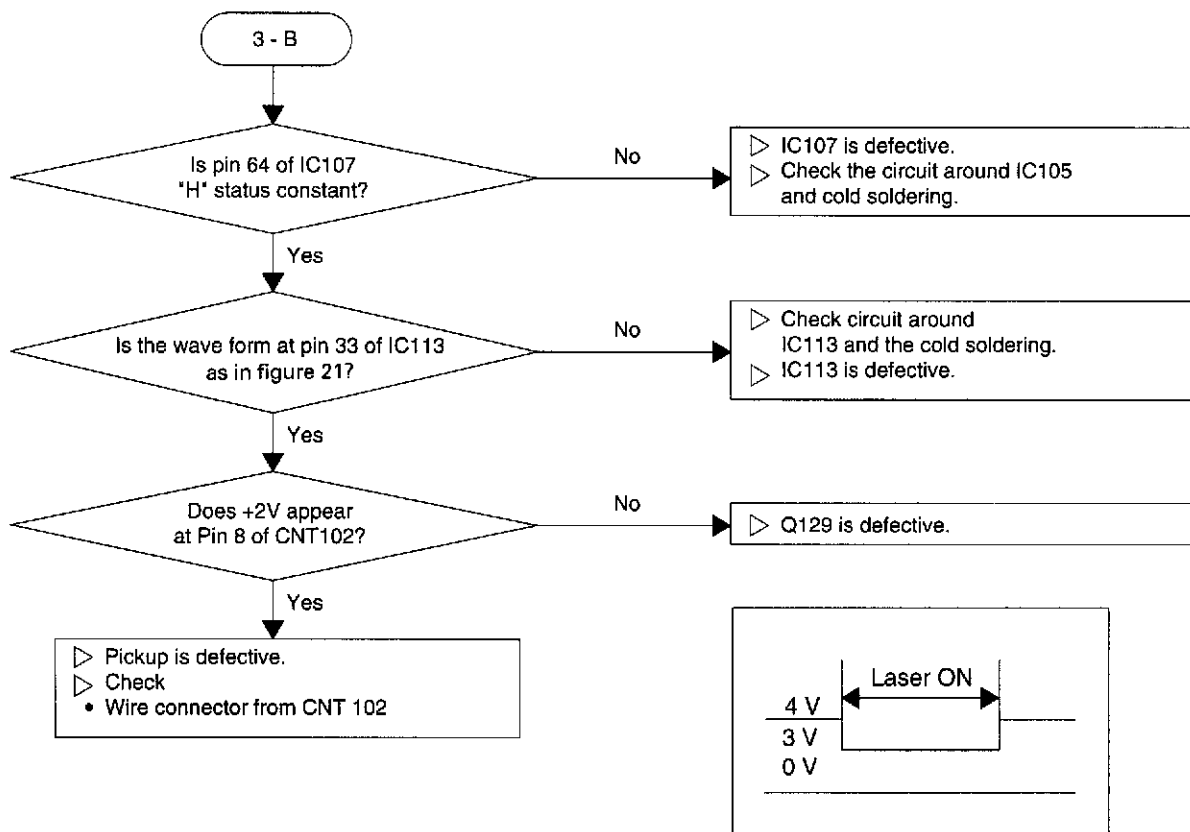
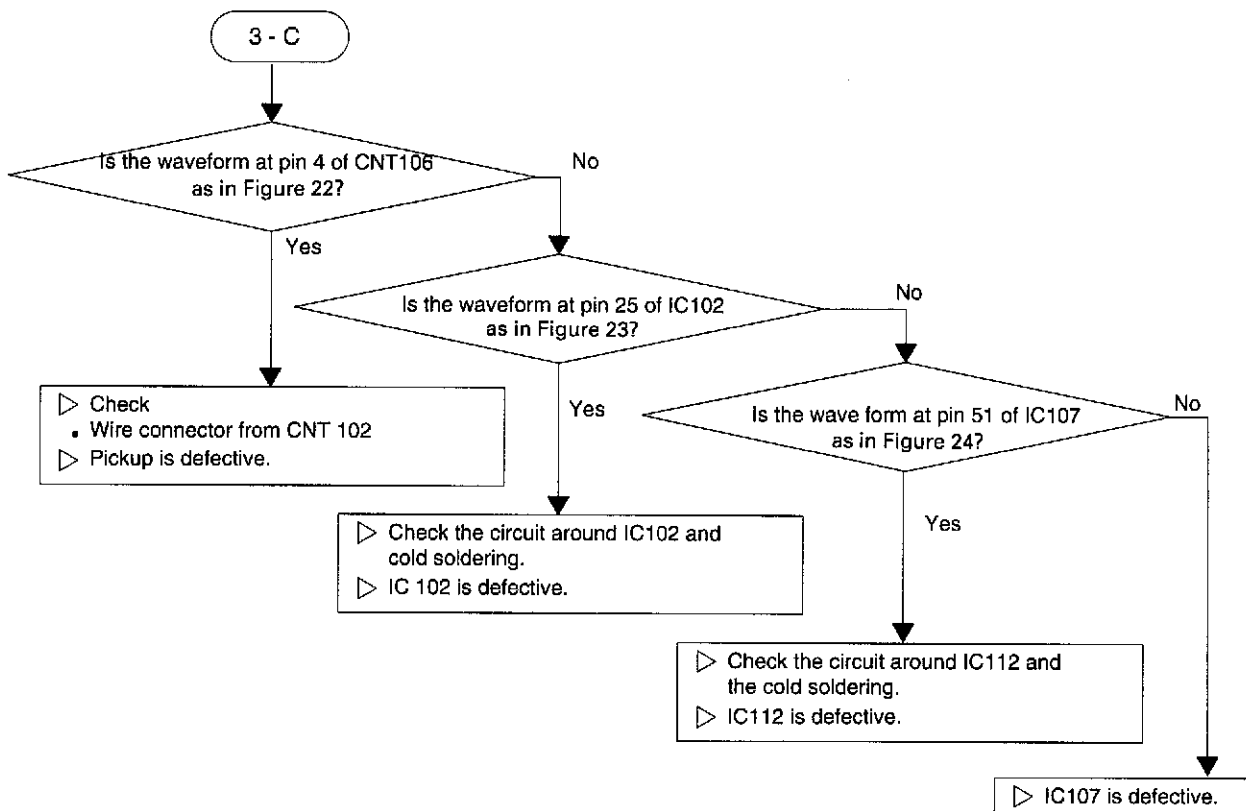


Fig. 21

[Repair item 3-C] Object lens of pickup unit does not move up and down.



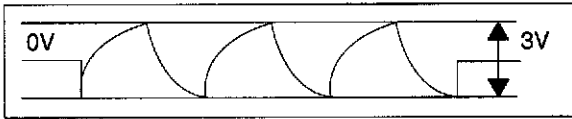


Fig. 22

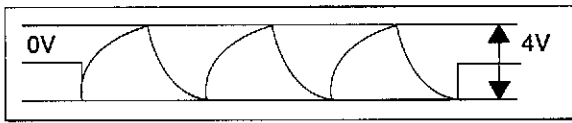


Fig. 23

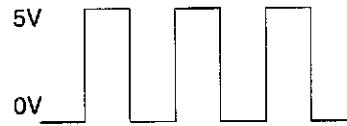


Fig. 24

[Repair item 3-D] Spindle motor does not rotate.

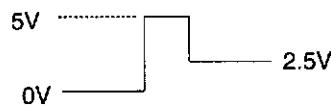
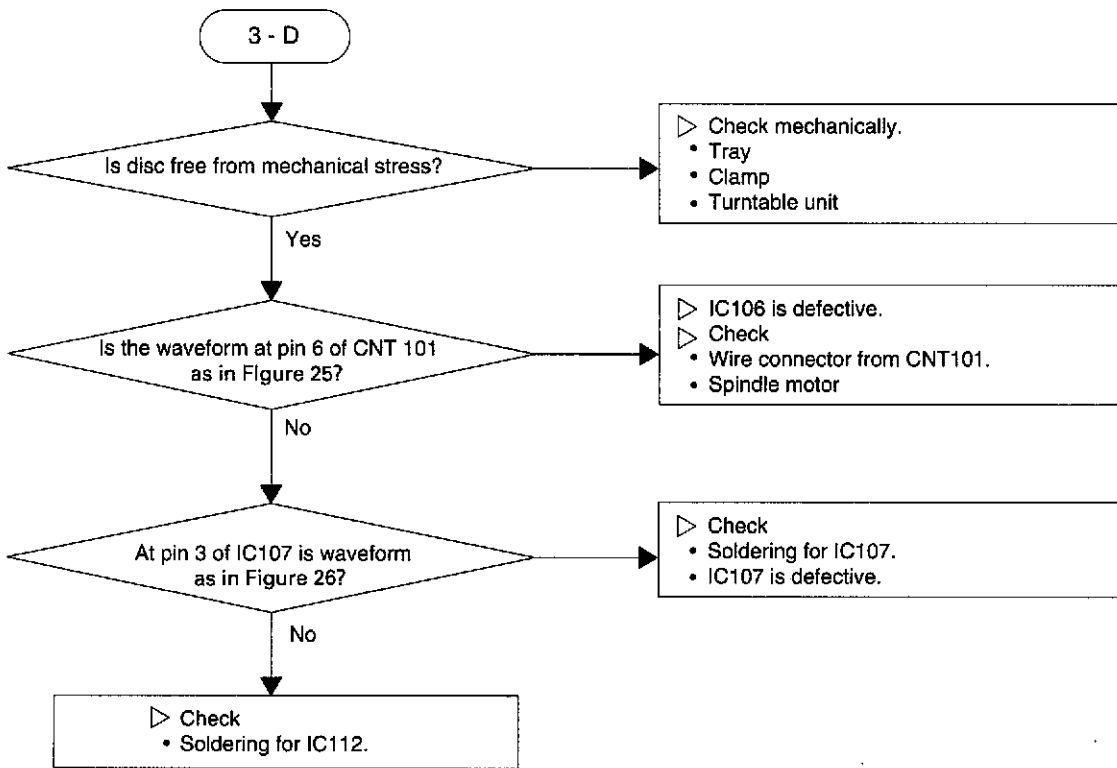


Fig. 25

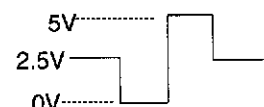
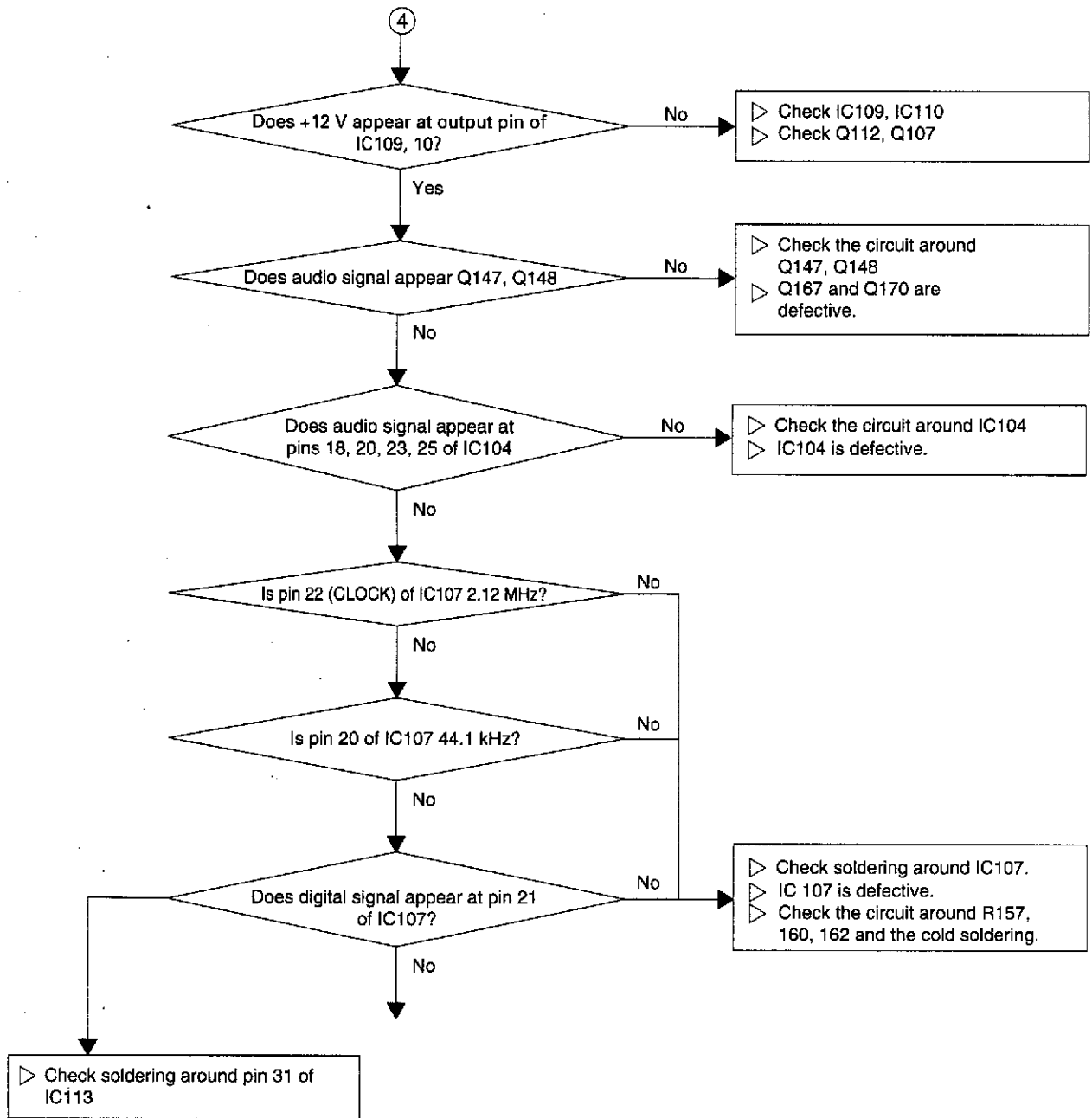
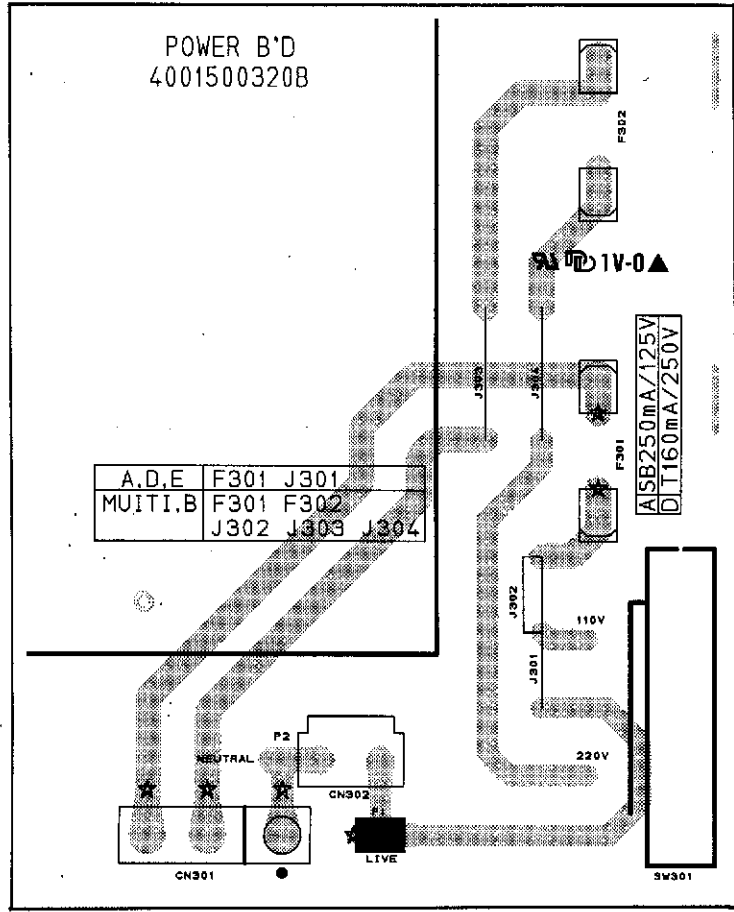


Fig. 26

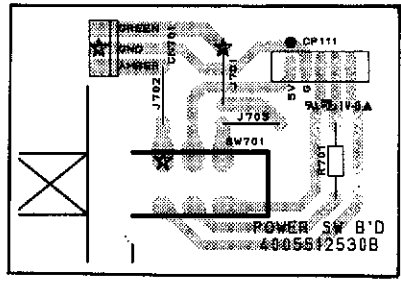


PRINTED CIRCUIT BOARDS

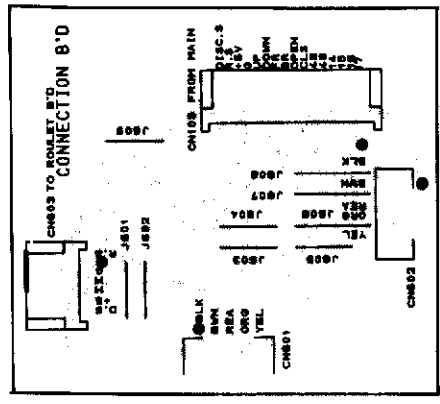
PCB2(POWER)



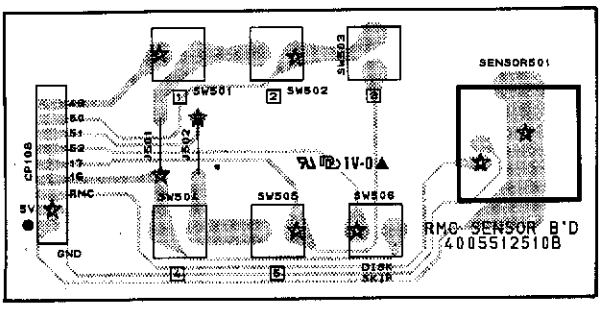
PCB7(POWER S/W)



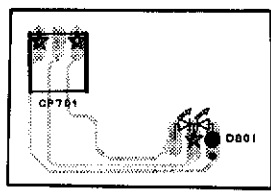
PCB9(CONNECTION)



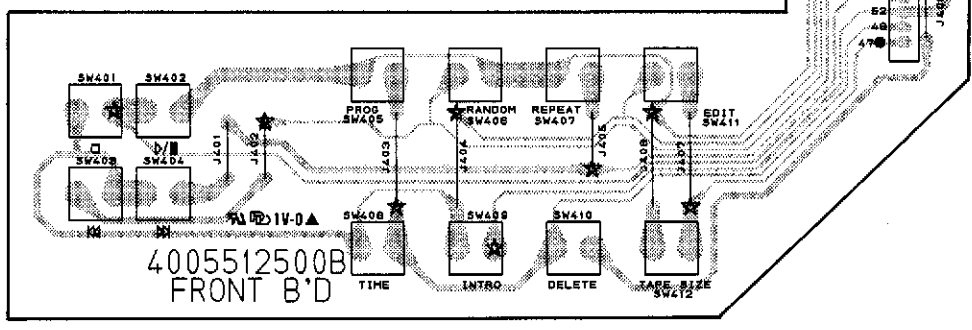
PCB5(RMC SENSOR)

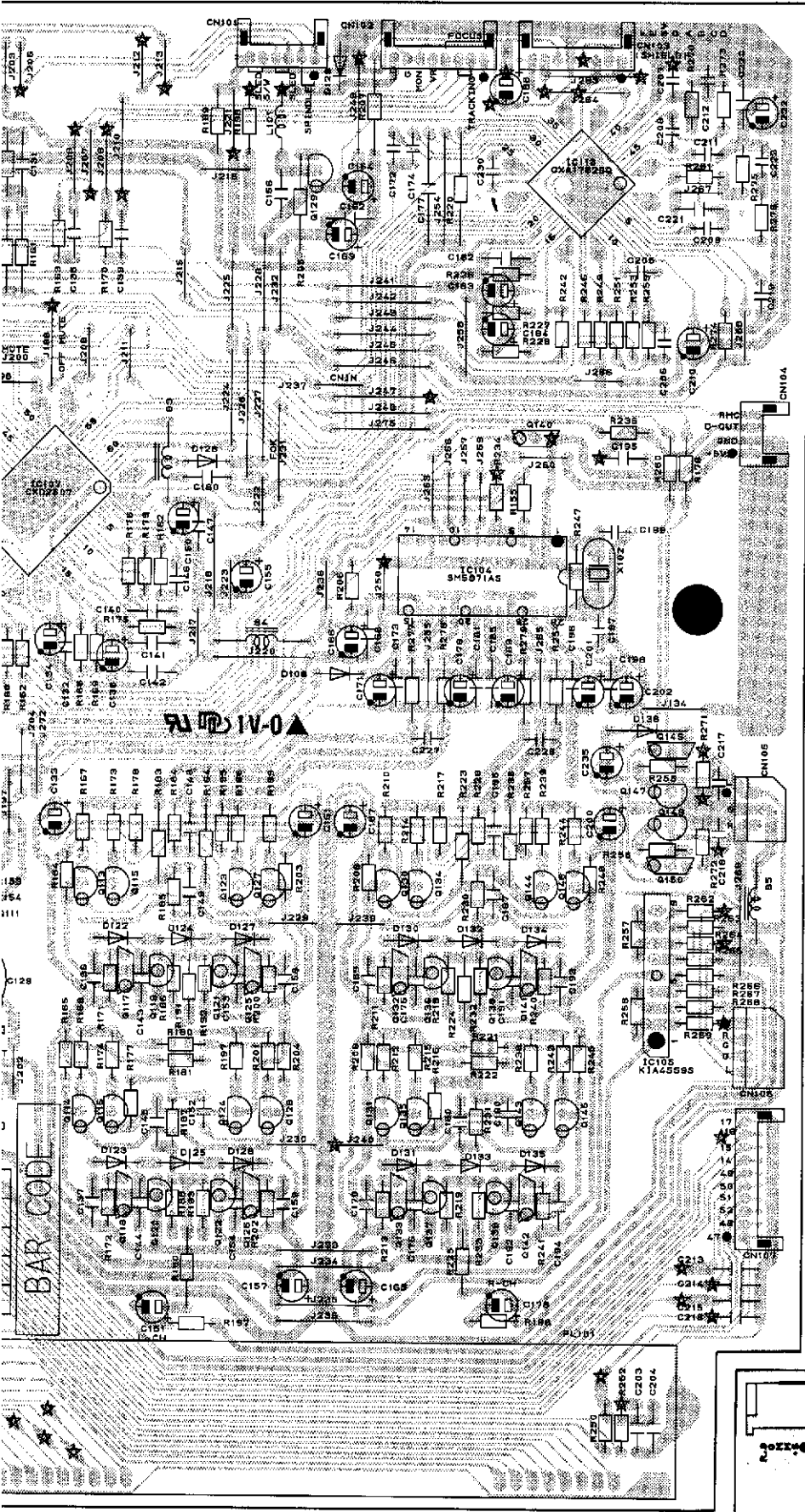


PCB8(LED)

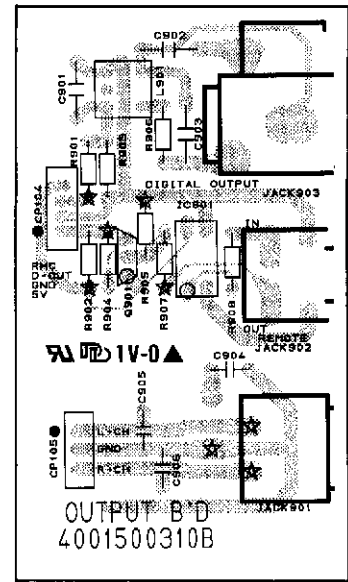


PCB4(FRONT)



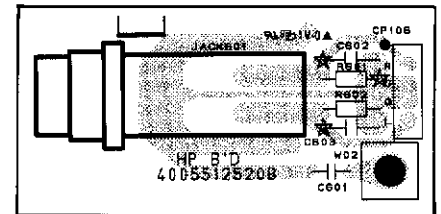


PCB3(OUTPUT)



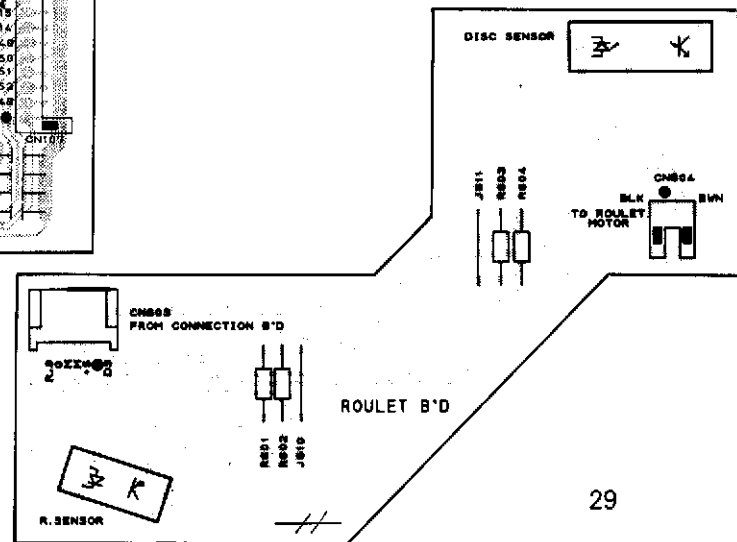
OUTPUT B'D
4001500310B

PCB6(HEADPHONE)

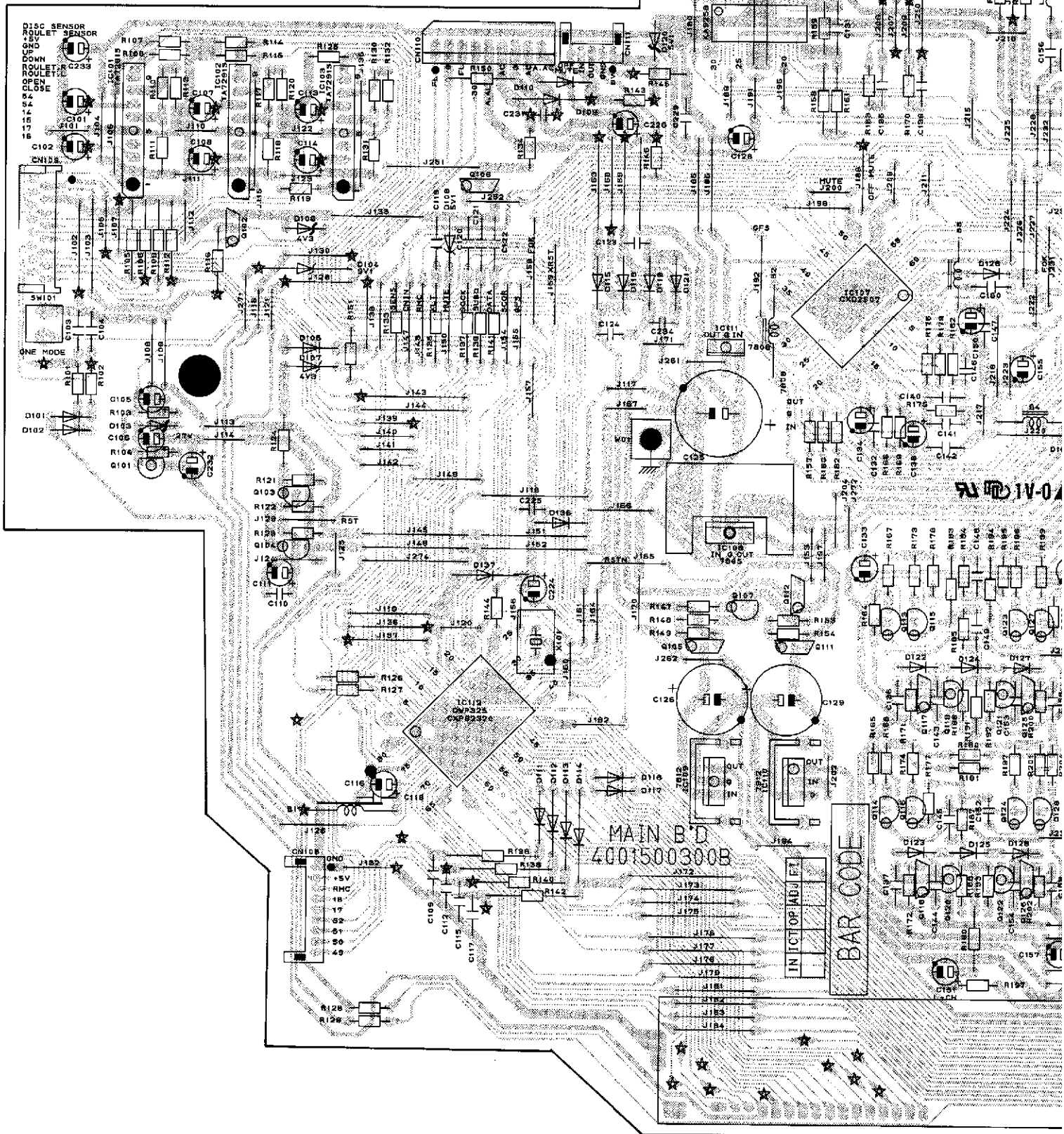


HP B'D
4005512520B

PCB10(ROULETTE SENSOR)



PCB1(MAIN)



DISC SENSOR
ROULET SENSOR
+5V
UP
DOWN
ROULET C238
ROULET C239
OPEN
CLOSE
54
14
16
17
18

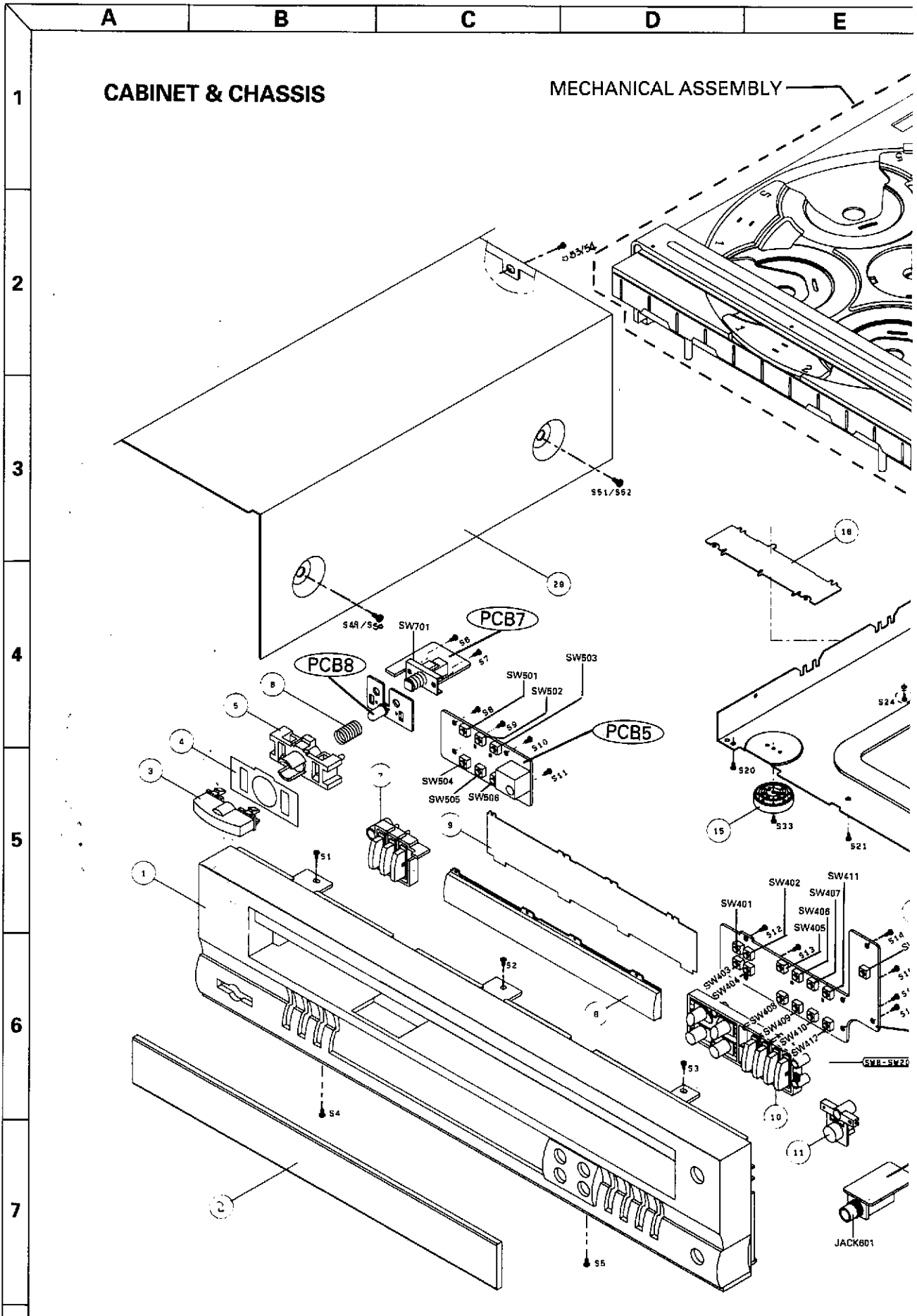
ONE MODE
D101
D102
G105
R109
D103
C106
R104
G101

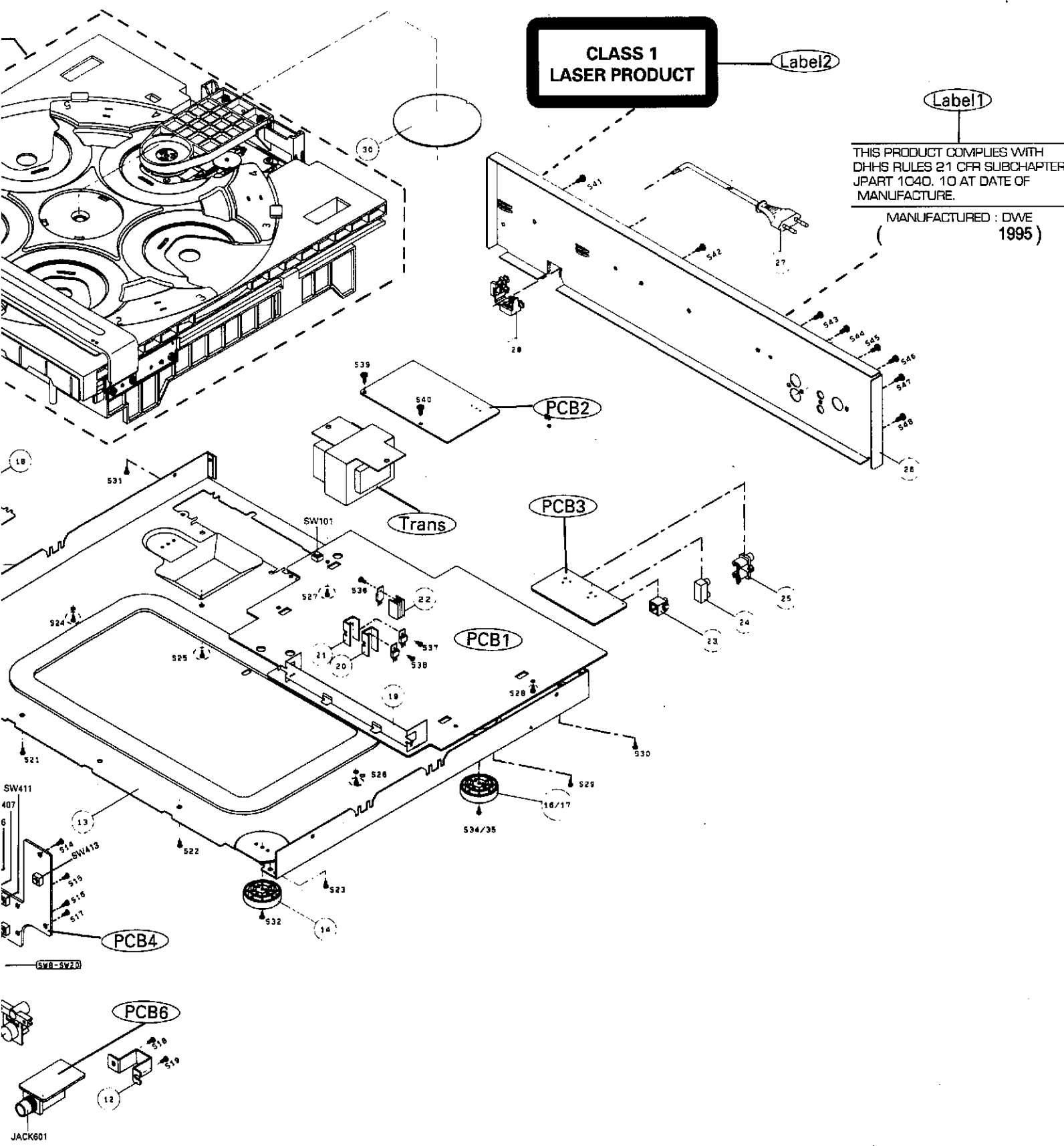
MAIN B'D
40015003008

IN IC TOP ADJ. FT.
BAR CODE

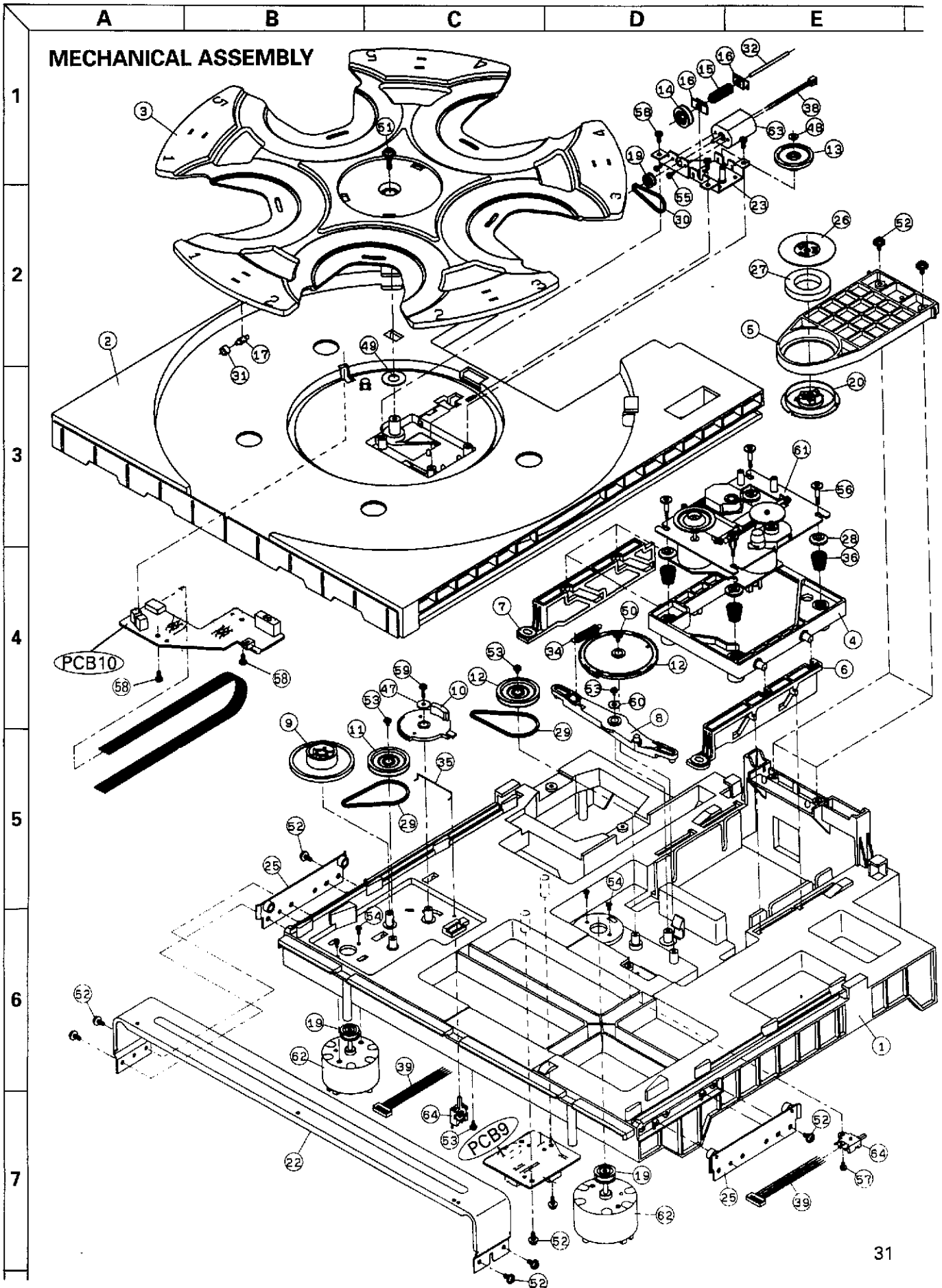
REV 1.0-01

GENERAL UNIT EXPLODED VIEW I





GENERAL UNIT EXPLODED VIEW II



GENERAL UNIT PARTS LIST

Ref. No.	Description	Mfr. Part No.	Q'ty
CABINET & CHASSIS			
1	Panel, Front, ABS, Black	048501036211	1
2	Door, Tray, ABS, Black	048562006511	1
3	Button, Power	048545130811	1
4	Light Shield	8530406020	1
5	Indicator, Power	8555052110	1
6	Spring, Button	6555010720	1
7	Button Function, 3key	048543068811	1
8	Window, Display	8553022810	1
9	Filter, FL	048553022911	1
10	Button Function, 8key	048543068911	1
11	Button, Open/Close	048545130611	1
12	Bracket, Phone	6505110210	1
13	Chassis, Main	6121614510	1
14	Foot PL(H.S)	046033102511	1
15	Foot PL(H.S)	046033102511	1
16	Foot Base	046035101511	1
17	Foot Base	046035101511	1
18	Cover Chassis Fuse	8123017710	1
19	Holder, FL	6513004420	1
20	Heatsink Regulator TR.	7505202410	1
21	Heatsink Regulator TR.	7505202410	1
22	Heatsink Regulator TR.	7505206110	1
23	Jack RCA, 1P	4438111020	1
24	Jack, Multi, 2P	4438007510	1
25	Jack RCA, 2P	4438111320	1
26	Chassis, Back	046102044021	1
27	△ Cord, AC Power	4308001410	1
28	Holder, Power Cord	6518002310	1
29	Cover, Top	6122022030	1
30	Cover Roulette	048583005911	1
SW701	Switch, Push, Power	4628058310	1
SW101	Switch, Tact	4658003710	1
SW401-413	Switch, Tact	4658003710	13
SW501-506	Switch, Tact	4658003710	6
JACK601	Jack, Phone	4438005010	1
HARDWARE KIT			
S1-S5	Screw, #2BTC 3x8B	8109230083	5
S6/S7	Screw, #2BTC 3x10B	8109230103	2
S8-S19	Screw, #2BTC 3x8B	8109230083	12
S20-S29	Screw, #1WPTC 3x12Y	8159130121	10
S30-S40	Screw, #2BTC 3x8B	8109230083	11
S41-S43	Screw, #1WPT 3x10B	8119130103	1
S44	Screw, #2BTC 3x8B	8109230083	1
S45	Screw, Ground	8155000710	1
S46	Screw, #1WPT 3x10B	8119130103	1
S47	Screw, Ground	8155000710	1
S48	Screw, #2BTC 3x8B	8109230083	1
S49-S52	Screw, WSAM 4x8B	8159440083	4
S53/S54	Screw, #2BTC 3x8B	8109230083	2
MISCELLANEOUS			
CP101	Lead Ass'y, 6P, 120mm, Mecha to Main B'D	435206122042	1
CP102	Lead Ass'y, 8P 200mm, Mecha to Main B'D	4358508202	1
CP103	Ass'y Wire, Shield, 8P 200mm, Mecha to Main B'D	4358508201	1
CP109	Cable FPC, 16P, 120mm, Mecha to Main B'D	4118616125	1
Trans	△ Power Transformer, 120 V, 60 Hz	2828100647	1
Label1	Label, DHHS	9057069130	1
Label2	Label, Class1	9057067300	1
MECHANICAL ASSEMBLY			
1	Body Mecha	6220600210	1
2	Tray	6020800110	1
3	Roulette	7121400410	1
4	Base D.U	6022604310	1
5	Clamp Chuck	7143104610	1
6	Slider Right	7143202410	1
7	Slider Left	7143202510	1
8	Lever Chuck	7143104510	1
9	Gear Loading	7103002110	1
10	Gear Stopper	7103002210	1
11	Gear Pulley	7103002310	2
12	Gear Cam	7103002410	1
13	Gear Skip	7103002510	1
14	Pulley Skip	7115003510	1
15	Worm	7105001010	1
16	Bushing Skip	7015005010	2
17	Roller Skip	7115003610	5
18	Not Used!		
19	Pulley Motor	7113001310	3
20	Base Magnet	6063103010	1
21	Not Used!		
22	Frame Body	6122622810	1
23	Bracket Skip Ass'y	6503031710	1
24	Not Used!		
25	Guide Tray Ass'y	6143001310	2
26	Cover magnet	6023408610	1
27	Magnet	5125000910	1
28	Rubber Damping	6715024510	4
29	Belt Loading	7165002810	2
30	Belt Skip	7165002820	1
31	Rubber Wheel	6715026210	5
32	Shaft Skip	7005008010	1
33	Not Used!		
34	Spring Chuck	6555307610	1
35	Spring Bar	6555900810	1
36	Spring Damping	6555014010	4
37	Not Used!		
38	Connector, Skip Ass'y 2P	5798100310	1

Ref. No.	Description	Mfr. Part No.	Q'ty
39	Connector, Load Ass'y 5P	5798100309	2
40	Wire FPC 6P	5798100308	1
41-46	Not Used!		
47	Washer, Poly	8338301210	1
48	Washer, Poly	8338300810	1
49	Washer, Plain	8305003810	1
50	Screw, Mecha	8155001210	1
51	Screw, # 1 WPT 3x12Y	8159130121	1
52	Screw, # 1 WPT 3x10Y	8159130101	10
53	Screw, # 1 WPT 2.6x8Y	8159126081	3
54	Screw, BM 2.6x5Y	8009126051	4
55	Screw, BM 2x3Y	8009120031	2
56	Screw, Damping	8155001610	4
57	Screw, # 1 BT 2.6x8Y	8109126081	1
58	Screw, # 1 BT 3x8Y	8109130081	5
59	Screw, # 1 WPT 2.6x14Y	8159126141	1
60	Washer Plain	8305001810	1
61	Drive Unit, KSM 2101 ABM	5728001010	1
62	Motor, RF-500TB-14415	5558200310	2
63	Motor, RF-130SH-14230	5558200410	1
64	Switch, Lever, SSCF-21004A	4638003410	2
65/66	Not Used!		

1. This parts list based on American version is for European version.
 2. Each Initial In the Remark is denoted as follows.
 C: Changed, D: Deleted, A: Added

Ref. No.	Description	Mfr. Part No.	Q't	Remark
CABINET & CHASSIS				
28	Chassis Back, SECC, Black	046102044051	1	C
27	△ Cord AC Power	4308000430	1	C
MISCELLANEOUS				
Trans	△ Power Transformer, 230 V, 50 Hz	2828100857	1	C

PRODUCT SAFETY NOTICE

Each precaution in this manual should be followed during servicing. Components identified with the IEC symbol Δ in the part list are of special significance to safety. When replacing a component identified with Δ , use only the replacement parts designated, or parts with the same ratings of resistance, wattage or voltage that are designated in the parts list in this manual. Leakage-current or resistance measurements must be made to determine that exposed parts are acceptably insulated from the supply circuit before returning the product to the customer.

ELECTRICAL PARTS LIST

PRODUCT SAFETY NOTICE : Products marked with Δ have special characteristics important to safety.

If you replace any of these components, read carefully the product safety notice in this manual.

Don't degrade the safety of the product through improper servicing.

Resistor/Capacitor tolerance - D : ($\pm 0.5\%$), J : ($\pm 5\%$), K : ($\pm 10\%$), M : ($\pm 20\%$), Z : +80, - 20%

Ref. No.	Description	Mfr. Part No.	Q'ty	Ref. No.	Description	Mfr. Part No.	Q'ty
PCB1	ASSEMBLY P.C.B MAIN						
	CAPACITORS						
C101/C102	Electrolytic SG	100 uF 10 V M	3479310121 2	C229	Ceramic Tubular	0.022 uF 50 V K	3519223520 1
C105	Electrolytic SG	22 uF 50 V M	3479322071 1	C230	Mylar	0.033 uF 100 V J	3679333120 1
C106-C108	Electrolytic SG	100 uF 10 V M	3479310121 3	C231	Mylar	0.047 uF 100 V J	3679473120 1
C110	Electrolytic SG	0.47 uF 50 V M	3479347871 1	C232	Electrolytic SG	22 uF 50 V M	3479322071 1
C111	Mylar	0.002 uF 100 V J	3679222120 1	C234	Mylar	0.047 uF 100 V J	3679473120 1
C113/C114	Electrolytic SG	100 uF 10 V M	3479310121 2		CONNECTORS		
C116	Electrolytic SG	100 uF 10 V M	3479310121 1	CN101	Wafer, 6P		4428525560 1
C118	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	CN102	Wafer, 8P		4428525560 1
C119-C122	Not Used !			CN103	Wafer, 8P		4428525560 1
C123/C124	Mylar	0.047 uF 100 V J	3679473120 2	CN104	Wafer, 4P		4428525540 1
C125	Electrolytic SG	2200 uF 25 V M	3409322249 1	CN105	Wafer, 3P		4428513430 1
C126	Electrolytic SG	1000 uF 25 V M	3409310249 1	CN106	Wafer, 4P		4428513440 1
C128	Electrolytic SG	100 uF 10 V M	3479310121 1	CN107	Wafer, 10P		4428525600 1
C129	Electrolytic SG	1000 uF 25 V M	3409310249 1	CN108	Wafer, 9P		4428525600 1
C131	Ceramic Tubular	0.01 uF 50 V J	3519103935 1	CN109	Wafer, 16P, FPC, Angle		44286001116 1
C132	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	CN110	Wafer, 9P		4428513490 1
C133/C134	Electrolytic SG	100 uF 16 V M	3479310131 2	CN111	Wafer, 5P		4428525550 1
C136	Ceramic Tubular	220 pF 50 V J	3519221935 1		DIODES		
C137	Ceramic Tubular	47 pF 50 V J	3519470935 1	D101/D102	1N4148, Switching		2058322101 2
C138	Electrolytic SG	4.7 uF 50 V M	3479347971 1	D103	Zener, UZ 2.7BSC		22585991120 1
C140	Ceramic Tubular	1000 pF 50 V J	3519102935 1	D104	Zener, UZ 9.1BSC		2258599128 1
C141	Ceramic Tubular	220 pF 50 V J	3519221935 1	D105	1N4002, Rectifier		2258100135 1
C142	Ceramic Tubular	0.01 uF 50 V J	3519103935 1	D106/D107	Zener, UZ 4.3BSB		2258599102 2
C143/C144	Ceramic Tubular	10 pF 50 V J	3519100935 2	D108	Zener, UZ 5.1BSB		2258599103 1
C145	Ceramic Tubular	120 pF 50 V J	3519121935 1	D109/D110	1N4002, Rectifier		2258100135 2
C146	Mylar	0.047 uF 100 V J	3679473120 1	D111-D114	1N4148, Switching		2058322101 4
C147	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	D115	1N4002, Rectifier		2258100135 1
C148/C149	Ceramic Tubular	100 pF 50 V J	3519101935 2	D116/D117	1N4148, Switching		2058322101 2
C150	Electrolytic SG	100 uF 10 V M	3479310121 1	D118/D119	1N4002, Rectifier		2258100135 2
C151	Electrolytic SG	10 uF 50 V M	3479310071 1	D120	Zener, UZ 5.1BSB		2258599103 1
C152	Mylar	0.002 uF 100 V J	3679152120 1	D121	1N4002, Rectifier		2258100135 1
C153/C154	Ceramic Tubular	10 pF 50 V J	3519100935 2	D122	1N4148, Switching		2058322101 1
C156	Ceramic Tubular	2200 uF 16 V J	3519222915 1	D123-D138	1N4148, Switching		2058322101 16
C157	Electrolytic SG	100 uF 16 V M	3479310131 1		INTEGRATED CIRCUITS		
C158	Ceramic Tubular	220 pF 50 V J	3519221935 1	IC101-IC103	TA7293S, Motor Control		2168007204 3
C159	Ceramic Tubular	47 pF 50 V J	3519470935 1	IC104	SM5871AP		2138099120 1
C160	Ceramic Tubular	0.01 uF 50 V J	3519103935 1	IC105	KIA4559S/KIA75559S, Op Amp		2168206103 1
C161	Electrolytic SG	100 uF 16 V M	3479310131 1	IC106	KA9258D		2168202120 1
C162	Electrolytic SG	22 uF 50 V M	3479322071 1	IC107	CXD2507Q		2138022120 1
C163	Electrolytic SG	100 uF 10 V M	3479310121 1	IC108	KA7805, Regulator		2168602105 1
C164	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	IC109	KA7812, Regulator		2168602108 1
C165	Electrolytic SG	100 uF 16 V M	3479310131 1	IC110	KA7812, Regulator		2168602113 1
C166	Electrolytic SG	47 uF 16 V M	3479347031 1	IC111	KA7808, Regulator		2168602101 1
C167	Electrolytic SG	100 uF 16 V M	3479310131 1	IC112	CXP82320-322, DWP325		2138322197 1
C168	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	IC113	CXA1782BQ		2138022117 1
C169	Ceramic Tubular	220 pF 50 V J	3519221935 1		TRANSISTORS		
C170	Ceramic Tubular	47 pF 50 V J	3519470935 1	Q101	MPSA56Y, PNP, Silicon		2208206113 1
C171	Electrolytic SG	0.47 uF 50 V M	3479347871 1	Q102	DTC114YS		2208622106 1
C172	Mylar	0.01 uF 100 V J	3679103120 1	Q103/Q104	KTD1302B, NPN, Silicon		2208606112 2
C173	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	Q105	KTA1023/BKTA965, PNP, Silicon		2228106107 1
C174	Mylar	0.033 uF 100 V J	3679333120 1	Q106	DTC114YS		2208622106 1
C175/C176	Ceramic Tubular	10 pF 50 V J	3519100935 2	Q107	BKTA1266Y/KTA1015Y, PNP, Silicon		2208206105 1
C177	Ceramic Tubular	0.01 uF 50 V J	3519103935 1	Q111	BKTC2235/KTC1027, NPN, Silicon		2228406120 1
C178	Electrolytic SG	10 uF 50 V M	3479310071 1	Q112	DTC114YS		2208622106 1
C179	Electrolytic SG	0.47 uF 50 V M	3479347871 1	Q113-Q116	KTC2240BL/BKTC3200, NPN, PNP		2208606108 4
C180	Ceramic Tubular	120 pF 50 V J	3519121935 1	Q117/Q118	KTA1023/BKTA965, PNP, Silicon		2228106107 2
C181	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	Q119/Q120	MPSA06Y, NPN, Silicon		2208206113 2
C182	Not Used !			Q121/Q122	MPSA56Y, PNP, Silicon		2208206104 2
C183	Electrolytic SG	3.3 uF 50 V M	3479333971 1	Q123/Q124	KTA970/KTA1268, PNP, Silicon		2228406120 2
C184	Electrolytic SG	22 uF 25 V M	3479322041 1	Q125/Q126	BKTC2235/KTC1027, NPN, Silicon		2208206104 2
C185	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	Q127/Q128	KTA970/KTA1268, PNP, Silicon		2208206104 2
C186/C187	Ceramic Tubular	100 pF 50 V J	3519101935 2	Q129	BKTA1266Y/KTA1015Y, PNP, Silicon		2208206105 1
C188	Electrolytic SG	33 uF 16 V M	3479333031 1	Q130/Q131	KTC2240BL/BKTC3200, NPN, PNP		2208606108 2
C189	Electrolytic SG	0.47 uF 50 V M	3479347871 1	Q132/Q133	KTA1023/BKTA965, PNP, Silicon		2228106107 2
C190	Mylar	0.002 uF 100 V J	3679152120 1	Q134/Q135	KTC2240BL/BKTC3200, NPN, PNP		2208606108 2
C191/C192	Ceramic Tubular	10 pF 50 V J	3519100935 2	Q136/Q137	MPSA06Y, NPN, Silicon		2208606114 2
C193	Ceramic Tubular	220 pF 50 V J	3519221935 1	Q138	MPSA56Y, PNP, Silicon		2208206113 1
C194	Ceramic Tubular	47 pF 50 V J	3519470935 1	Q140	DTC114YS		2208622106 1
C196	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	Q141/Q142	BKTC2235/KTC1027, NPN, Silicon		2228406120 2
C197	Ceramic Disc CH	33 pF 50 V J	3528330210 1	Q143-Q146	KTA970/KTA1268, PNP, Silicon		2208206104 4
C198	Ceramic Tubular	0.022 uF 50 V J	3519223935 1	Q147/Q148	KTD1302B, NPN, Silicon		2208606112 2
C199	Ceramic Disc CH	33 pF 50 V J	3528330210 1	Q149/Q150	DTA114YS, PNP, Silicon		2208222105 2
C200	Electrolytic SG	100 uF 16 V M	3479310131 1		RESISTORS		
C201/C202	Electrolytic SG	0.47 uF 50 V M	3479347871 2	R101/R102	Metal Film	1 kohm 1/5 W J	3029102970 2
C205	Mylar	0.033 uF 100 V J	3679333120 1	R103	Carbon Film	47 kohm 1/5 W J	3069473970 1
C206	Mylar	0.047 uF 100 V J	3679473120 1	R104	Metal Film	4.4 kohm 1/5 W J	3029472970 1
C207	Mylar	0.01 uF 100 V J	3679103120 1	R105-R109	Carbon Film	47 kohm 1/5 W J	3069473970 5
C208	Mylar	0.022 uF 100 V J	3679223120 1	R110	Metal Film	2.7 kohm 1/5 W J	3029272970 1
C209	Mylar	0.1 uF 100 V J	3679104120 1	R111	Metal Film	2.2 ohm 1/5 W J	3028229970 1
C210	Electrolytic SG	4.7 uF 50 V M	3479347971 1	R112	Carbon Film	47 kohm 1/5 W J	3069473970 1
C211	Mylar	0.1 uF 100 V J	3679104120 1	R113	Carbon Film	7.5 kohm 1/5 W J	3069123970 1
C212	Mylar	0.01 uF 100 V J	3679103120 1	R116	Carbon Film	12 kohm 1/5 W J	3069302970 1
C219	Mylar	0.1 uF 100 V J	3679104120 1	R117	Carbon Film	3 kohm 1/5 W J	3069302970 1
C220	Ceramic Tubular	0.022 uF 50 V K	3519223520 1	R118	Metal Film	2.2 ohm 1/5 W J	3029229970 1
C221	Ceramic Tubular	0.002 uF 50 V K	3519222915 1	R120	Metal Film	2.2 kohm 1/5 W J	3029229970 1
C222	Electrolytic SG	100 uF 10 V M	3479310121 1	R121/R122	Metal Film	1 kohm 1/5 W J	3029102970 2
C223	Mylar	0.1 uF 100 V J	3679104120 1	R123	Carbon Film	47 kohm 1/5 W J	3069473970 1
C224	Electrolytic SG	1 uF 50 V M	3479310971 1	R124	Metal Film	1 kohm 1/5 W J	3029102970 1
C225	Ceramic Tubular	0.022 uF 50 V K	3519223520 1				
C226	Electrolytic SG	47 uF 25 V M	3479347041 1				
C227/C228	Ceramic Tubular	220 pF 50 V K	3519221935 2				

Ref. No.	Description	Mfr. Part No.	Q'ty	Ref. No.	Description	Mfr. Part No.	Q'ty
R126	Metal Film	1 kohm 1/5 W J	3029102970 1	R250	Metal Film	1 kohm 1/5 W J	3029102970 1
R127	Carbon Film	47 kohm 1/5 W J	3069473970 1	R251	Carbon Film	24 kohm 1/5 W J	3069243970 1
R128/R129	Metal Film	2.2 ohm 1/5 W J	3029229970 2	R252	Metal Film	1 kohm 1/5 W J	3029102970 1
R130	Metal Film	2.7 kohm 1/5 W J	3029272970 1	R253	Carbon Film	75 kohm 1/5 W J	3069753970 1
R131	Metal Film	2.2 ohm 1/5 W J	3029229970 1	R254	Carbon Film	10 kohm 1/5 W J	3069103970 1
R132	Carbon Film	8.2 kohm 1/5 W J	3069822970 1	R255/R256	Metal Film	1 kohm 1/5 W J	3029102970 2
R133-R142	Metal Film	1 kohm 1/5 W J	3029102970 10	R257R258	Carbon Film	10 kohm 1/5 W J	3069103970 2
R143	Metal Film	470 ohm 1/5 W J	3029471970 1	R259	Carbon Film	470 kohm 1/5 W J	3069474970 1
R144	Metal Film	1 kohm 1/5 W J	3029102970 1	R260	Carbon Film	6.8 kohm 1/5 W J	3069682970 1
R145	Metal Film	330 ohm 1/5 W J	3029331970 1	R261	Carbon Film	20 kohm 1/5 W J	3069203970 1
R146	Metal Film	4.7 kohm 1/5 W J	3029472970 1	R262	Metal Film	22 ohm 1/5 W J	3029220970 1
R147	Carbon Film	47 kohm 1/5 W J	3069473970 1	R263	Carbon Film	18 kohm 1/5 W J	3069183970 1
R148	Metal Film	2.2 kohm 1/5 W J	3029222970 1	R264	Carbon Film	5.1 kohm 1/5 W J	3069512970 1
R149	Carbon Film	10 kohm 1/5 W J	3069103970 1	R265	Carbon Film	10 kohm 1/5 W J	3069103970 1
R150	Carbon Film	12 kohm 1/5 W J	3069123970 1	R266	Carbon Film	18 kohm 1/5 W J	3069183970 1
R151	Metal Film	680 ohm 1/5 W J	3029681970 1	R267	Carbon Film	10 kohm 1/5 W J	3069103970 1
R153	Metal Film	2.2 kohm 1/5 W J	3029222970 1	R268	Carbon Film	5.1 kohm 1/5 W J	3069512970 1
R154	Carbon Film	10 kohm 1/5 W J	3069103970 1	R269	Metal Film	22 ohm 1/5 W J	3029220970 1
R155	Metal Film	680 ohm 1/5 W J	3029681970 1	R270	Carbon Film	100 kohm 1/5 W J	3069104970 1
R157	Metal Film	470 ohm 1/5 W J	3029471970 1	R271/R272	Carbon Film	47 kohm 1/5 W J	3069473970 2
R158/R159	Carbon Film	10 kohm 1/5 W J	3069103970 2	R273	Carbon Film	100 kohm 1/5 W J	3069104970 1
R160	Metal Film	470 ohm 1/5 W J	3029471970 1	R274	Carbon Film	68 kohm 1/5 W J	3069683970 1
R161	Carbon Film	10 kohm 1/5 W J	3069103970 1	R275	Carbon Film	10 kohm 1/5 W J	3069103970 1
R162	Metal Film	470 ohm 1/5 W J	3029471970 1	R276	Carbon Film	680 kohm 1/5 W J	3069684970 1
R164	Metal Film	2.7 kohm 1/5 W J	3029272970 1	R277-R279	Carbon Film	10 kohm 1/5 W J	3069103970 3
R165	Carbon Film	3.6 kohm 1/5 W J	3069362970 1				
R166	Carbon Film	100 kohm 1/5 W J	3069104970 1				
R167	Metal Film	10 ohm 1/5 W J	3029100970 1	W01	MISCELLANEOUS	Wire Lug, 200mm, to Chassis	4359971020 1
R168	Carbon Film	39 ohm 1/5 W J	3069390970 1	X101	Resonator, CST10.00MTW		3938131750 1
R169	Carbon Film	10 kohm 1/5 W J	3069103970 1	X102	Crystal, 16.9344 Mhz		3938101500 1
R171	Metal Film	150 ohm 1/5 W J	3029151970 1	B1-B5	Bead Cord, 3580		2648702130 5
R172	Metal Film	75 ohm 1/5 W J	3029750970 1	FL	FL 4EM6		2328130311 1
R173	Metal Film	10 ohm 1/5 W J	3029100970 1	L101	Inductor, 10 uH		2648610082 1
R174	Carbon Film	39 ohm 1/5 W J	3069390970 1	19	Holder, FL		6513004420 1
R175	Carbon Film	1 Mohm 1/5 W J	3069106970 1	20	Heatsink Regulator TR.		7505202410 1
R176	Carbon Film	10 kohm 1/5 W J	3069103970 1	21	Heatsink Regulator TR.		7505202410 1
R177	Carbon Film	5.1 kohm 1/5 W J	3069512970 1	22	Heatsink Regulator TR.		7505206110 1
R178	Carbon Film	12 kohm 1/5 W J	3069123970 1	SW101	Switch, Tact		4658003710 1
R179	Metal Film	3.3 kohm 1/5 W J	3029332970 1				
R180/R181	Carbon Film	12 kohm 1/5 W J	3069123970 2	PCB2	ASSEMBLY PCB POWER		
R182	Metal Film	3.3 kohm 1/5 W J	3029332970 1	CNT301	LV BASE 3P		4428525790 1
R183	Carbon Film	8.2 kohm 1/5 W J	3069822970 1	F301	Fuse, SB 250 mA, 125 V		5508101221 1
R184/R185	Carbon Film	20 kohm 1/5 W J	3069203970 2	CN302	Wafer, AC, 2P		4428100281 1
R186	Metal Film	33 ohm 1/5 W J	3029330970 1		Clip Fuse, PFC5000-0202		4255001010 2
R187	Carbon Film	27 kohm 1/5 W J	3069273970 1				
R188	Metal Film	33 ohm 1/5 W J	3029330970 1	PCB3	ASSEMBLY PCB OUTPUT		
R189	Carbon Film	47 kohm 1/5 W J	3069473970 1	CAPACITORS			
R190	Metal Film	100 ohm 1/5 W J	3029101970 1	C901	Ceramic Tubular	100 pF 50 V K	3519101935 1
R191	Carbon Film	18 kohm 1/5 W J	3069183970 1	C902	Ceramic Tubular	0.022 uF 50 V K	3519223520 1
R192/R193	Metal Film	33 ohm 1/5 W J	3029330970 2	C903	Ceramic Tubular	220 pF 50 V K	3519221935 1
R194	Carbon Film	8.2 kohm 1/5 W J	3069822970 1	C904	Ceramic Tubular	0.1 uF 50 V K	3519104935 1
R195	Carbon Film	12 kohm 1/5 W J	3069123970 1	C905/C906	Mylar	0.005 uF 100 V J	3679472120 2
R196	Metal Film	10 ohm 1/5 W J	3029100970 1	CONNECTORS			
R197	Carbon Film	39 ohm 1/5 W J	3069390970 1	CP104	Lead Ass'y, 4P, 240mm, to Main B'D CN104		436204243332 1
R198	Metal Film	100 ohm 1/5 W J	3029101970 1	CP105	Lead Ass'y, 3P, 280mm, to Main B'D CN105		436103283331 1
R199	Metal Film	10 ohm 1/5 W J	3029100970 1				
R200	Metal Film	150 ohm 1/5 W J	3029151970 1		Coil		
R201	Carbon Film	39 ohm 1/5 W J	3069390970 1	L901	Matching Trans		2638710020 1
R202	Metal Film	75 ohm 1/5 W J	3029750970 1	INTEGRATED CIRCUIT			
R203	Metal Film	2.7 kohm 1/5 W J	3029272970 1	IC901	LTV-817, Optocoupler		2408000136 1
R204	Carbon Film	3.6 kohm 1/5 W J	3069362970 1	TRANSISTOR			
R205	Metal Film	22 ohm 1/5 W J	3029220970 1	Q901	DTA114YS, PNP, Silicon		2208222105 1
R206	Carbon Film	10 kohm 1/5 W J	3069103970 1	RESISTORS			
R207	Metal Film	1 kohm 1/5 W J	3029102970 1	RS01	Metal Film	680 ohm 1/5 W J	3029681970 1
R208	Metal Film	2.7 kohm 1/5 W J	3029272970 1	RS02	Metal Film	3.9 kohm 1/5 W J	3029392970 1
R209	Carbon Film	3.6 kohm 1/5 W J	3069362970 1	RS03	Metal Film	680 ohm 1/5 W J	3029681970 1
R210	Metal Film	10 ohm 1/5 W J	3029100970 1	R904	Metal Film	100 ohm 1/5 W J	3029101970 1
R211	Metal Film	150 ohm 1/5 W J	3029151970 1	R905	Carbon Film	47 kohm 1/5 W J	3069473970 1
R212	Carbon Film	39 ohm 1/5 W J	3069390970 1	R906	Carbon Film	68 ohm 1/5 W J	3029680970 1
R213	Metal Film	75 ohm 1/5 W J	3029750970 1	R907	Metal Film	47 ohm 1/5 W J	3029470970 1
R214	Metal Film	10 ohm 1/5 W J	3029100970 1	R908	Metal Film	270 ohm 1/5 W J	3029271970 1
R215	Carbon Film	39 ohm 1/5 W J	3069390970 1	MISCELLANEOUS			
R216	Carbon Film	5.1 kohm 1/5 W J	3069512970 1	23	Jack RCA, 1P		4438111020 1
R217	Carbon Film	12 kohm 1/5 W J	3069123970 1	24	Jack, Multi, 2P		4438007510 1
R218/R219	Metal Film	33 ohm 1/5 W J	3029330970 2	25	Jack RCA, 2P		4438111320 1
R220	Carbon Film	39 kohm 1/5 W J	3069393970 1	PCB4	ASSEMBLY PCB FRONT		
R221/R222	Carbon Film	12 kohm 1/5 W J	3069123970 2	CP107	Lead Ass'y, 10P, 200mm, to Main B'D CN107		436210203332 1
R223	Carbon Film	8.2 kohm 1/5 W J	3069822970 1	SW401-413	Switch, Tact		4658003710 13
R224	Carbon Film	18 kohm 1/5 W J	3069183970 1	PCB5	ASSEMBLY PCB RMC SENSOR		
R225	Metal Film	100 ohm 1/5 W J	3029101970 1	CP108	Lead Ass'y, 9P, 100mm, to Main B'D CN108		436209103332 1
R226	Carbon Film	47 kohm 1/5 W J	3069473970 1	SENSOR501	KRM63M, Remocan Module		2408001140 1
R227	Carbon Film	8.2 kohm 1/5 W J	3069822970 1	SW501-506	Switch, Tact		4658003710 6
R228	Carbon Film	15 kohm 1/5 W J	3069153970 1	PCB6	ASSEMBLY PCB HEADPHONE		
R229/R230	Carbon Film	20 kohm 1/5 W J	3069203970 2	C601	Ceramic Tubular	0.1 uF 50 V K	3519104935 1
R231	Carbon Film	27 kohm 1/5 W J	3069273970 1	C602/C603	Ceramic Tubular	0.001 uF 50 V K	3519102935 2
R232/R233	Metal Film	33 ohm 1/5 W J	3029330970 2	CP106	Lead Ass'y, 4P, 180mm, to Main B'D CN106		436104183331 1
R234	Metal Film	1 kohm 1/5 W J	3029102970 1	R601/R602	Metal Film	1 kohm 1/5 W J	3029102970 2
R235	Carbon Film	8.2 kohm 1/5 W J	3069822970 1	R602	Metal Film	1 kohm 1/5 W J	3029102970 1
R236	Metal Film	1 kohm 1/5 W J	3029102970 1	W02	Wire Lug 160mm, to Chassis		4359971016 1
R237	Carbon Film	12 kohm 1/5 W J	3069123970 1	JACK1	Jack, Phone		4438005010 1
R238	Carbon Film	39 ohm 1/5 W J	3069390970 1				
R239	Metal Film	10 ohm 1/5 W J	3029100970 1				
R240	Metal Film	150 ohm 1/5 W J	3029151970 1				
R241	Metal Film	75 ohm 1/5 W J	3029750970 1				
R242	Carbon Film	82 kohm 1/5 W J	3069823970 1				
R243	Carbon Film	39 ohm 1/5 W J	3069390970 1				
R244	Metal Film	10 ohm 1/5 W J	3029100970 1				
R245	Carbon Film	3.6 kohm 1/5 W J	3069362970 1				
R246	Carbon Film	120 kohm 1/5 W J	3069124570 1				
R247	Carbon Film	1 Mohm 1/5 W J	3069105970 1				
R248	Metal Film	2.7 kohm 1/5 W J	3029272970 1				
R249	Carbon Film	24 kohm 1/5 W J	3069243970 1				

Ref. No.	Description	Part No.	Q'ty
PCB7	ASSEMBLY PCB POWER SWITCH		
CN701	Plug, 3P, Angle	4428851103	1
CP111	Lead Ass'y, 5P, 350mm, to Main B'D CN111	436205353332	1
R701	Metal Film 1 ohm 1/5 W J	3029109970	1
SW701	Switch, Push, Power	4628058310	1

Ref. No.	Description	Part No.	Q'ty
PCB8	ASSEMBLY PCB LED		
CP701	Plug, BOT, 3P	4428861003	1
DB01	LED, SPR-54MDW3, Green/Amber	2308222205	1

Ref. No.	Description	Part No.	Q'ty
PCB9	ASSEMBLY PCB CONNECTION		
CN601	Connector, Wafer, 5P	4428516140	1
CN602	Connector, Wafer, 5P	4428516140	1
CN603	Connector, Wafer, 6P, FPC	4428606965	1
CN103	Connector, Wafer, 16P, FPC	4428616965	1

Ref. No.	Description	Part No.	Q'ty
PCB10	ASSEMBLY PCB ROULETTE SENSOR		
R601	RES, Carbon Film 150 ohm 1/5 W J	3069151970	1
R602	RES, Carbon Film 10 kohm 1/5 W J	3069103970	1
R603	RES, Carbon Film 100 ohm 1/5 W J	3069101970	1
CN603	Connector, Wafer, 6P, FPC	4428606965	1
CN604	Connector, Wafer, 2P	4428526520	1
R.SENSOR	Sensor, Photo, SG-23F1	2408001111	1
DISC SENSOR	Sensor, Photo, ON2173-R,S	2408210001	1

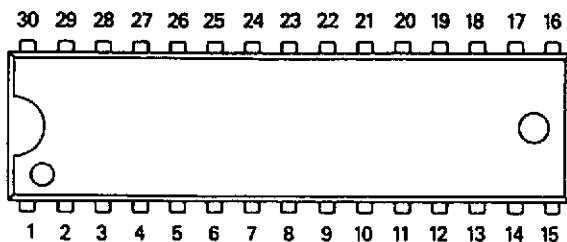
1. This parts list based on American version is for European version.
2. Each Initial In the Remark is denoted as follows.
C: Changed, D: Deleted, A: Added

Ref. No.	Description	Mfr. Part No.	Q't	Remark
PCB7	ASSEMBLY PCB POWER	044002002258		
△ F301	Fuse, T 250 V, 160 m	5508301035	1	C
CN302	Wafer, AC, 2P	4428100291	1	C

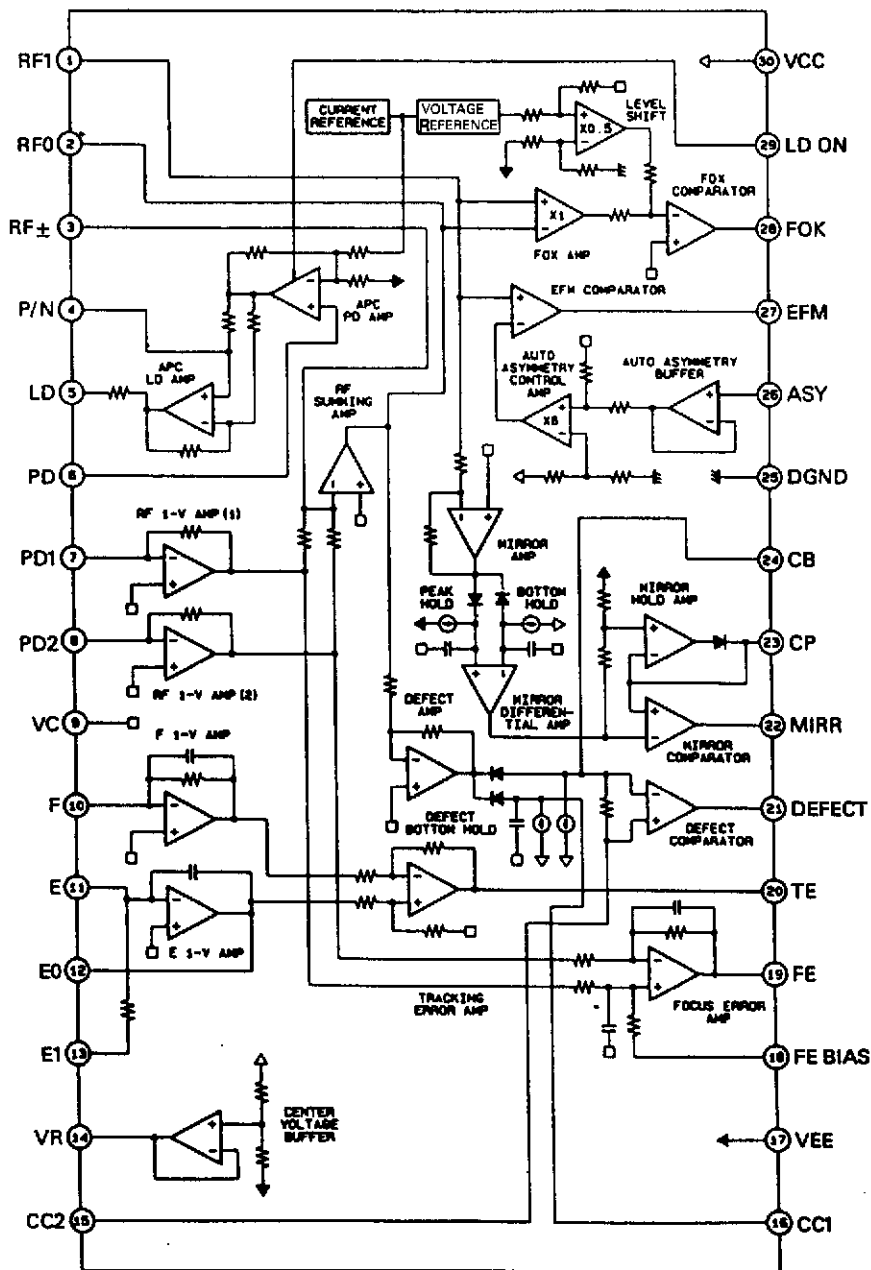
IC'S LEAD IDENTIFICATION & INTERNAL DIAGRAMS

CXA1081S : IC108 (RF AMP)

1. Package Outline

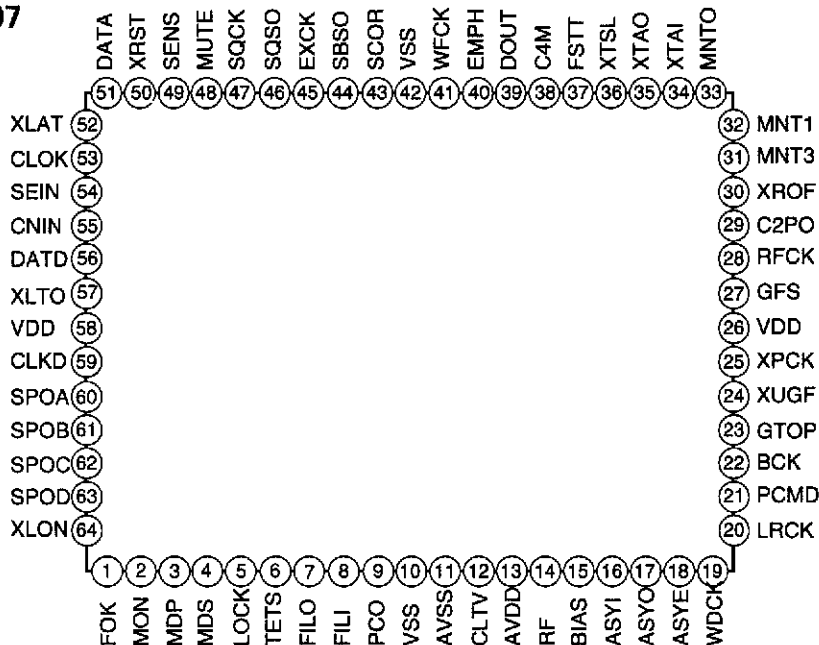


2. Block Diagram

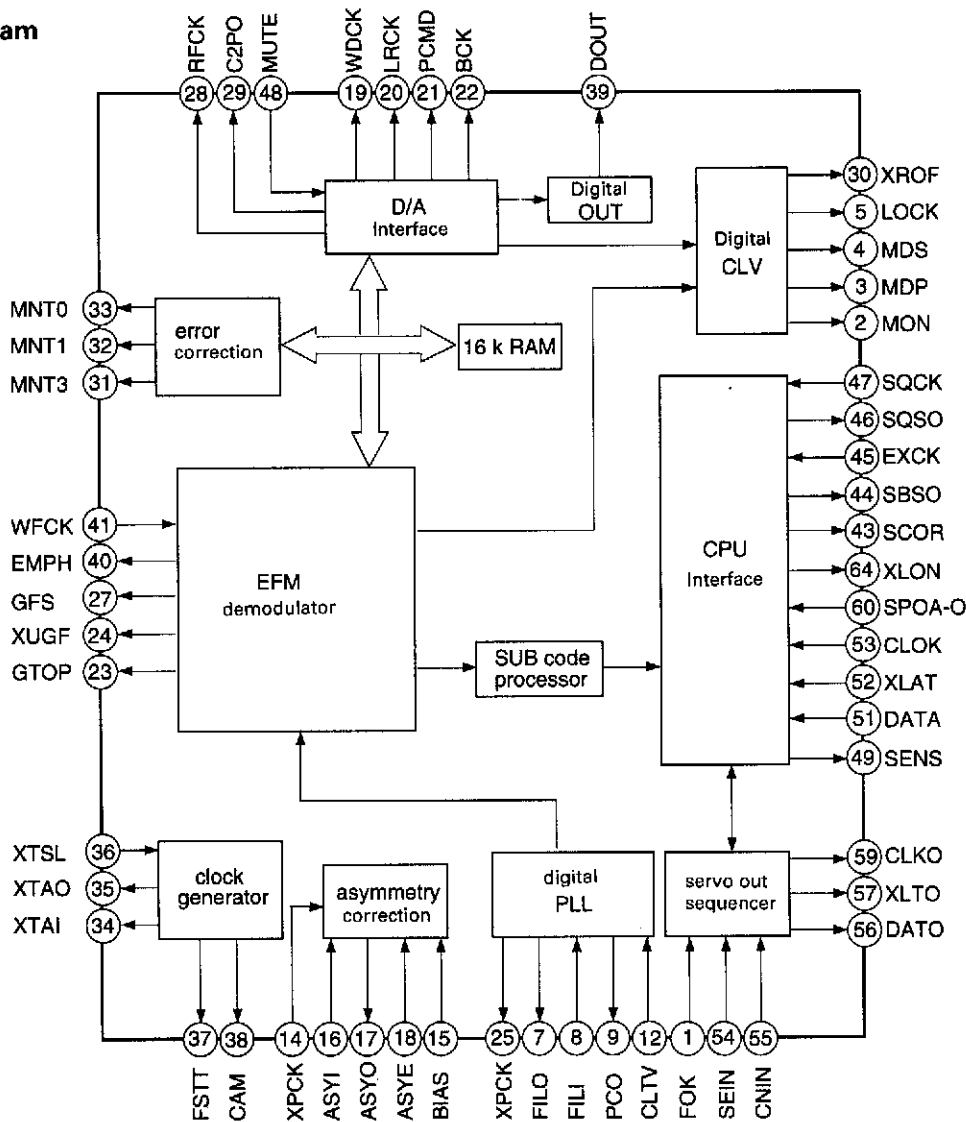


CXD 2607Q : IC107

1. Pin Diagram



2. Block Diagram



3. Pin Description

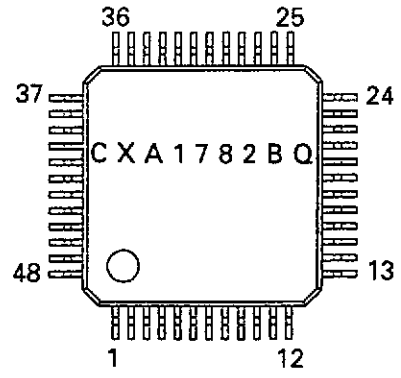
Pin No.	Symbol	I/O		Description
1	FOK	I		Focus OK input. Used for SENS output and the servo auto sequencer.
2	MON	O	1, 0	Spindle motor on/off control output.
3	MDP	O	1, Z, 0	Spindle motor servo control.
4	MDS	O	1, Z, 0	Spindle motor servo control.
5	LOCK	O	1, 0	GFS is sampled at 460 Hz; when GFS is high, this pin outputs a high signal. If GFS is low eight consecutive samples, this pin outputs low.
6	TEST	I		TEST pin. Normally GND.
7	FILO	O	Analog	Master PLL (slave=digital PLL) filter output.
8	FILI	I		Master PLL filter input.
9	PCO	O	1, Z, 0	Master PLL charge pump output.
10	V _{SS}	—	—	GND.
11	AV _{SS}	—	—	Analog GND.
12	CLTV	I		Master VCO control voltage input.
13	AV _{DD}	—	—	Analog power supply (+5 V)
14	RF	I		EFM signal input.
15	BIAS	I		Constant current input of asymmetry circuit.
16	ASYI	I		Asymmetry comparator voltage input.
17	ASYO	O	1, 0	EFM full-swing output (low=V _{SS} , high=V _{DD}).
18	ASYE	I		Low: asymmetry circuit off; high: asymmetry circuit on.
19	WDCK	O	1, 0	D/A interface. Word clock f=2Fs.
20	LRCK	O	1, 0	D/A interface. LR clock f=Fs.
21	PCMD	O	1, 0	D/A interface. Serial data (two's complement, MSB first).
22	BCK	O	1, 0	D/A interface. Bit clock.
23	GTOP	O	1, 0	GTOP output.
24	XUGF	O	1, 0	XUGF output.
25	XPCK	O	1, 0	XPLCK output.
26	V _{DD}	—	—	Power supply (+5 V).
27	GFS	O	1, 0	GFS output.
28	RFCK	O	1, 0	RFCK output.
29	C2PO	O	1, 0	C2PO output.
30	XROF	O	1, 0	XRAOF output.
31	MNT3	O	1, 0	MNT 3 output.
32	MNT1	O	1, 0	MNT 1 output.
33	MNT0	O	1, 0	MNT 0 output.
34	XTAI	I		16.9344 MHz crystal oscillation circuit input, or 33.8688 MHz input.
35	XTAO	O	1, 0	16.9344 MHz crystal oscillation circuit output.
36	XTSL	I		Crystal selection input. Set low when the crystal is 16.9344 MHz, high when 33.8688 MHz.
37	FSTT	O	1, 0	2/3 frequency divider output for Pins 34 and 35.
38	C4M	O	1, 0	4.2336 MHz output.

Pin No.	Symbol	I/O		Description
39	DOUT	0	1, 0	Digital_Out output.
40	EMPH	0	1, 0	Outputs high signal when the playback disc has emphasis, low signal when no emphasis.
41	WFCK	0	1, 0	WFCK output.
42	V _{SS}	—	—	GND.
43	SCOR	0	1, 0	Outputs high signal when either subcode sync S0 or S1 is detected.
44	SBSO	0	1, 0	Sub P to W serial output.
45	EXCK	I		SBSO readout clock input.
46	SQSO	0	1, 0	SubQ 80-bit serial output.
47	SQCK	I		SQSO readout clock input.
48	MUTE	I		High: mute; low: release
49	SENS	0	1, 0	SENS output to CPU.
50	XRST	I		System reset. Reset when low.
51	DATA	I		Serial data input from CPU.
52	XLAT	I		Latch input from CPU. Serial data is latched at the falling edge.
53	CLOK	I		Serial data transfer clock input from CPU.
54	SEIN	I		Sense input from SSP.
55	CNIN	I		Track jump count signal input.
56	DATO	0	1, 0	Serial data output to SSP.
57	XLTO	0	1, 0	Serial data latch output to SSP. Latched at the falling edge.
58	V _{DD}	—	—	Power supply (+5 V).
59	CLKO	0	1, 0	Serial data transfer clock output to SSP.
60	SPOA	I		Microcomputer extended interface (input A).
61	SPOB	I		Microcomputer extended interface (input B).
62	SPOC	I		Microcomputer extended interface (input C).
63	SPOD	I		Microcomputer extended interface (input D).
64	XLON	0	1, 0	Microcomputer extended interface (output).

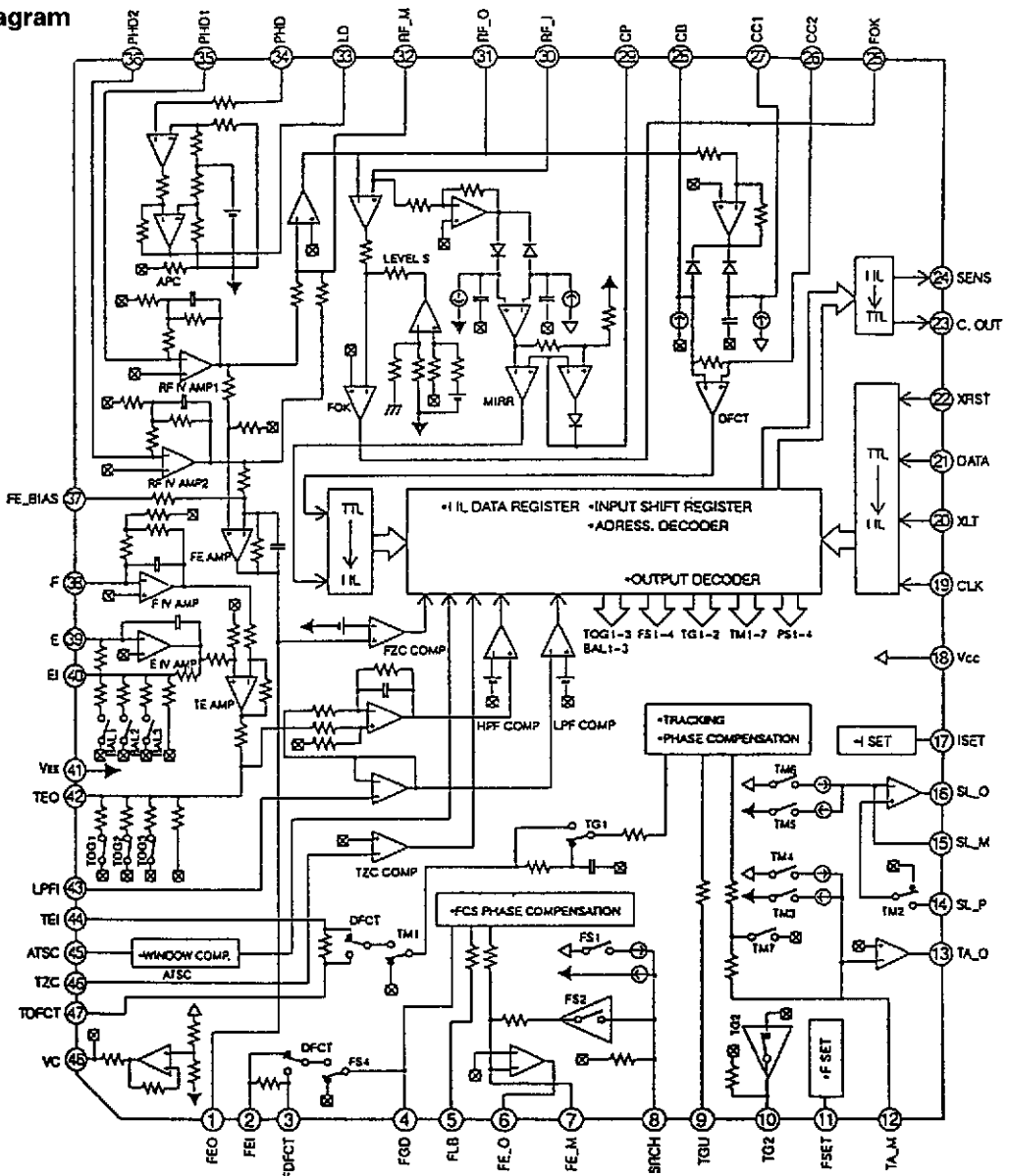
- Notes:
- PCMD is two's complement output of MSB first.
 - GTOP is used to monitor the frame sync protection status.
 - XUGF is the negative pulse for the frame sync derived from the EFM signal. It is the signal before sync protection.
 - XPLCK is the inverse of the EFM PLL clock. The PLL is designed so that the falling edge and the EFM signal transition point coincide.
 - GFS goes high when the frame sync and the insertion protection timing match.
 - RFCK is derived from the crystal accuracy. This signal has a cycle of 136 μ .
 - C2PO represents the data error status.
 - XRAOF is generated when the 16K RAM exceeds the $\pm 4F$ jitter margin.

CXA 1782BQ : IC113

1. Package Outline



2. Block Diagram

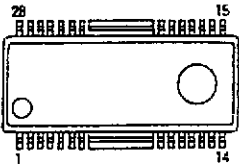


- * The switch state in Block Diagram is for initial resetting.
- * Switch turns to ○ side for 1 and to ● side for 0 in Serial Data Truth Table on pages 30 and 31.
- * DFCT switch turns to ○ side when defect signal generates for DEFECT=E in Serial Data Truth Table.
- * TG1 switch turns to ○ side and TG2 switch is left open when TG1 and TG2 (address 1 : D3) is 1.

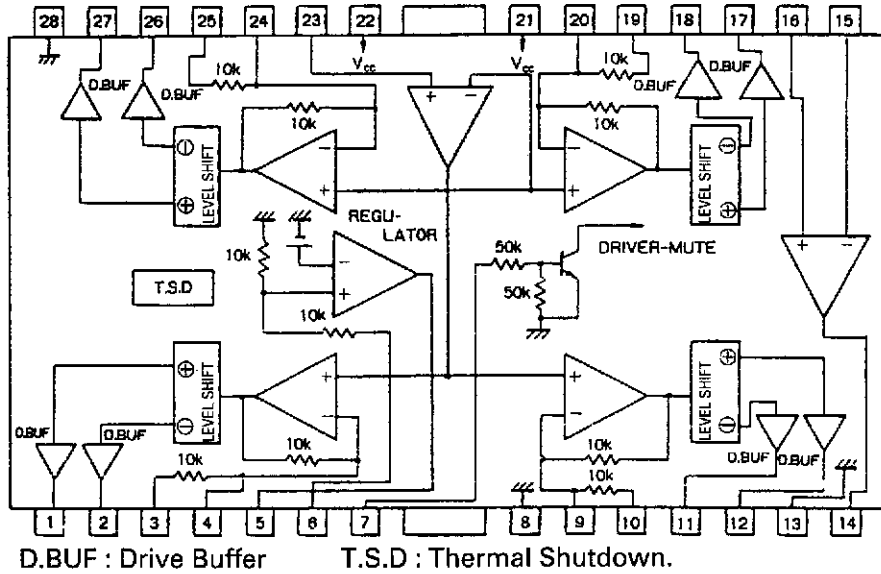
KA 9258D : IC106

KIA4559S/

1. Package Outline



2. Block Diagram

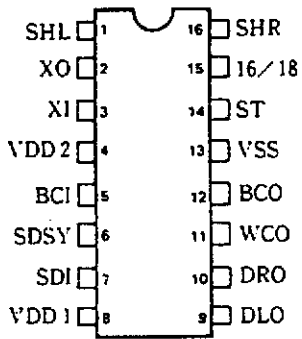


KA78XX :

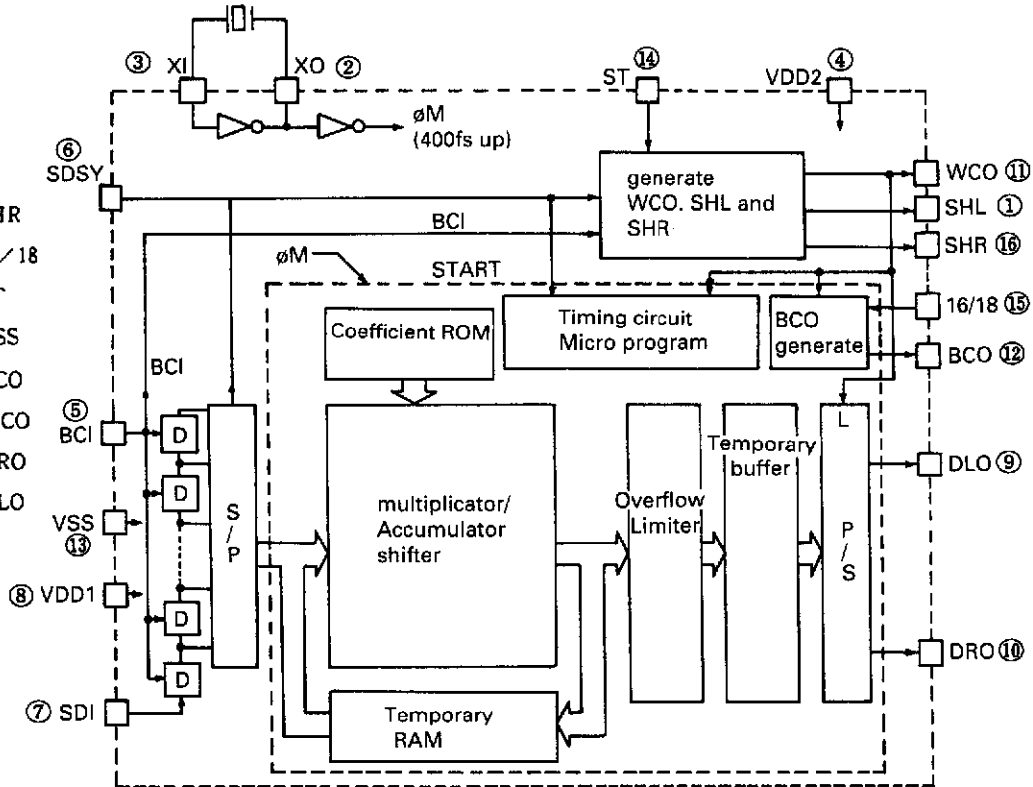
YM3433B-D : IC103

KA79XX :

1. Package Outline



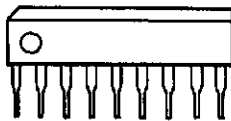
2. Block Diagram



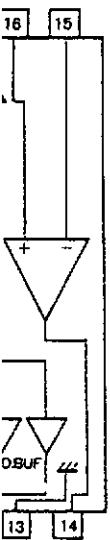
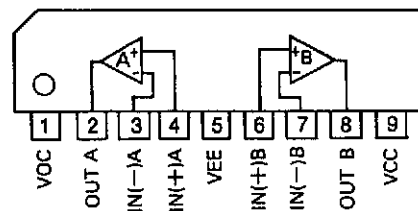
TA7291S :

KIA4559S/KIA7559S : IC105

1. Package Outline

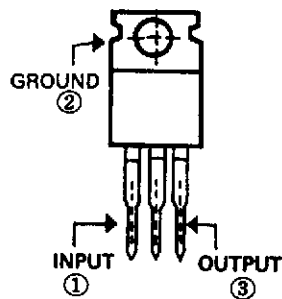


2. Block Diagram

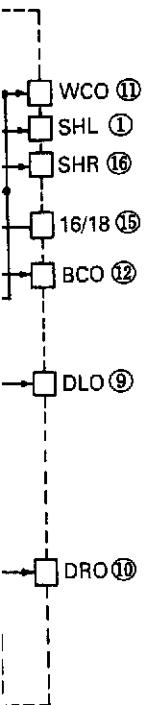
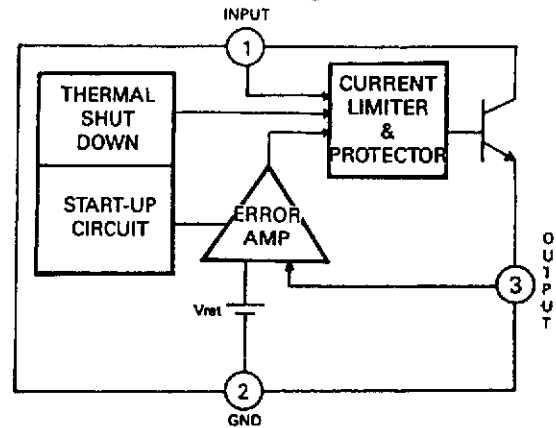


KA78XX : IC111, IC108, IC109

1. Package Outline

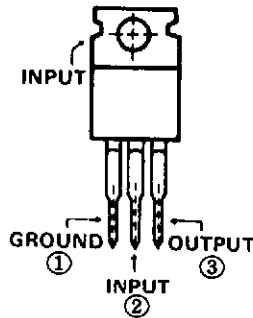


2. Block Diagram

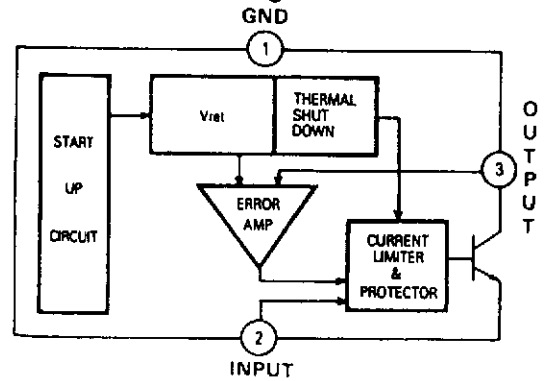


KA79XX : ICT110

1. Package Outline

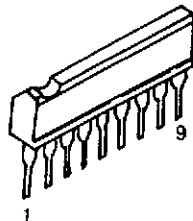


2. Block Diagram

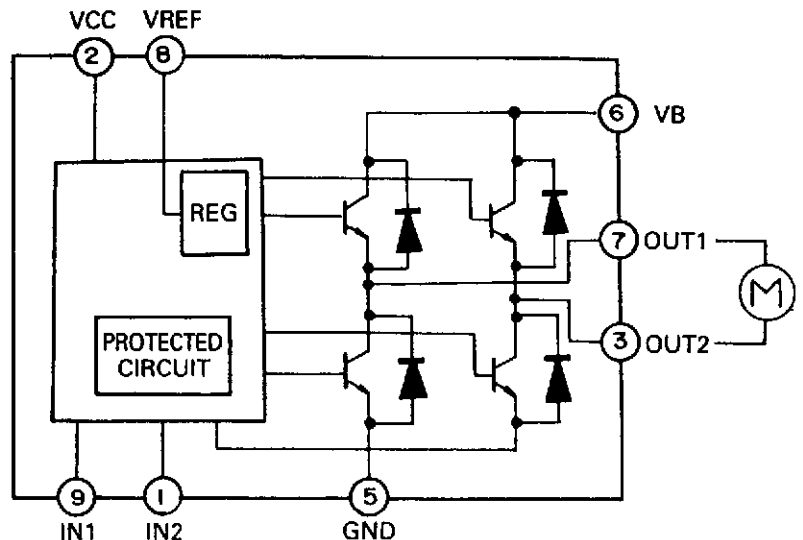


TA7291S ; IC101, IC102, IC103

1. Package Outline









2. Block Diagram



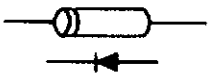
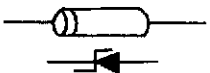
TRANSISTOR AND DIODE LEAD IDENTIFICATION

PACKAG

TRANSISTOR	FRONT VIEW	BOTTOM VIEW
KTA 1268BL KTC 2240B/KTC3200BL KTC 1815Y/KTC 3198Y KTA 1015Y/KTA 1266Y 2SD 1302S KTC 2235Y/KTC1027 KTC 2236AY KTA965Y/KTA1023	 <p>ECB</p>	 <p>ECB</p>
MPSA 06 MPSA56	 <p>EBC</p>	 <p>EBC</p>
DTA 114YS/KRA107M DTC 114YS	 <p>ECB</p>	 <p>ECB</p>

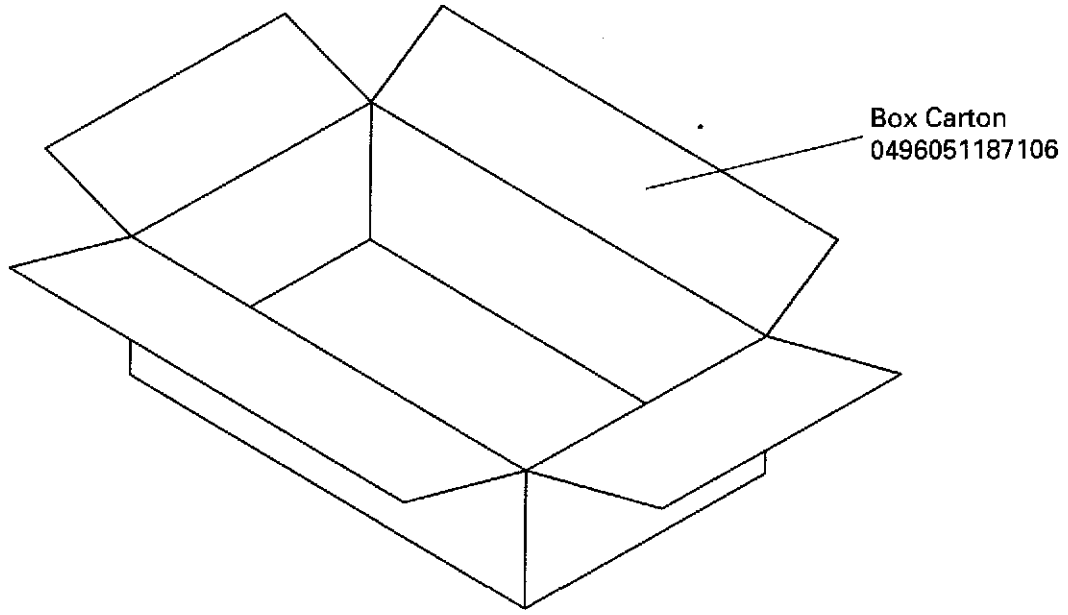
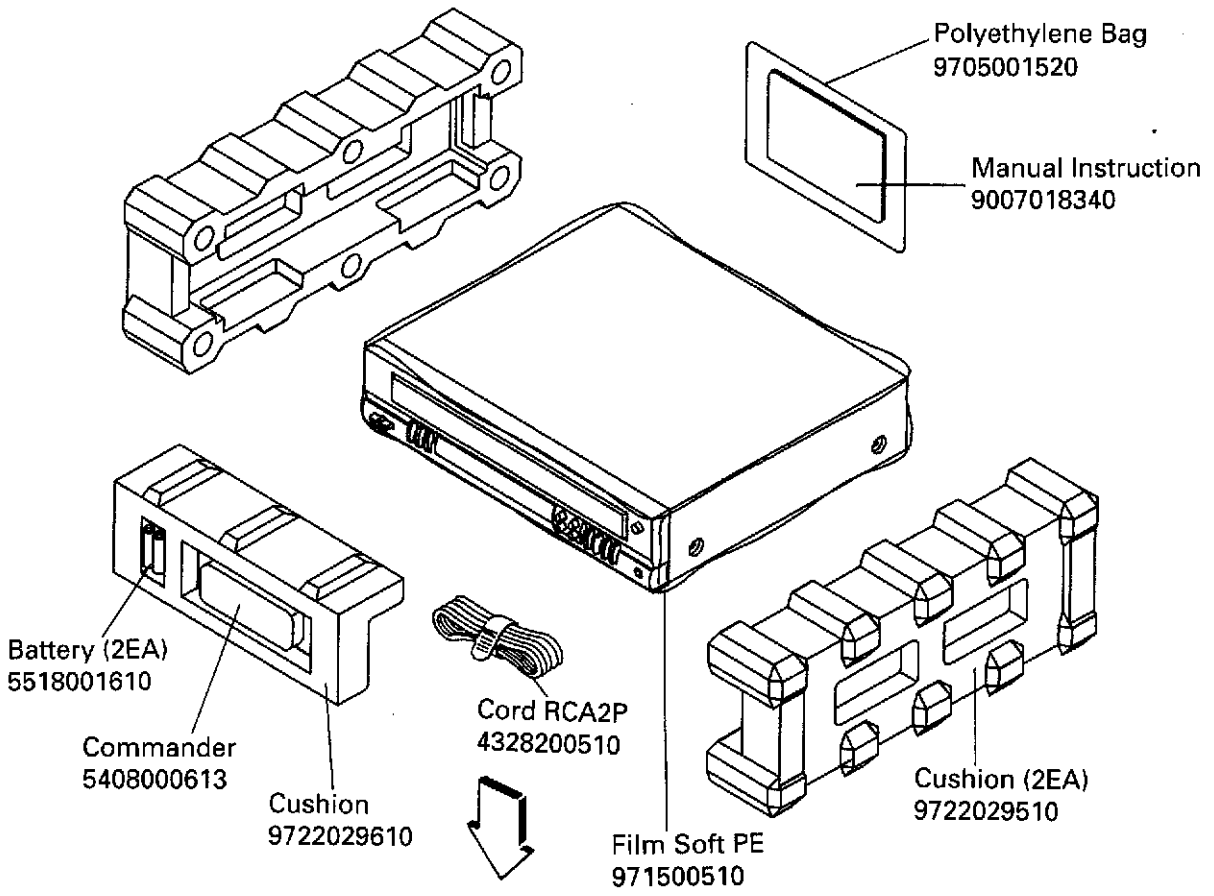
Battery (2
55180016

Cor
540

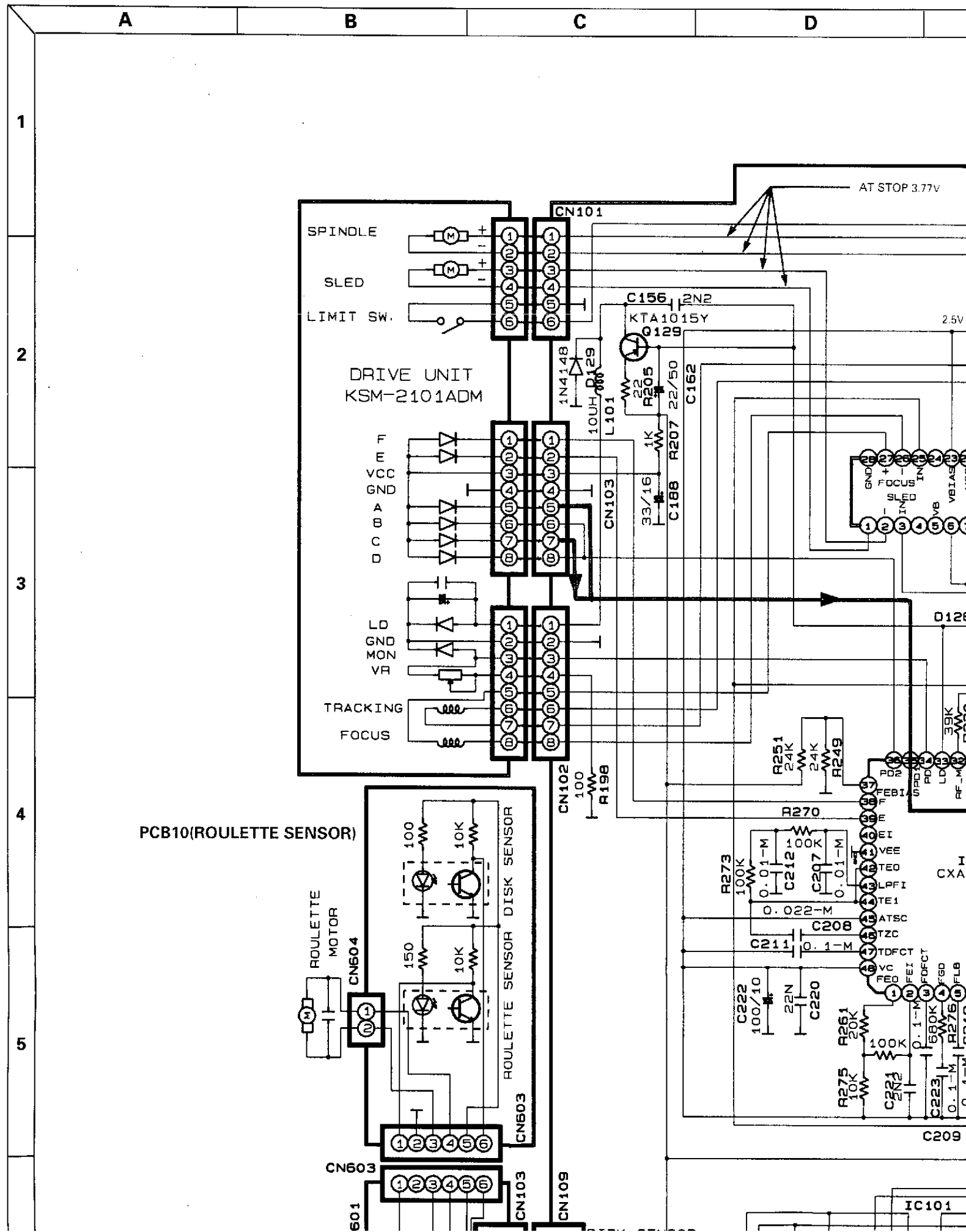
DIODE	PACKAGE VIEW
1N 4148 1N 4002 1N 4003	
UN XX. XBSX	
TERMINAL NAME	
B : BASE C : COLLECTOR E : EMITTER	

EW

PACKAGE



SCHEMATIC DIAGRAM



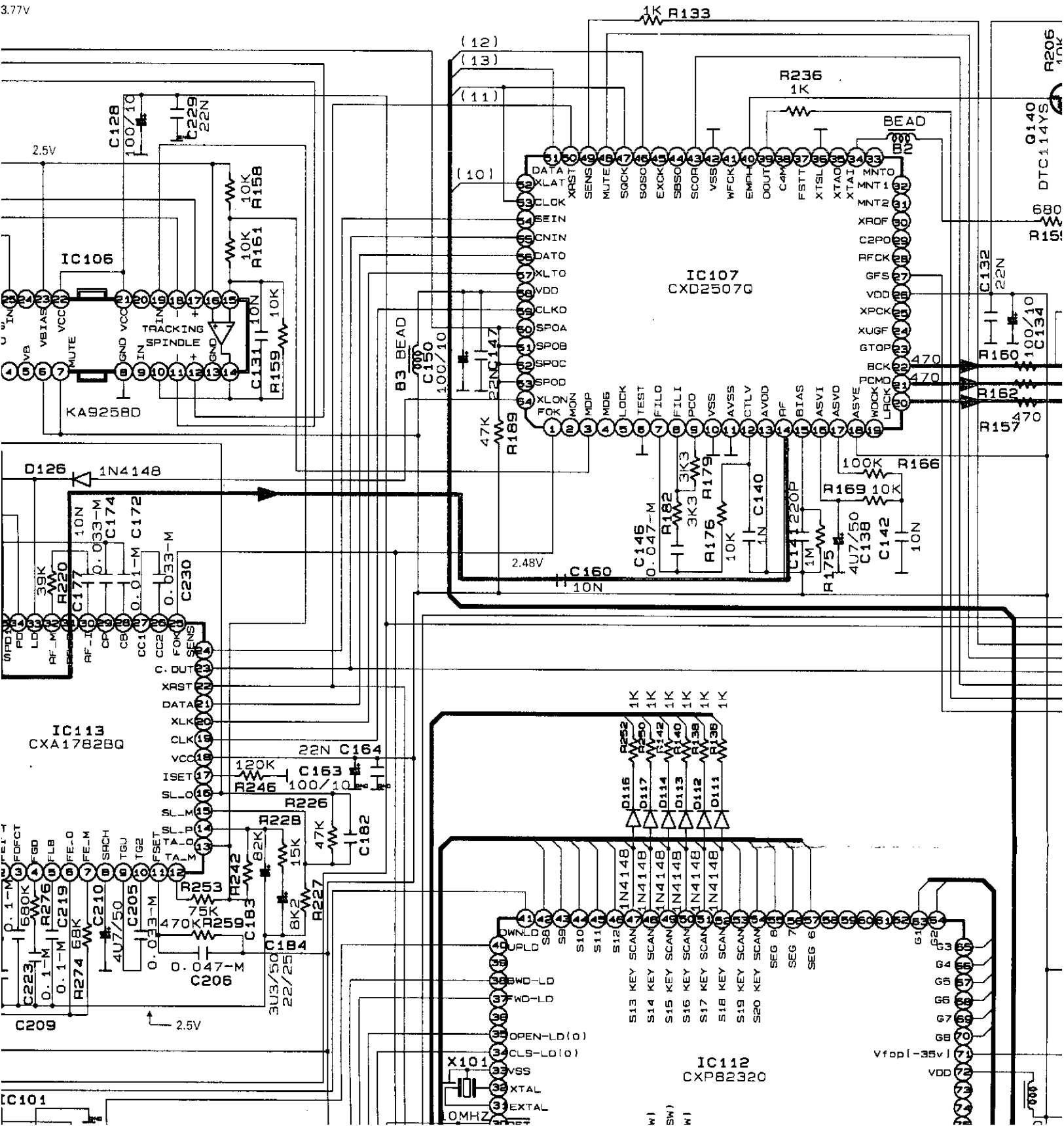
E

F

G

H

3.77V



R206 10K

G140 DTC114YS

R151 10K

R152 10K

R157 470

R162 470

R166 100K

R169 10K

R175 1M

R179 10K

R226 47K

R227 15K

R246 120K

R253 1K

R274 58K

R276 10K

R277 10K

R278 10K

R279 10K

R280 10K

R281 10K

R282 10K

R283 10K

R284 10K

R285 10K

R286 10K

R287 10K

R288 10K

R289 10K

R290 10K

R291 10K

R292 10K

R293 10K

R294 10K

R295 10K

R296 10K

R297 10K

R298 10K

R299 10K

R300 10K

R301 10K

R302 10K

R303 10K

R304 10K

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R387 10K

R388 10K

R389 10K

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R398 10K

R399 10K

R400 10K

R401 10K

R402 10K

R403 10K

R404 10K

R405 10K

R406 10K

R407 10K

R408 10K

R409 10K

R410 10K

R411 10K

R412 10K

R413 10K

R414 10K

R415 10K

R416 10K

R417 10K

R418 10K

R419 10K

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R424 10K

R425 10K

R426 10K

R427 10K

R428 10K

R429 10K

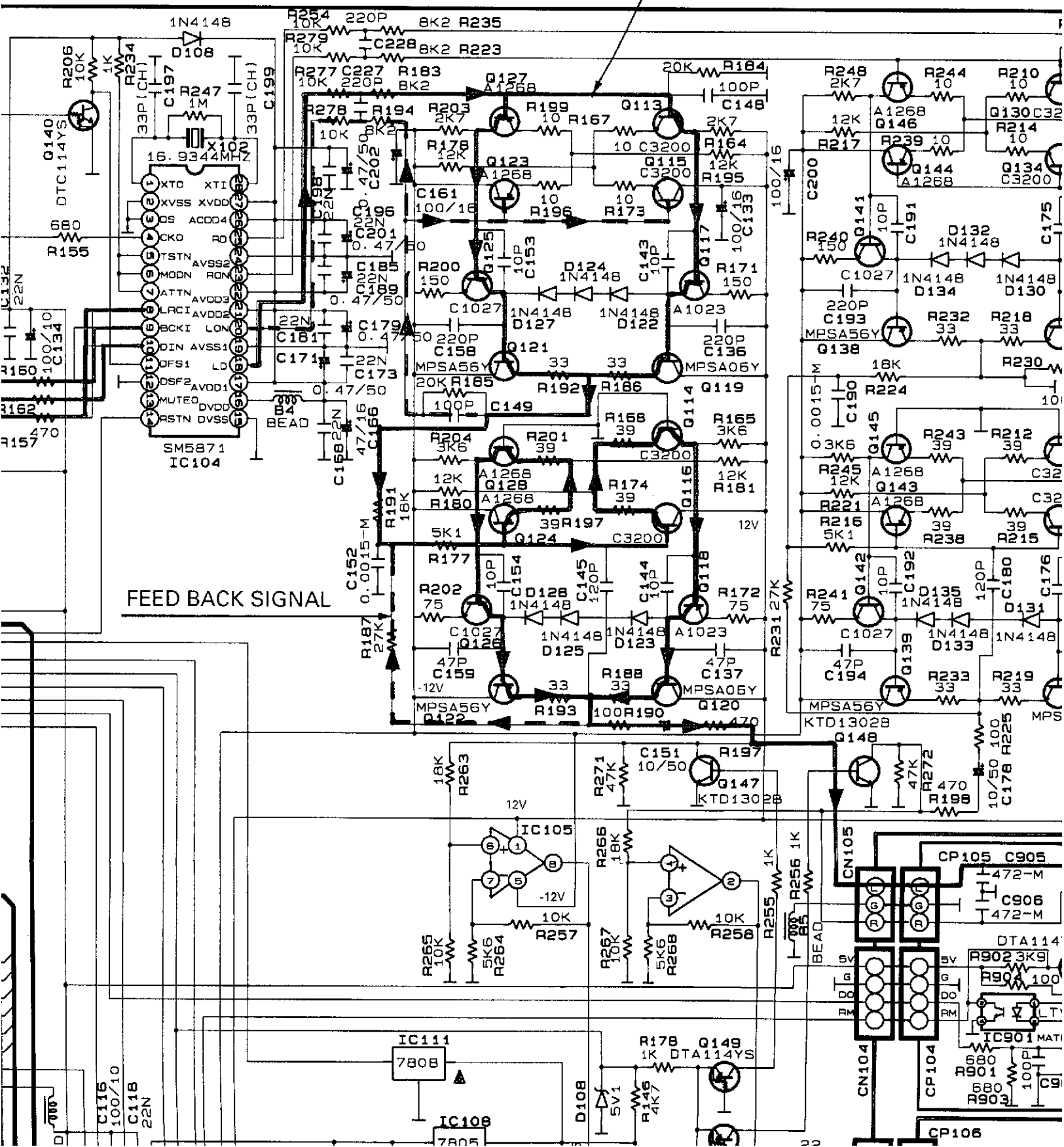
R430 10K

R431 10K

R432 10K

PCB1 MAIN

CD Lch SIGNAL



FEED BACK SIGNAL

12V

-12V

5V1

CP105 C905

T472-M

C906

T472-M

DTA114

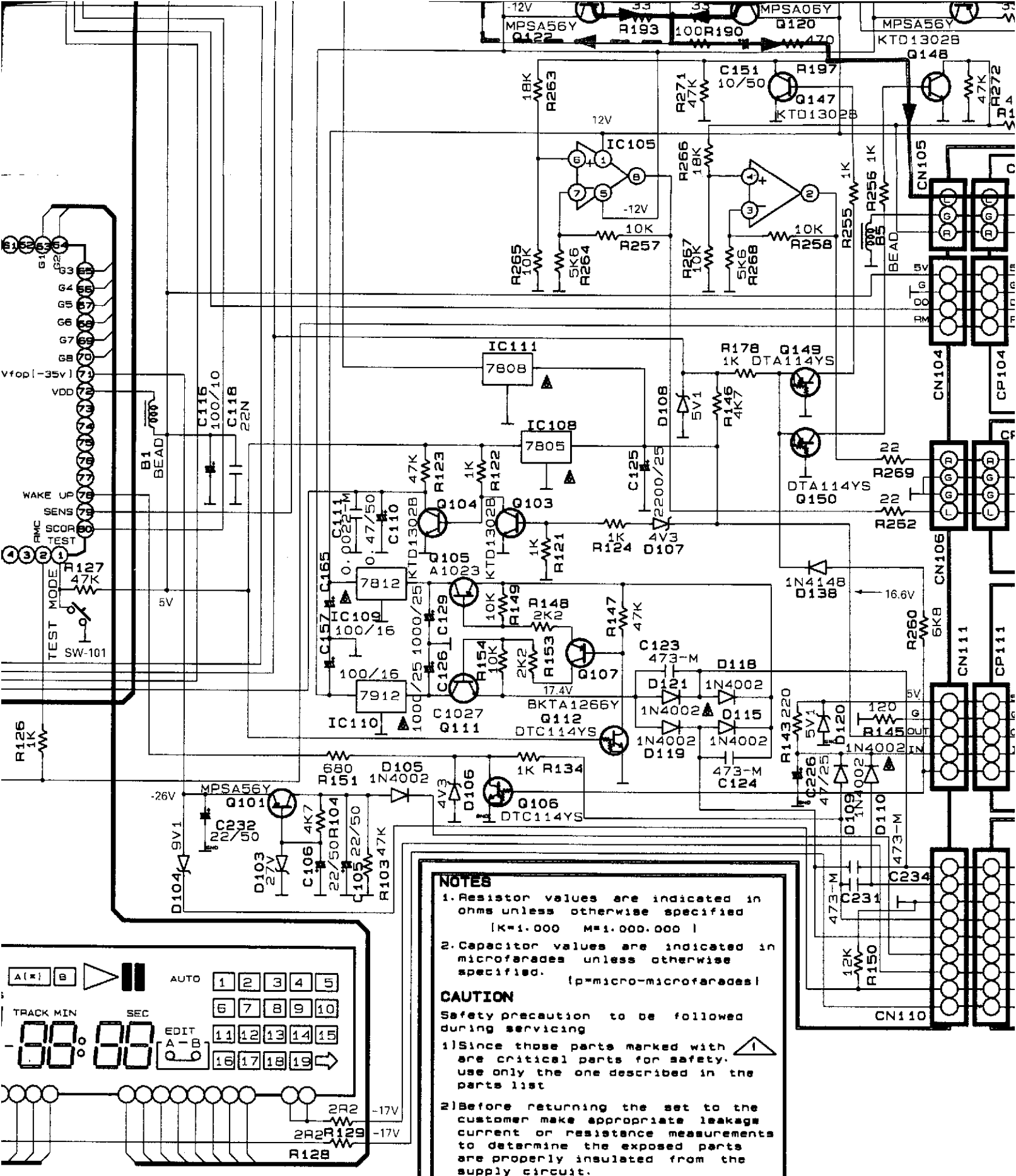
R902 3K9

R901

R900

IC901 MATI

CP106




NOTES

1. Resistor values are indicated in ohms unless otherwise specified
[K=1,000 M=1,000,000]
2. Capacitor values are indicated in microfarads unless otherwise specified.
(p=micro-microfarads)

CAUTION

Safety precaution to be followed during servicing

- 1) Since those parts marked with  are critical parts for safety, use only the one described in the parts list
- 2) Before returning the set to the customer make appropriate leakage current or resistance measurements to determine the exposed parts are properly insulated from the supply circuit.

WIRING DIAGRAM

A B C D

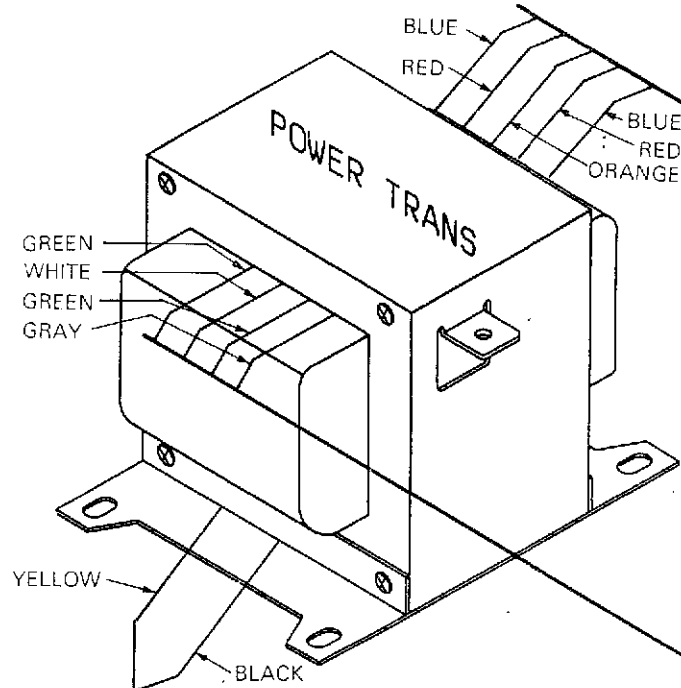
1

2

3

4

5



2P, 50mm

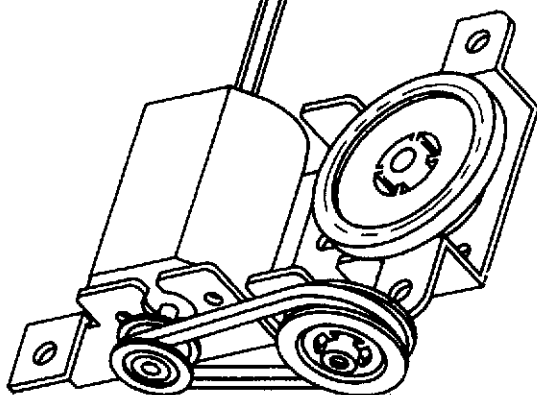
BROWN BLACK

BROWN BLACK

CN604

PCB10

EXPLODED VIEW II (Page 31)
ITEM No : 63



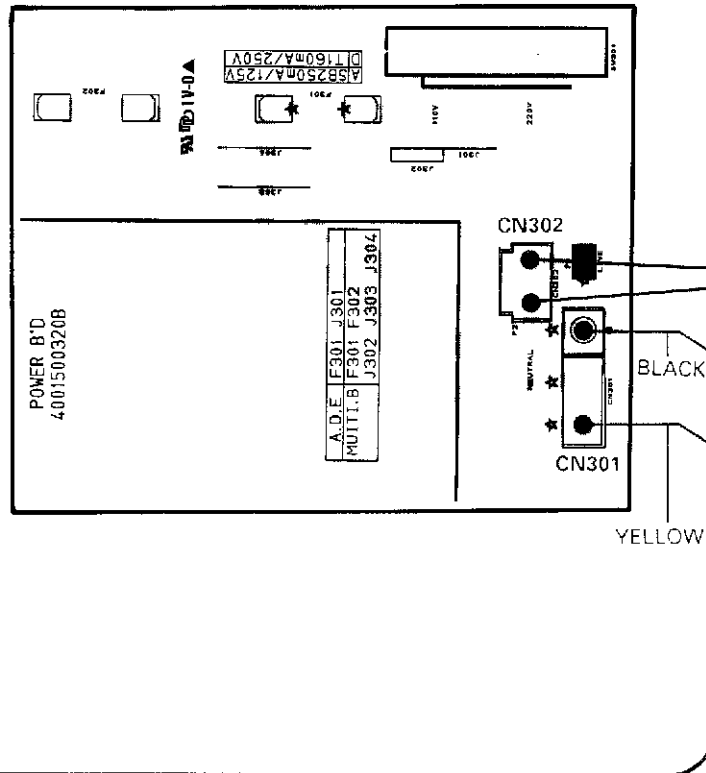
E

F

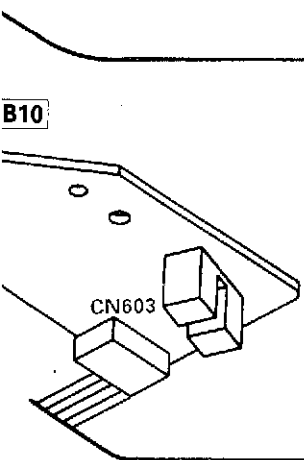
G

H

PCB2

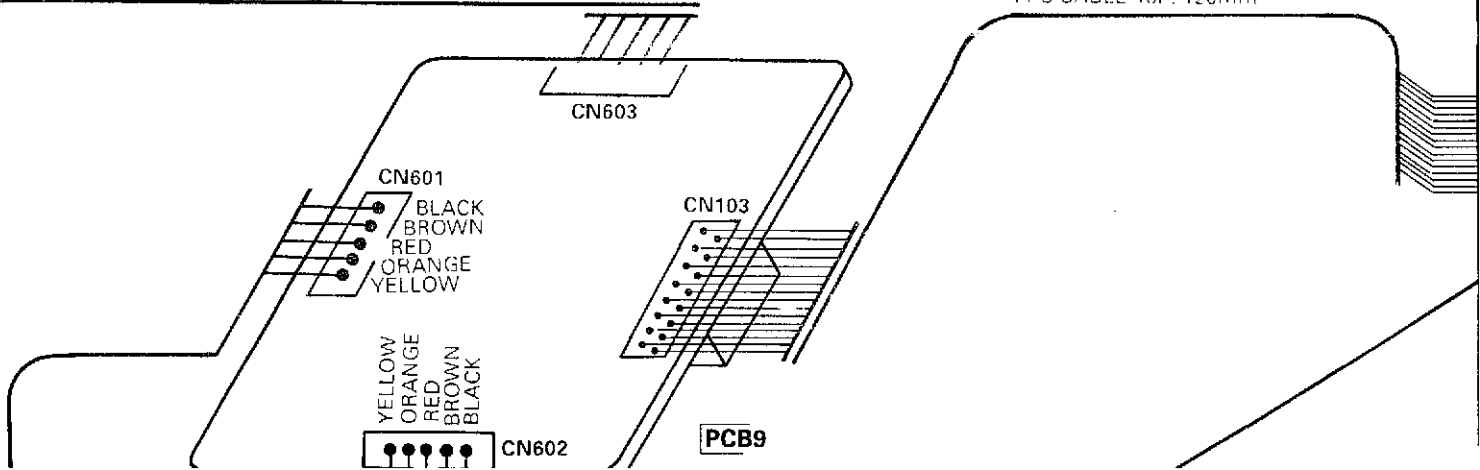


B10



FPC CABLE 6P, 300mm

FPC CABLE 16P, 120mm



I

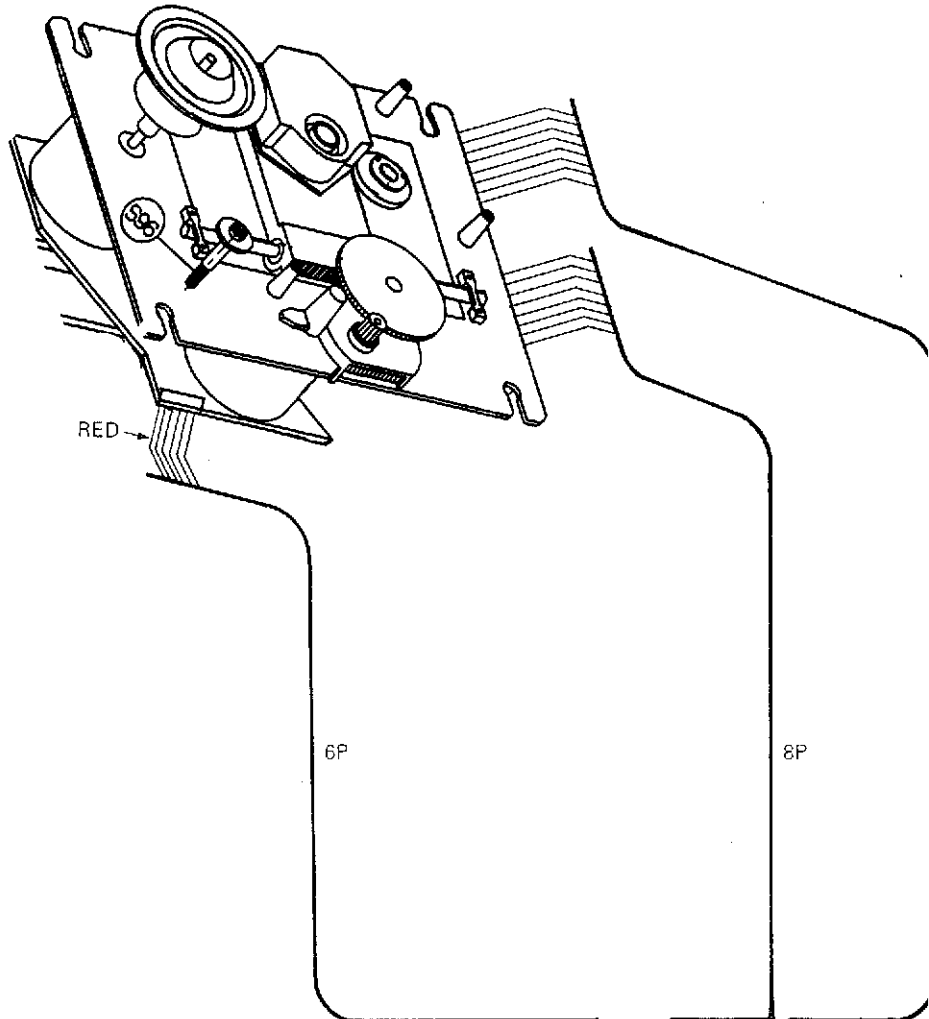
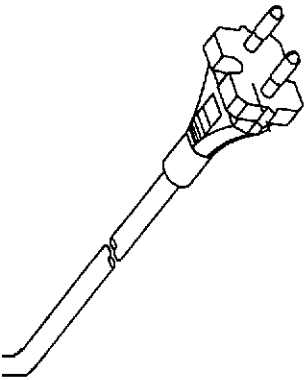
J

K

L

EXPLODED VIEW II (Page 31)

ITEM No: 61

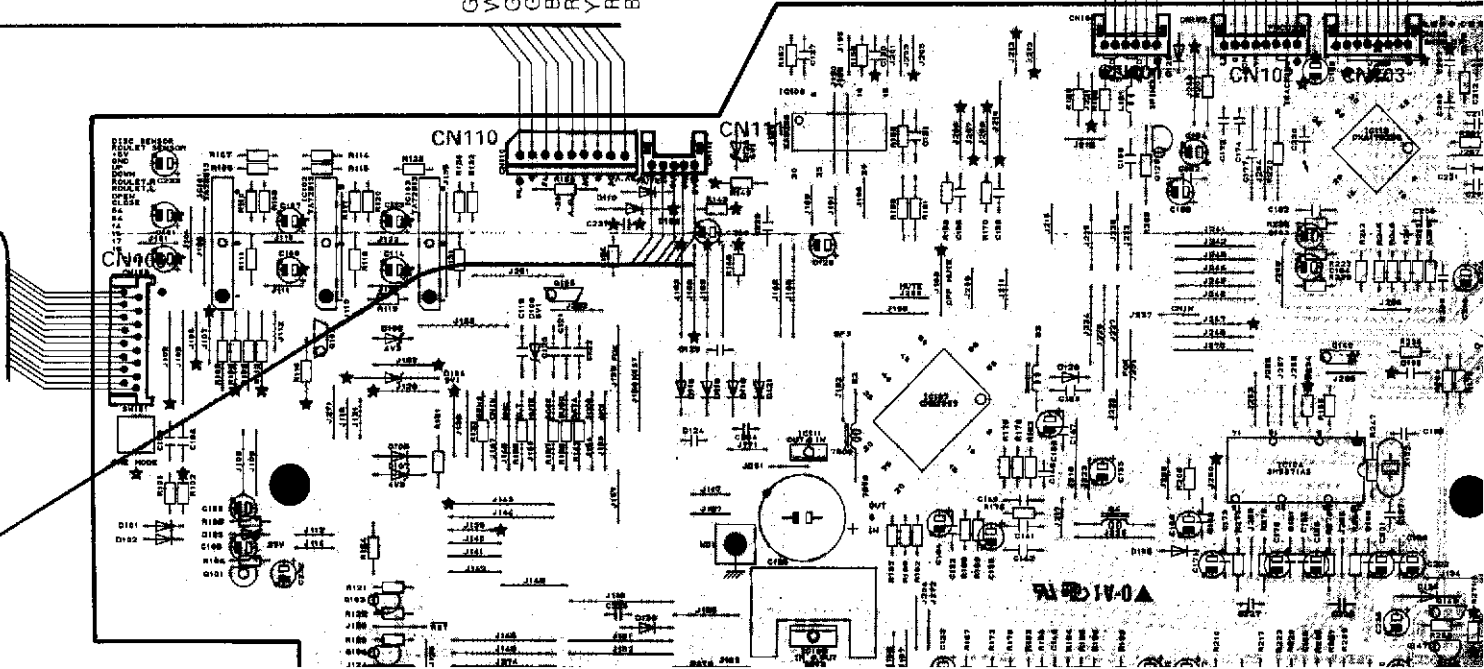


6P

8P

GREEN
 WHITE
 GREEN
 GRAY
 BLUE
 RED
 YELLOW
 RED
 BLUE

PCB1



4041GM

K

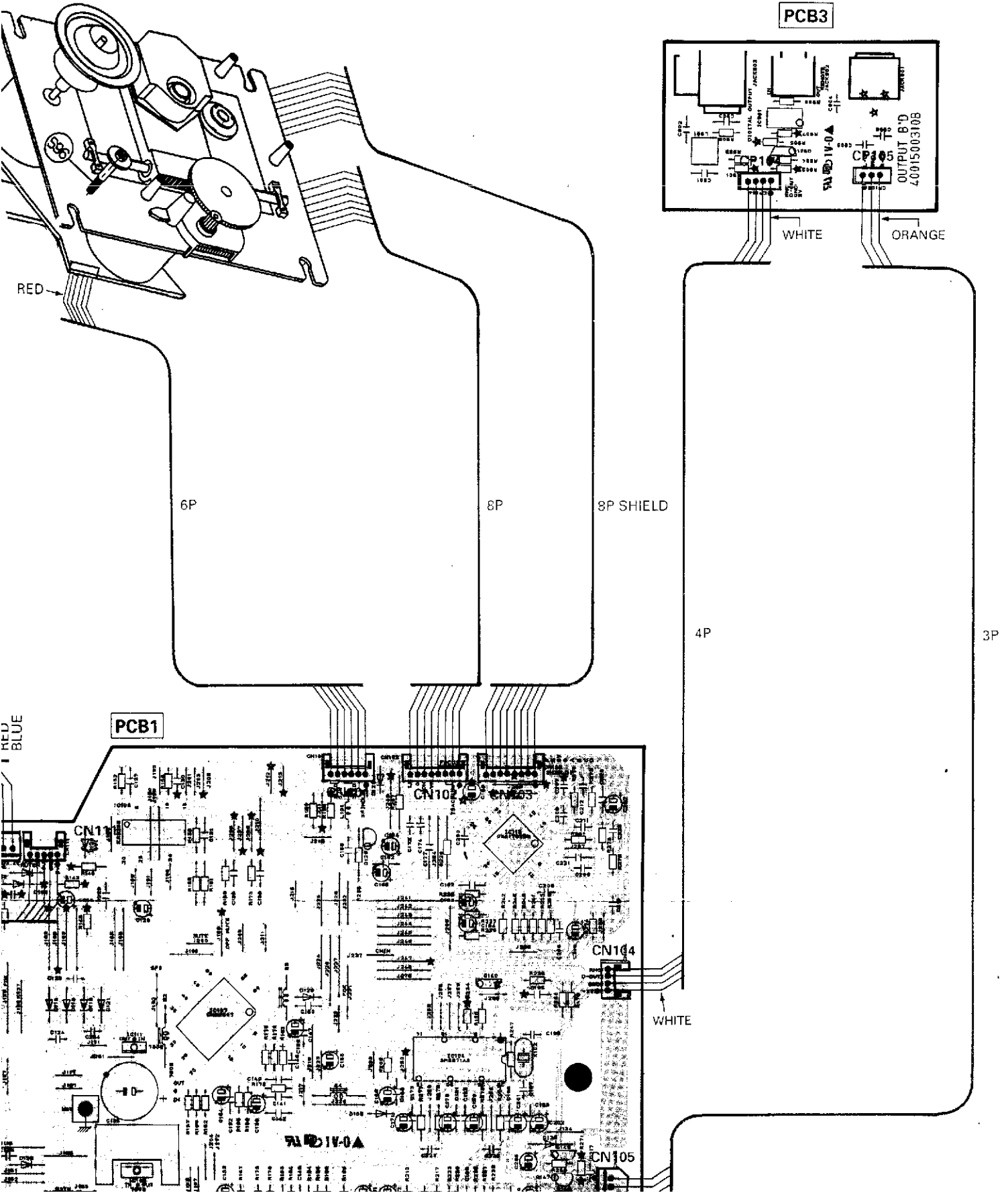
L

M

N

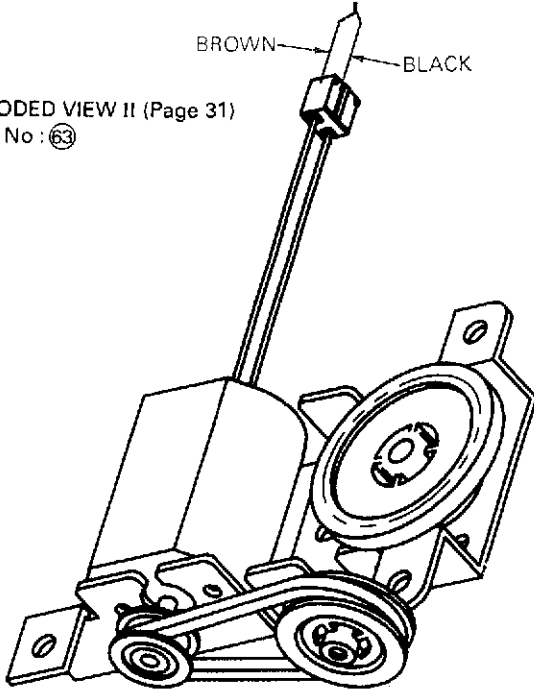
EXPLODED VIEW II (Page 31)

ITEM No: 61



4

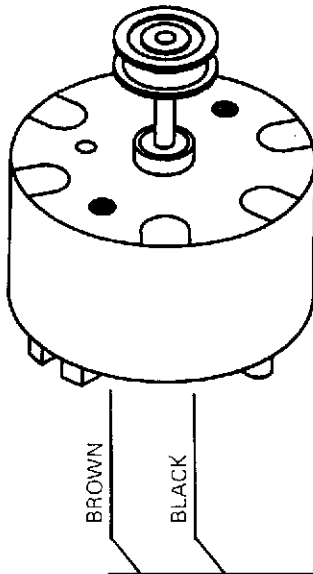
EXPLODED VIEW II (Page 31)
ITEM No : 63



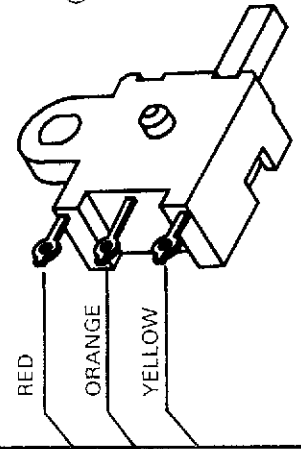
5

6

EXPLODED VIEW II (Page 31)
ITEM No : 62

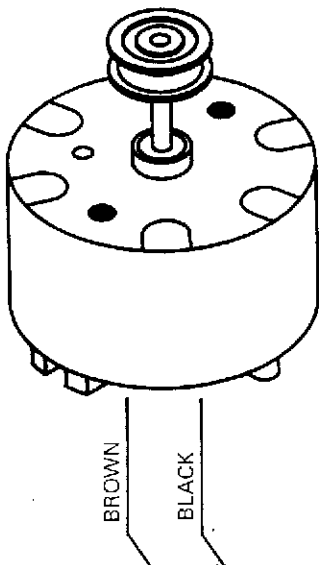


EXPLODED VIEW II (Page 31)
ITEM No : 64

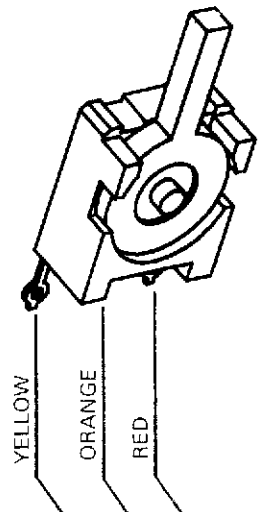


7

EXPLODED VIEW II (Page 31)
ITEM No : 62

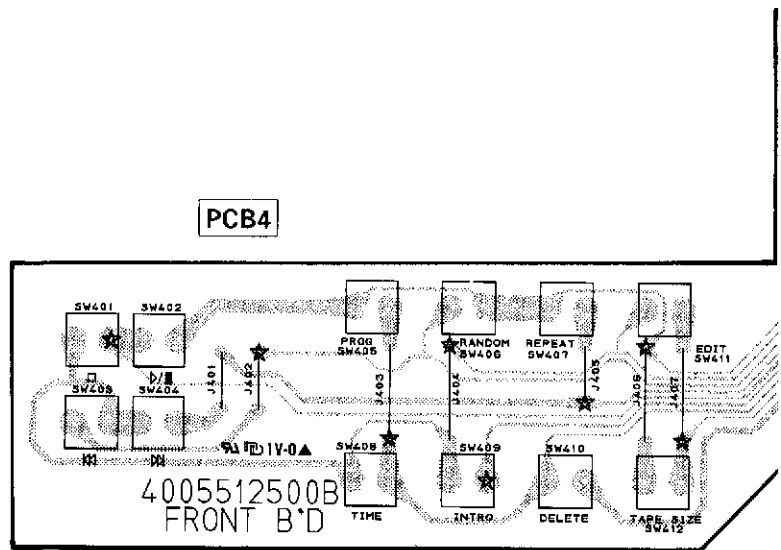
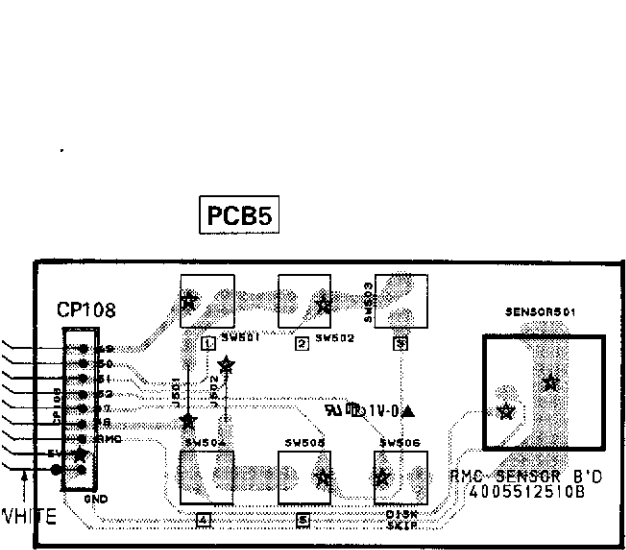
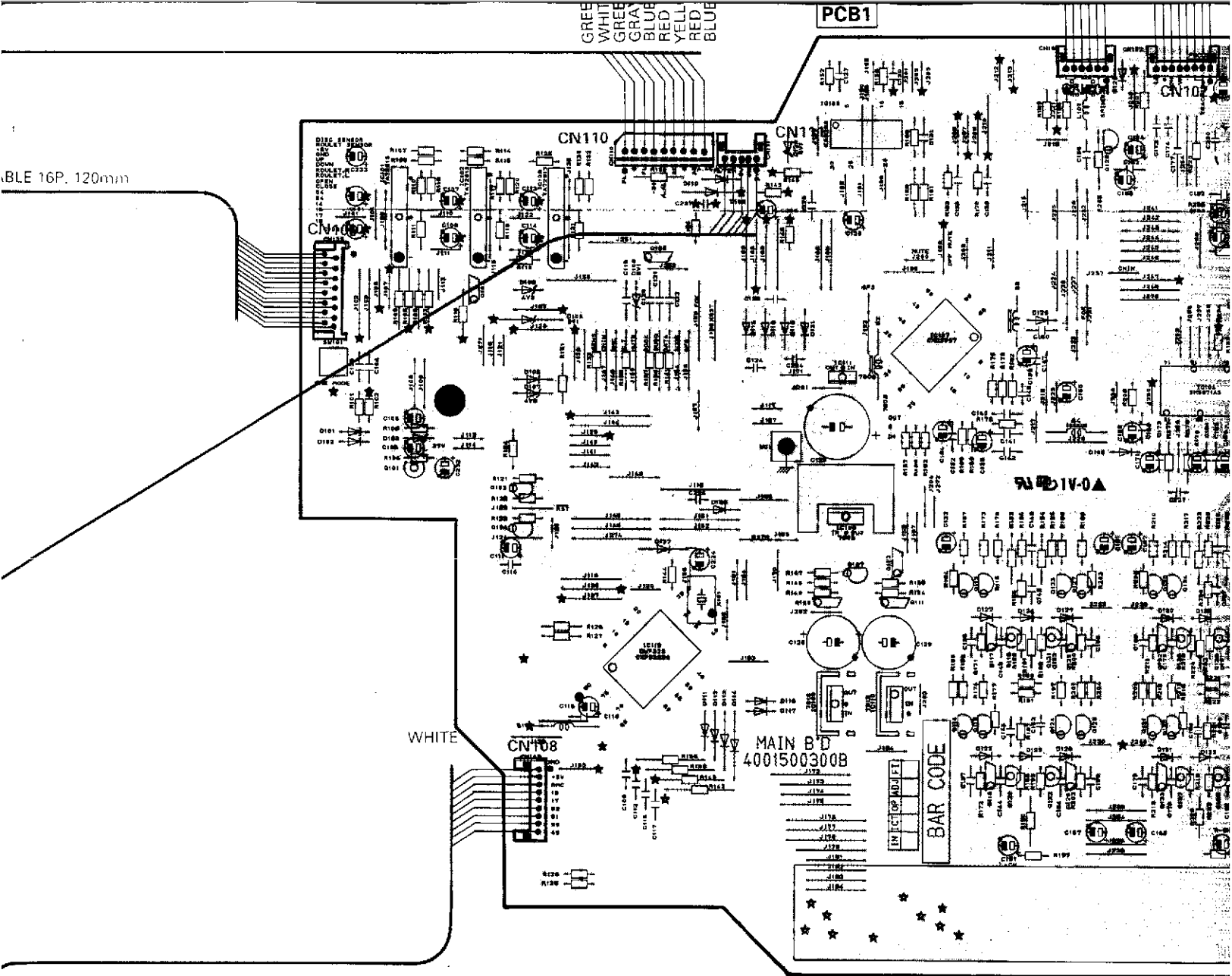


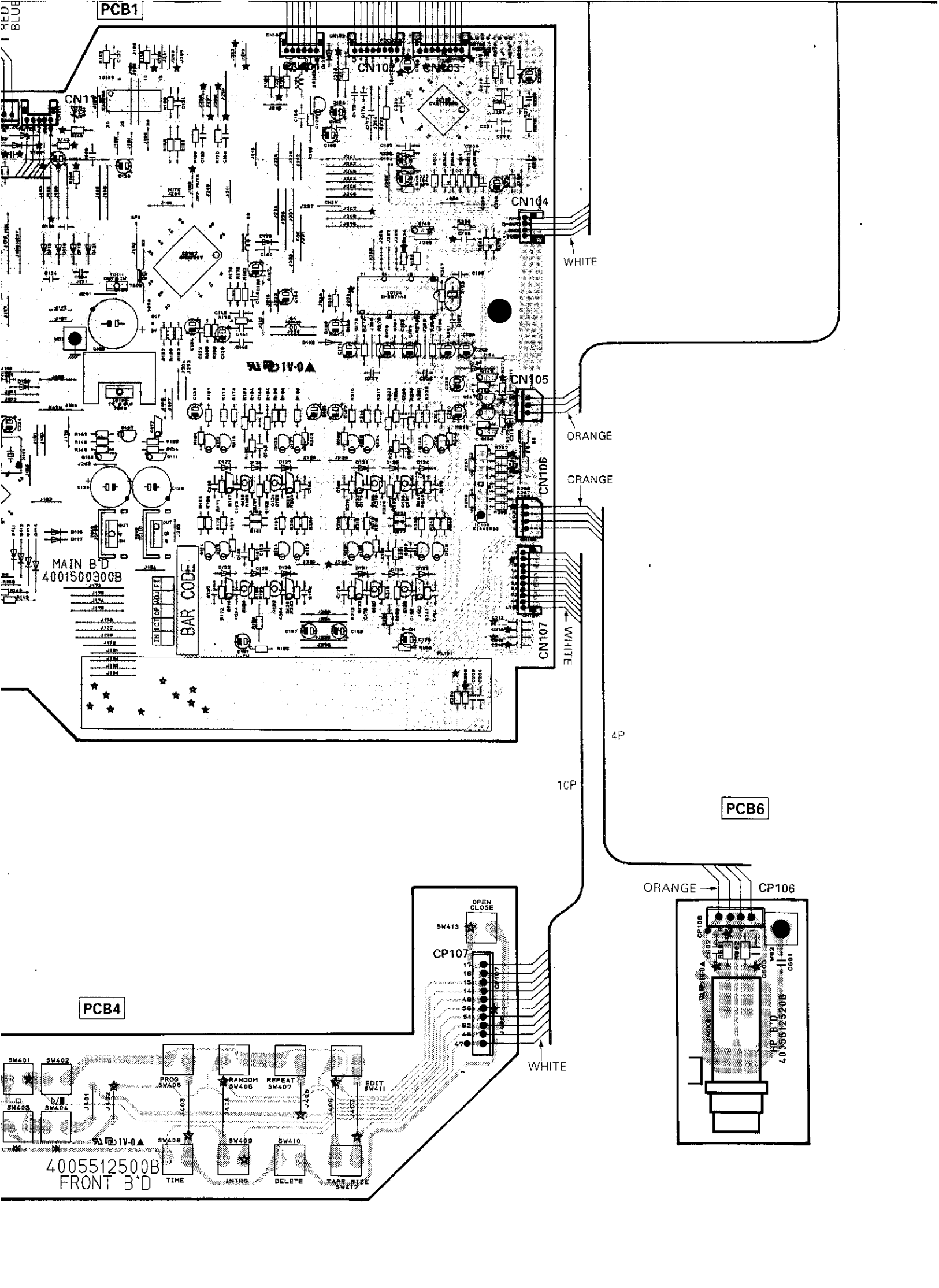
EXPLODED VIEW II (Page 31)
ITEM No : 64



8

9

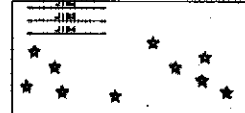




PCB1

MAIN B'D
4001500300B

BAR CODE



WHITE

ORANGE

ORANGE

WHITE

4P

1CP

PCB6

PCB4

4005512500B
FRONT B'D

WHITE

ORANGE

CP106

